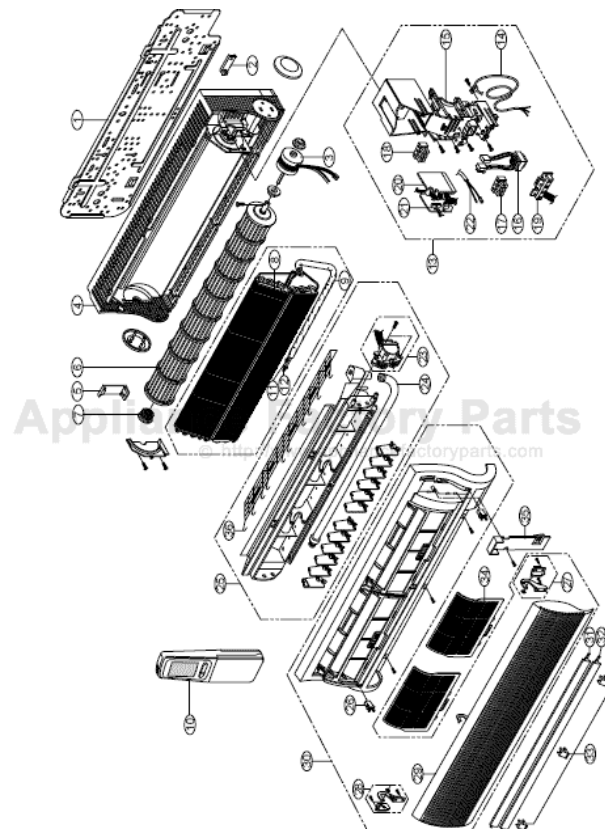


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LG HMH012WAE/WAC Owner's Manual

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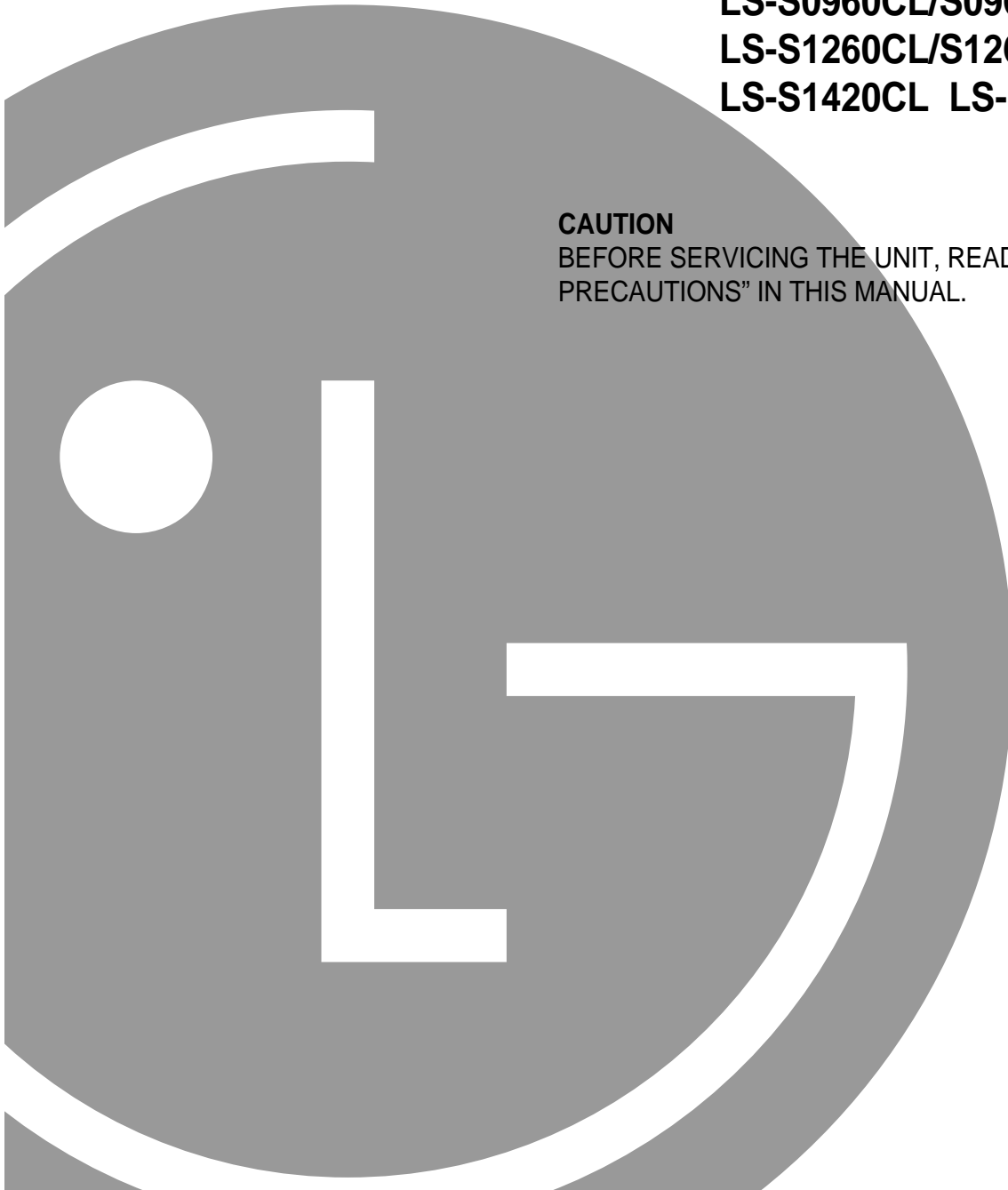
----- Manual continues below -----



Room Air Conditioner **SERVICE MANUAL**

**MODEL : LS-P0760CL/P0760HL LS-P0820CL/P0820HL
LS-P0960CL/P0960HL
LS-S0960CL/S0960HL LS-S1120CL/S1120HL
LS-S1260CL/S1260HL
LS-S1420CL LS-S1421CL**

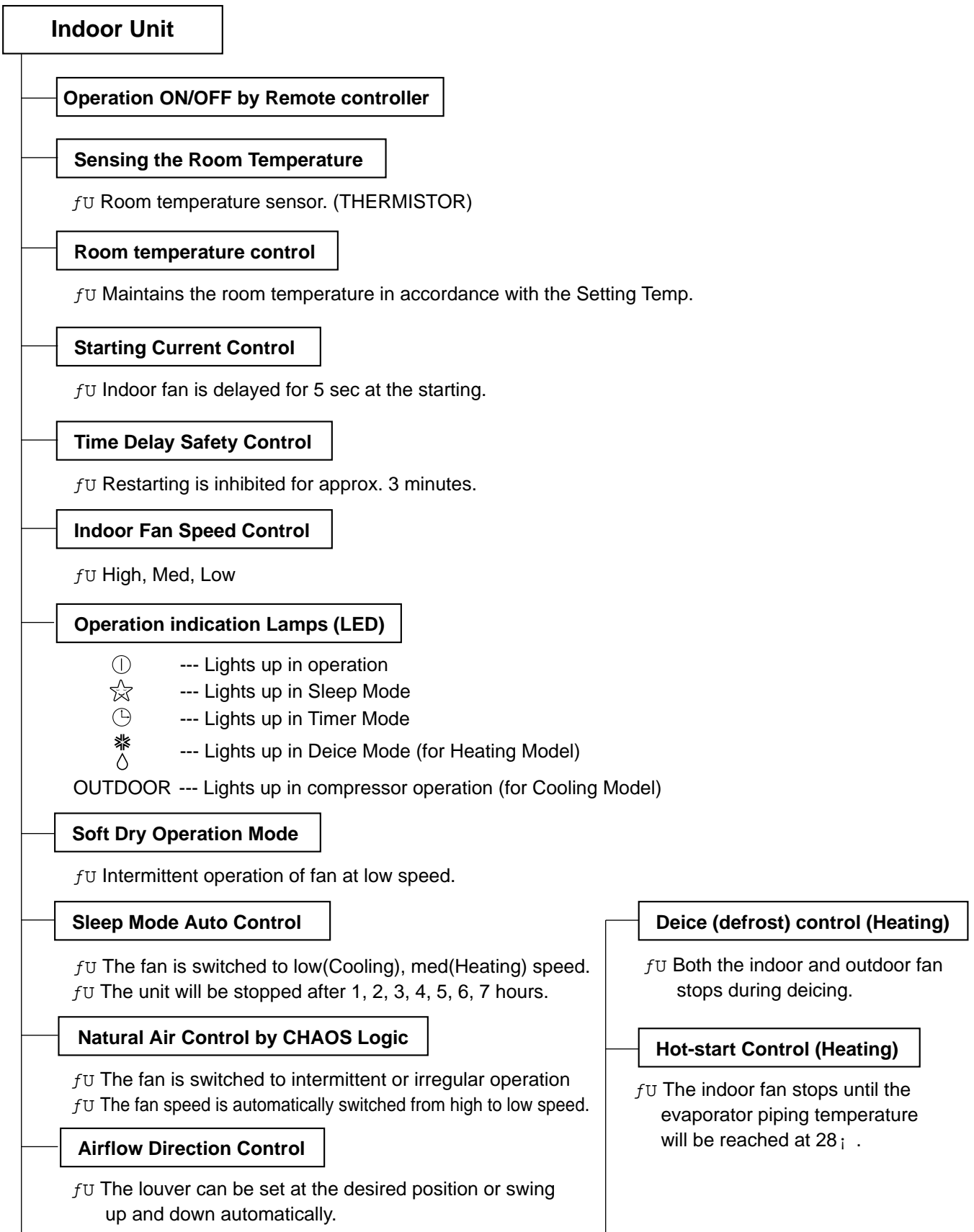
CAUTION
BEFORE SERVICING THE UNIT, READ THE "SAFETY
PRECAUTIONS" IN THIS MANUAL.



Contents

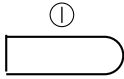
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Functions

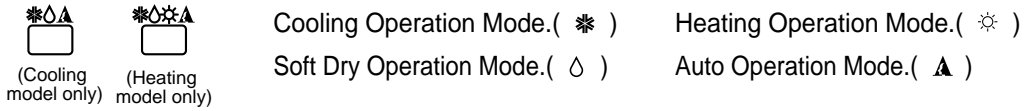


Remote Controller

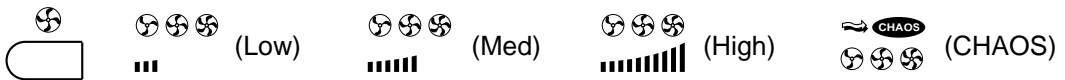
Operation ON/OFF



Operation Mode Selection



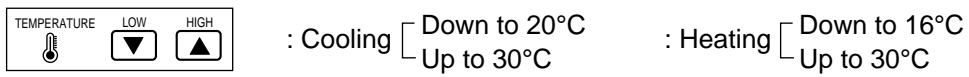
Fan Speed Selection



Room Temperature Display



Temperature Setting



Setting the Time or Time



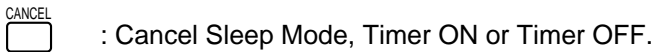
Timer Selection



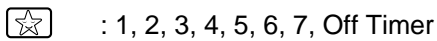
Timer Setting



Timer Cancel



Sleep Operation



Airflow Direction Control



Fan Operation Mode



Reset



Product Specifications (Cooling Only)

SPEC. AT 220/240V

| Item | | Model Name | LS-P0760CL | | LS-P0960CL | | LS-S0960CL | | LS-S1260CL | |
|---------------------------------------|---------|------------|----------------------|-------|------------|-------|-----------------|-------|------------|--------|
| | | Unit | | | | | | | | |
| Cooling Capacity | | BTU/h | 7,200 | 7,300 | 8,400 | 8,500 | 8,800 | 9,000 | 12,000 | 12,000 |
| Moisture Removal | | § /h | 1.0 | | 1.2 | | 1.2 | | 1.2 | |
| Power Source | | § j, V, Hz | 1 § j 220-240V, 50Hz | | | | | | | |
| Air Circulation | Indoor | m³/min | 4.6 | | 5.3 | | 7.3 | | 8.9 | |
| | Outdoor | | 25 | | 25 | | 25 | | 25 | |
| Noise Level | Indoor | dB (A) i 3 | 35 | 36 | 37 | 38 | 36 | 37 | 38 | |
| | Outdoor | | 46 | 47 | 47 | 48 | 47 | 48 | 49 | |
| Input | | W | 690 | 715 | 890 | 900 | 730 | 750 | 1,180 | 1,180 |
| Running Current | | A | 3.2 | 3.2 | 4.0 | 3.9 | 3.4 | 3.3 | 5.8 | 5.4 |
| E.E.R. | | BTU/h-W | 10.4 | 10.2 | 9.44 | 9.44 | 12.0 | 12.0 | 10.17 | 10.17 |
| Motor Output | Indoor | W | 8 | | 8 | | 10 | | 15 | |
| | Outdoor | | 25 | | 25 | | 25 | | 25 | |
| Dimensions (W i dH i dD) | Indoor | mm | 790 i 230 i 142 | | | | 880 i 302 i 183 | | | |
| | Outdoor | | 660 i 540 i 260 | | | | | | | |
| Net. Weight | Indoor | kg | 7 | | 7 | | 9.5 | | 9.5 | |
| | Outdoor | | 29 | | 29 | | 29 | | 30 | |
| Refrigerant (R-22) | | g | 560 | | 490 | | 780 | | 700 | |
| Airflow Direction Control (Up & Down) | | | § | | § | | § | | § | |
| Remocon Type | | | L.C.D Wireless | | | | | | | |
| Service Valve | Liquid | | 1/4" (6.35) | | | | | | | |
| | Gas | | 3/8" (9.52) | | | | 1/2" (12.7) | | | |
| Sleeping Operation | | | § | | § | | § | | § | |
| Drain Hose | | | § | | § | | § | | § | |
| Connecting Cable | | | 1.0mm² | | | | | | | |
| Power Cord | | | 1.0mm² | | | | | | | |

SPEC. AT 220V

| Item | | Model Name | | LS-P0820CL | LS-S1120CL | LS-S1420CL | LS-S1421CL |
|---------------------------------------|---------|----------------|-------------|-------------------|---------------|-------------------|---------------|
| | | Unit | | | | | |
| Cooling Capacity | | BTU/h(kcal/h) | | 7,500(1,900) | 11,000(2,772) | 13,300(3,350) | 14,000(3,550) |
| Moisture Removal | | § /h | | 1.2 | 2.3 | 2.3 | 2.5 |
| Power Source | | § j, V, Hz | | 1Ø, 220~V, 60Hz | | | |
| Air Circulation | Indoor | m³/min | | 5.5 | 9.0 | 9.0 | 10.1 |
| | Outdoor | | | 23 | 24 | 24 | 27 |
| Noise Level | Indoor | dB (A) i 3 | | 36 | 39 | 39 | 39 |
| | Outdoor | | | 47 | 49 | 49 | 50 |
| Input | | W | | 710 | 1,050 | 1,378 | 1,500 |
| Running Current | | A | | 3.3 | 4.9 | 6.3 | 6.9 |
| E.E.R. | | BTU/h-W | | 10.6 | 10.5 | 9.7 | 9.3 |
| Motor Output | Indoor | W | | 4.5 | 19.8 | 19.8 | 19.8 |
| | Outdoor | | | 20 | 30 | 30 | 35 |
| Dimensions (W i dH i dD) | Indoor | mm | | 790 i d230 i d142 | | 880 i d302 i d183 | |
| | Outdoor | | | 660 i d540 i d260 | | | |
| Net. Weight | Indoor | kg | | 6 | 9.5 | 9.5 | 9.5 |
| | Outdoor | | | 29 | 31.5 | 33.5 | 31.5 |
| Refrigerant (R-22) | | g | | 600 | 710 | 980 | 750 |
| Airflow Direction Control (Up & Down) | | § | | § | § | § | § |
| Remocon Type | | L.C.D Wireless | | | | | |
| Service Valve | Liquid | | 1/4" (6.35) | | | | |
| | Gas | | 3/8" (9.52) | 1/2" (12.7) | | | |
| Sleeping Operation | | § | | | | | |
| Drain Hose | | § | | | | | |
| Connecting Cable | | 1.0mm² | | | | | |
| Power Cord | | 1.0mm² | | | | | |

Product Specifications (Cooling & Heating)

SPEC. AT 220/240V

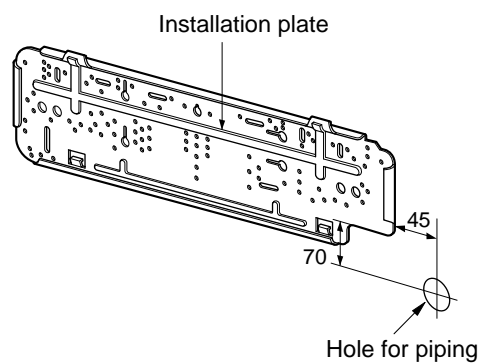
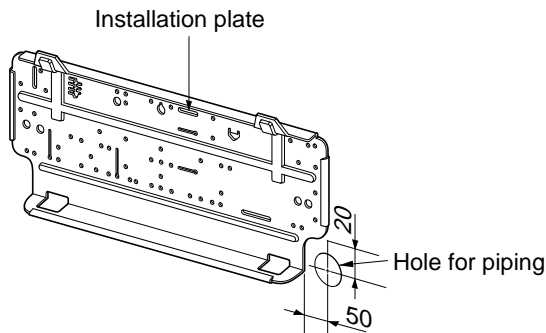
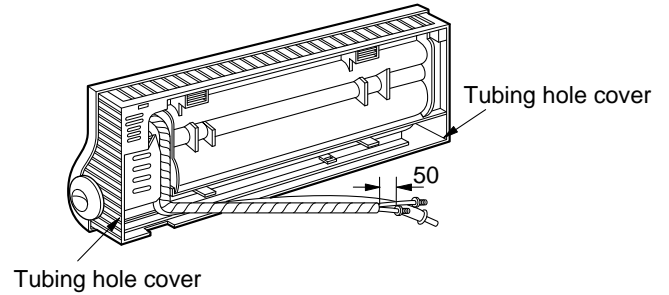
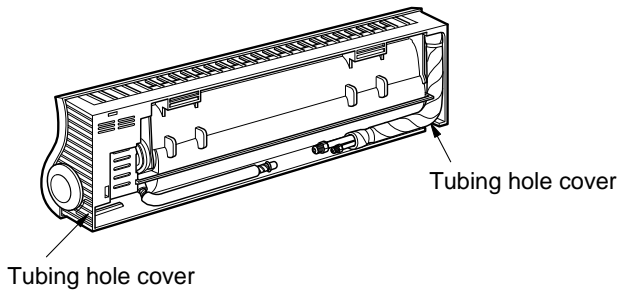
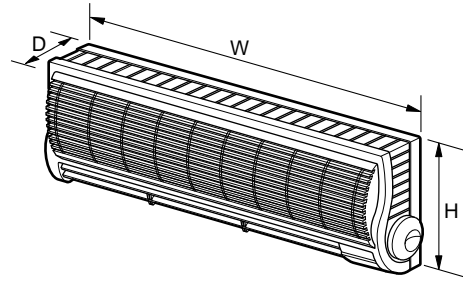
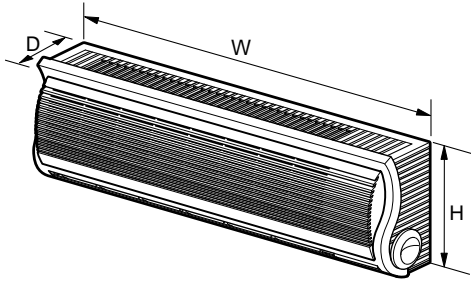
| Item | | Model Name | | LS-P0760HL | | LS-P0960HL | | LS-S0960HL | | LS-S1260HL | |
|---------------------------------------|---------|------------|----------------------|------------|-------|------------|-----------------|------------|--------|------------|--|
| | | Unit | | | | | | | | | |
| Capacity | Cooling | BTU/h | 7,000 | 7,000 | 8,400 | 8,500 | 9,400 | 9,500 | 11,700 | 12,000 | |
| | Heating | | 7,300 | 7,500 | 9,400 | 9,500 | 10,200 | 10,500 | 12,600 | 13,000 | |
| Moisture Removal | | § /h | 1.3 | | 1.17 | | 1.2 | | 1.2 | | |
| Power Source | | § j, V, Hz | 1 § j 220-240V, 50Hz | | | | | | | | |
| Air Circulation | Indoor | m³/min | 5.3 | | 6.3 | | 7.6 | | 8.9 | | |
| | Outdoor | | 24 | | 25 | | 25 | | 25 | | |
| Noise Level | Indoor | dB (A) i 3 | 36 | | 38 | | 36 | 37 | 37 | 38 | |
| | Outdoor | | 47 | | 49 | | 47 | 48 | 48 | 49 | |
| Input | Cooling | W | 710 | 720 | 910 | 940 | 940 | 950 | 1,210 | 1,250 | |
| | Heating | | 730 | 740 | 940 | 990 | 900 | 950 | 1,160 | 1,230 | |
| Running Current | Cooling | A | 3.1 | | 4.5 | | 4.5 | | 6.4 | 6.2 | |
| | Heating | | 3.3 | | 4.5 | | 4.5 | | 6.2 | 6.0 | |
| E.E.R. | Cooling | BTU/h i w | 9.86 | 9.7 | 9.23 | 9.0 | 10.0 | 10.0 | 9.7 | 9.6 | |
| C.O.P | Heating | W/W | 2.93 | 2.97 | 2.93 | 2.81 | 3.32 | 3.2 | 3.2 | 3.1 | |
| Motor Output | Indoor | W | 8 | | 8 | | 10 | | 15 | | |
| | Outdoor | | 25 | | 25 | | 25 | | 25 | | |
| Dimensions (W i H i D) | Indoor | mm | 790 i 230 i 142 | | | | 880 i 302 i 183 | | | | |
| | Outdoor | | 660 i 540 i 260 | | | | | | | | |
| Net. Weight | Indoor | kg | 7 | | 7 | | 9.5 | | 9.5 | | |
| | Outdoor | | 30 | | 31 | | 31 | | 33 | | |
| Refrigerant (R-22) | | g | 600 | | 540 | | 1,020 | | 1,150 | | |
| Airflow Direction Control (Up & Down) | | | § | | § | | § | | § | | |
| Remocon Type | | | L.C.D Wireless | | | | | | | | |
| Service Valve | Liquid | | 1/4" (6.35) | | | | | | | | |
| | Gas | | 3/8" (9.52) | | | | 1/2"(12.7) | | | | |
| Sleeping Operation | | | § | | § | | § | | § | | |
| Drain Hose | | | § | | § | | § | | § | | |
| Connecting Cable | | | 1.0mm² | | | | | | | | |
| Power Cord | | | 1.0mm² | | | | | | | | |

Dimensions

(1) Indoor Unit

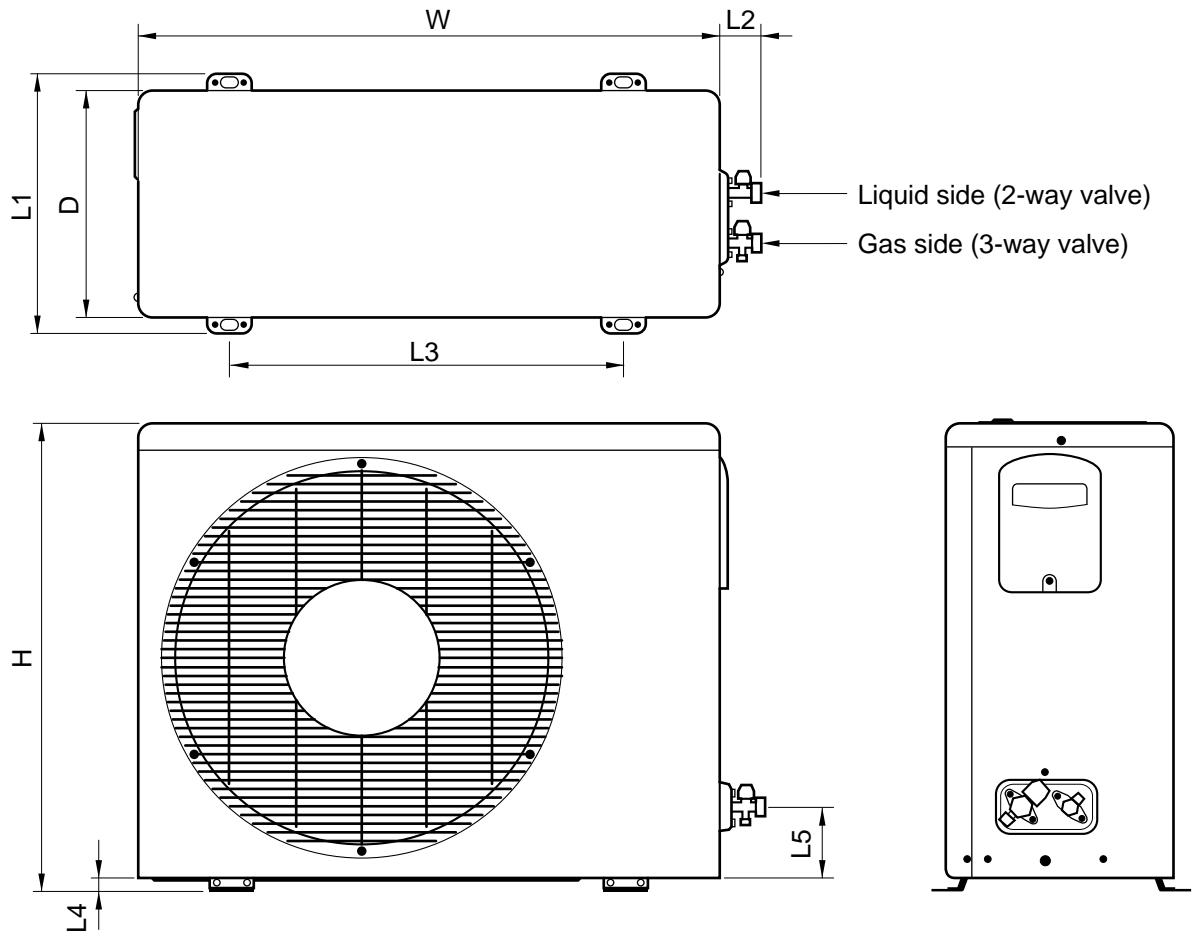
LS-P0760CL/P0760HL
 LS-P0820CL
 LS-P0960CL/P0960HL

LS-S0960CL/S0960HL
 LS-S1120CL
 LS-S1260CL/S1260HL
 LS-S1420CL/S1421CL



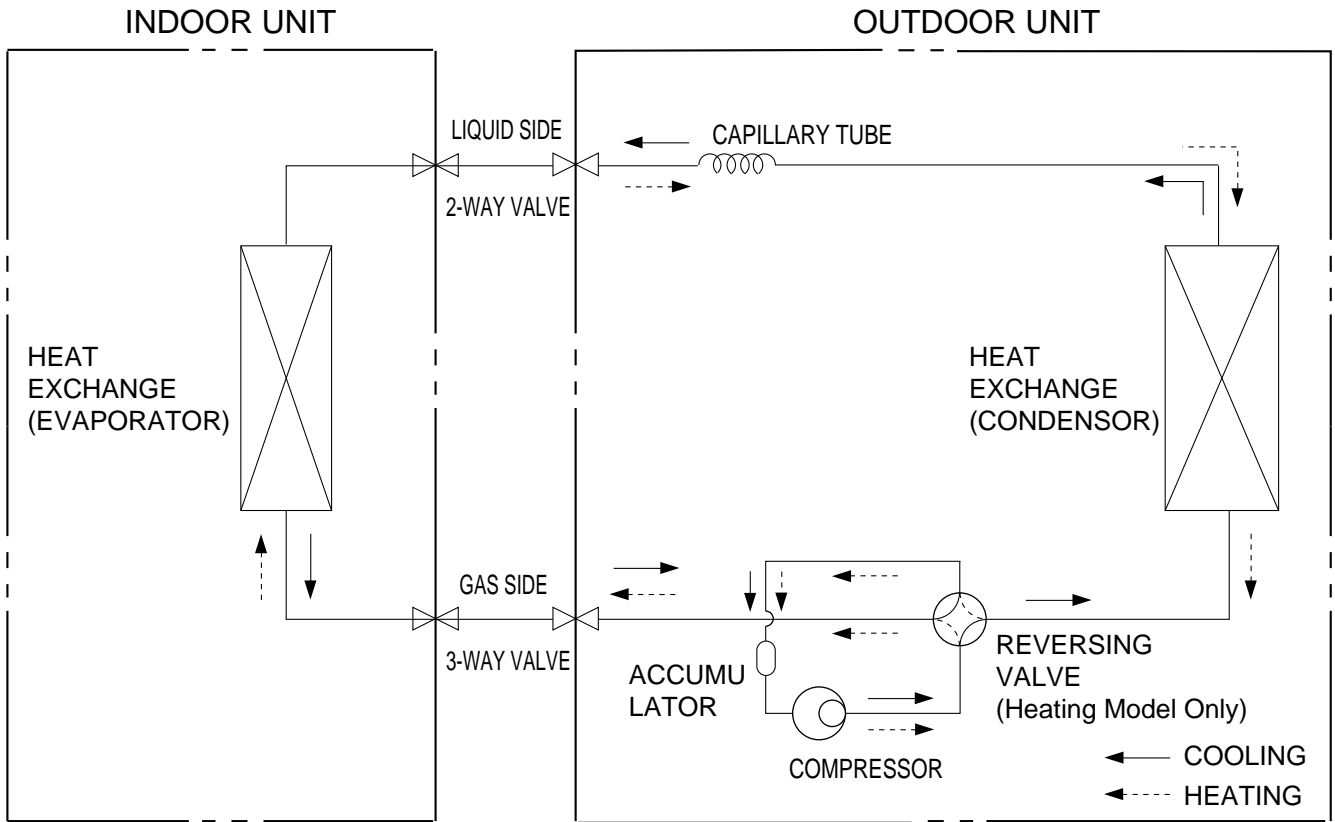
| DIM | | MODEL | LS-P0760CL/P0760HL/P0820CL LS-P0960CL/P0960HL | LS-S0960CL/S0960HL/S1120CL LS-S1260CL/S1260HL/S1420CL/S1421CL |
|-----|----|-------|--|--|
| W | mm | | 790 | 880 |
| H | mm | | 230 | 302 |
| D | mm | | 142 | 183 |

(2) Outdoor Unit



| DIM \ MODEL | | LS-P0760CL/P0760HL, LS-P0820CL, LS-P0960CL/P0960HL LS-S0960CL/S0960HL, LS-S1120CL, LS-S1260CL/S1260HL LS-S1420CL, LS-S1421CL |
|-------------|----|--|
| W | mm | 660 |
| H | mm | 540 |
| D | mm | 260 |
| L1 | mm | 297 |
| L2 | mm | 66 |
| L3 | mm | 447 |
| L4 | mm | 17 |
| L5 | mm | 82 |

Refrigeration Cycle Diagram

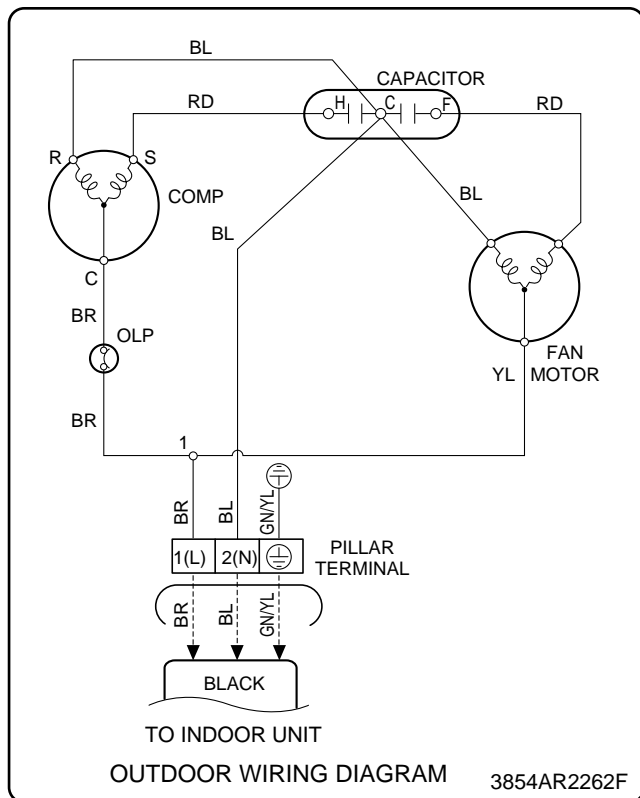


| MODEL | Pipe size(Diameter: ϕ) | | MAX. Piping length (m) | Max Elevation (m) |
|--|------------------------------|--------|------------------------|-------------------|
| | Gas | Liquid | | |
| LS-P0760CL/P0760HL LS-P0820CL LS-P0960CL/P0960HL | 3/8" | 1/4" | 7 | 5 |
| LS-S0960CL/S0960HL LS-S1120CL LS-S1260CL/S1260HL LS-S1420CL/S1421CL | 1/2" | 1/4" | 7 | 5 |

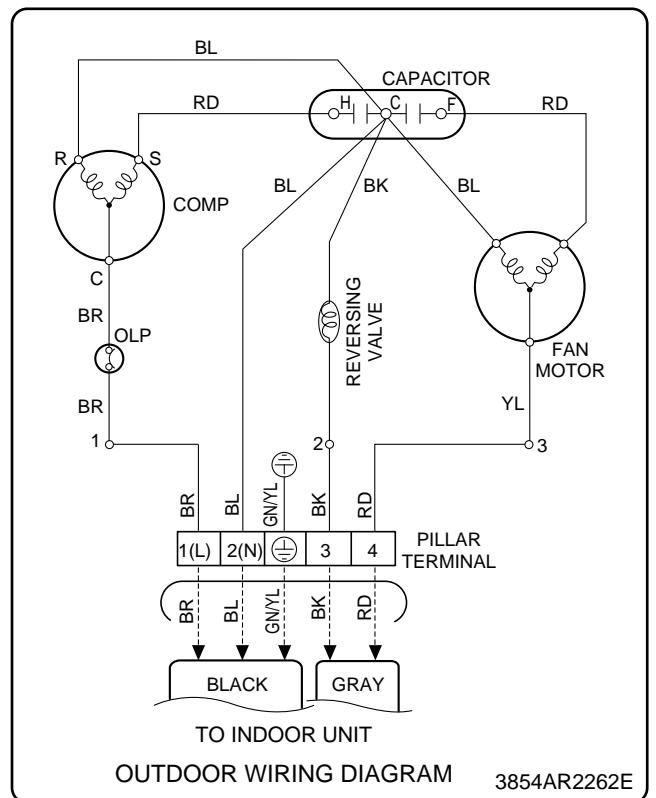
Wiring Diagram

| MODEL | INDOOR UNIT | OUTDOOR UNIT |
|--|-------------|--------------|
| LS-P0760CL LS-P0820CL LS-P0960CL | □∅ | □ |
| LS-S0960CL LS-S1120CL LS-S1260CL LS-S1420CL LS-S1421CL | □☒ | |
| LS-P0760HL LS-P0960HL | □° | □L |
| LS-S0960HL LS-S1260HL | □ | |

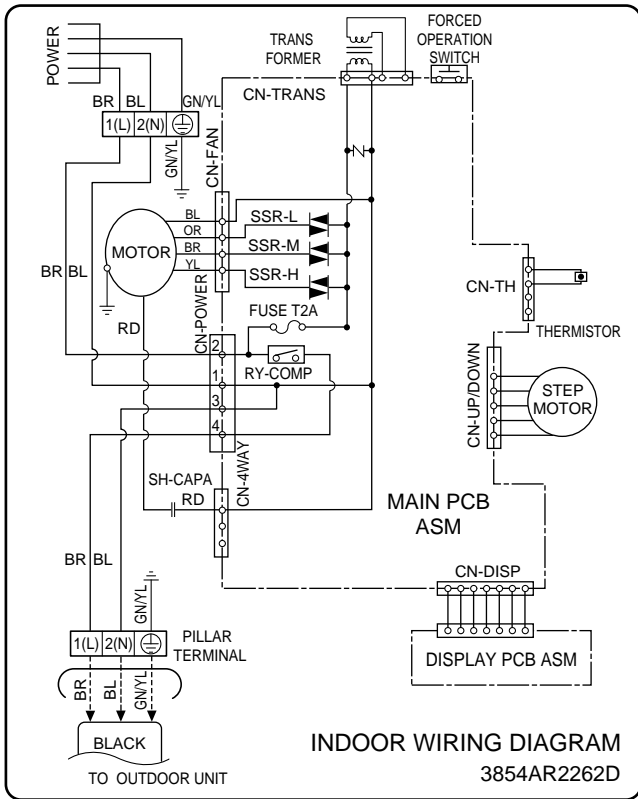
□



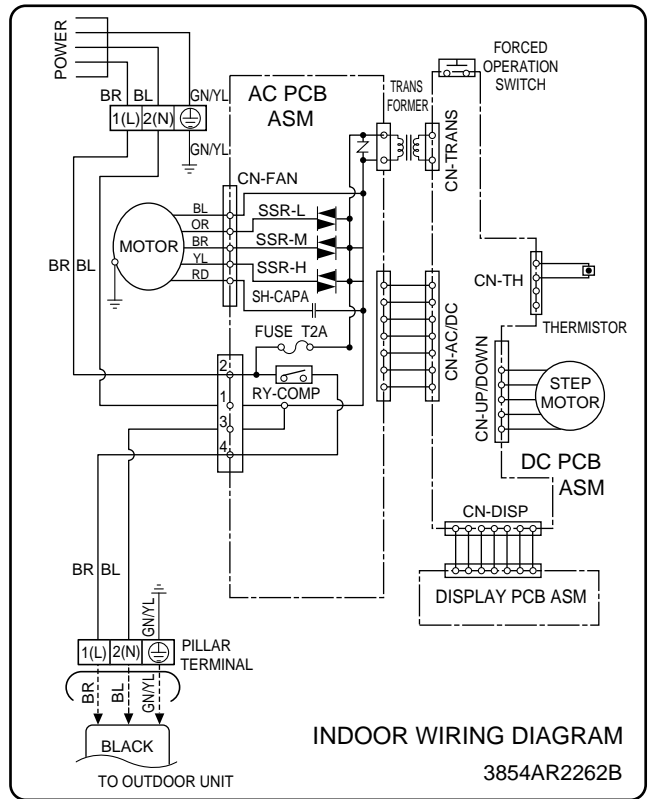
□L



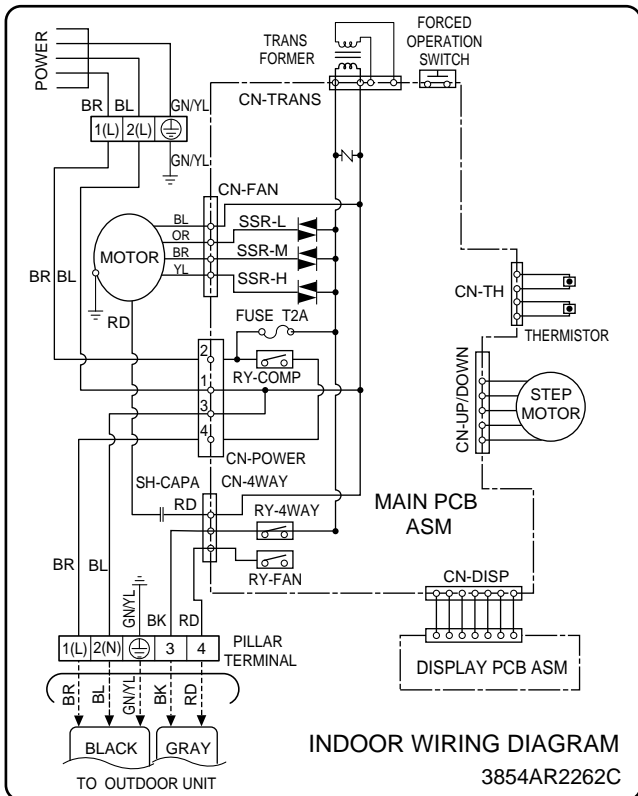
□○



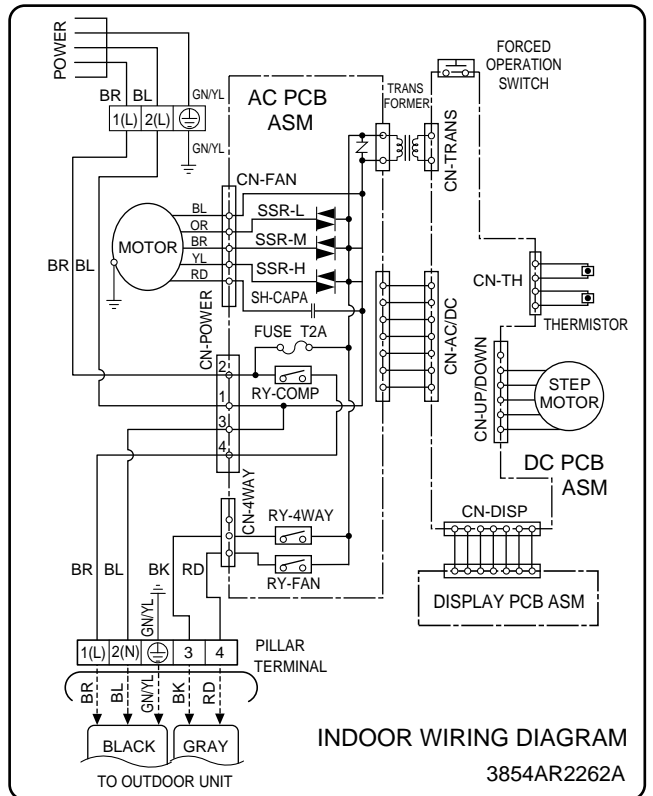
□□



□○



□



Operation Details

(1) The function of main control

1. Time Delay Safety Control

$f \cup 3min ; f$ The compressor is ceased for 3minutes to balance the pressure in the refrigeration cycle.
(Protection of compressor)

$f \cup 2sec ; f$ The indoor fan is ceased for 2sec. to prevent relay noise.
(Protection of fan relay and micro chip)

$f \cup 30sec ; f$ The 4-way valve is ceased for 30sec. to prevent the refrigerant-gas abnormal noise when the Heating operation is OFF or switched to the other operation mode.

2. Airflow Direction Control

$f \cup$ This function is to swing the louver up and down automatically and to set it at the desired position.

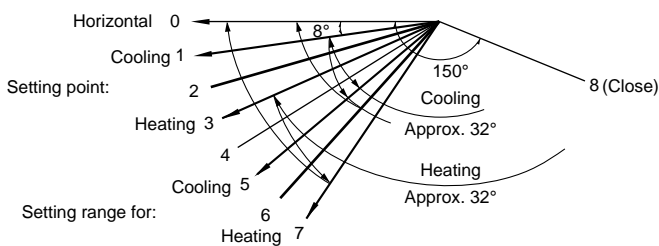
$f \cup$ The procedure is as the following.

1st ; Press the ON/OFF Button to operate the product.

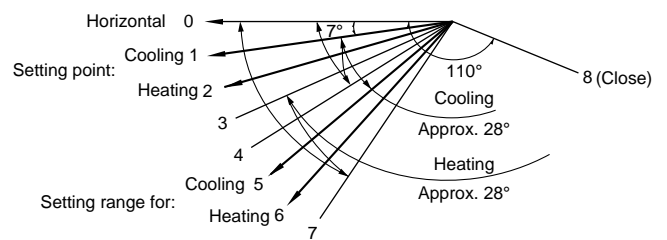
2nd ; Press the Airflow Direction Control Button to swing the louver up and down automatically.

3rd ; Reprress the Airflow Direction Control Button to set the louver as the desired position.

**LS-P0760CL/P0760HL, LS-P0820CL
LS-P0960CL/P0960HL**



**LS-S0960CL/S0960HL, LS-S1120CL
LS-S1260CL/S1260HL
LS-S1420CL, LS-S1421CL**



3. Cooling Mode Operation

$f \cup$ When selecting the Cooling(*) Mode Operation, the unit will operate according to the setting by the remote controller and the operation diagram is as following

| | | | | | |
|----------------------------------|---------------------|------------------------|---------------------|------------------------|---------------------|
| Intake Air temp. | | | | | |
| COMP. ON (SET TEMP.+0.5 ;) | | | | | |
| COMP. OFF (SET TEMP. -0.5 ;) | | | | | |
| | | More than 3 minutes | | More than 3 minutes | |
| INDOOR FAN | Selecting fan speed | Low | Selecting fan speed | Low | Selecting fan speed |
| COMPRESSOR | ON | OFF | ON | OFF | ON |

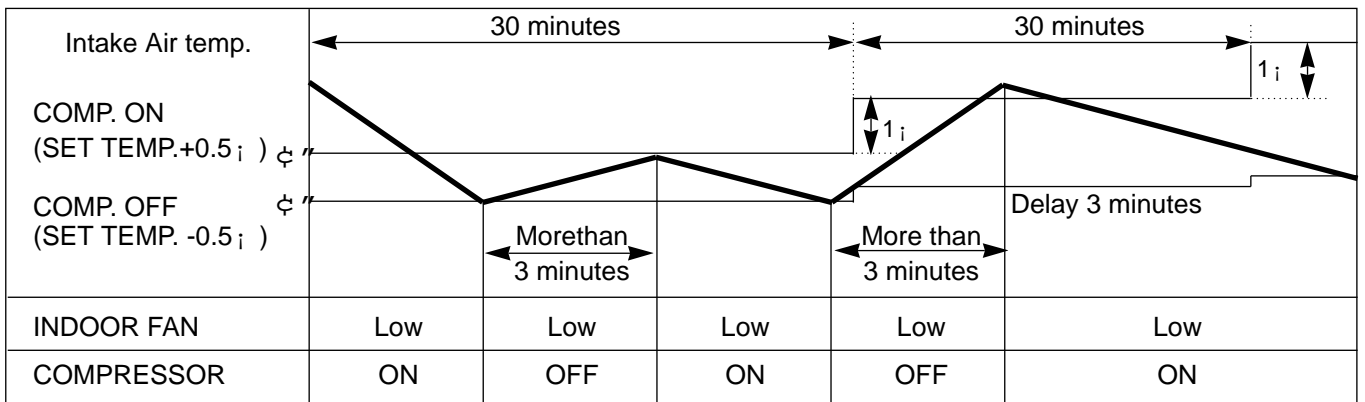
4. Cooling or Heating Mode with Sleep Mode Auto Operation

$f \cup$ When selecting the Cooling(*) or the Heating(☀) combined with the Sleep Mode Auto Operation(☆), the operation diagram is as following.

Cooling Mode with the Sleep Mode

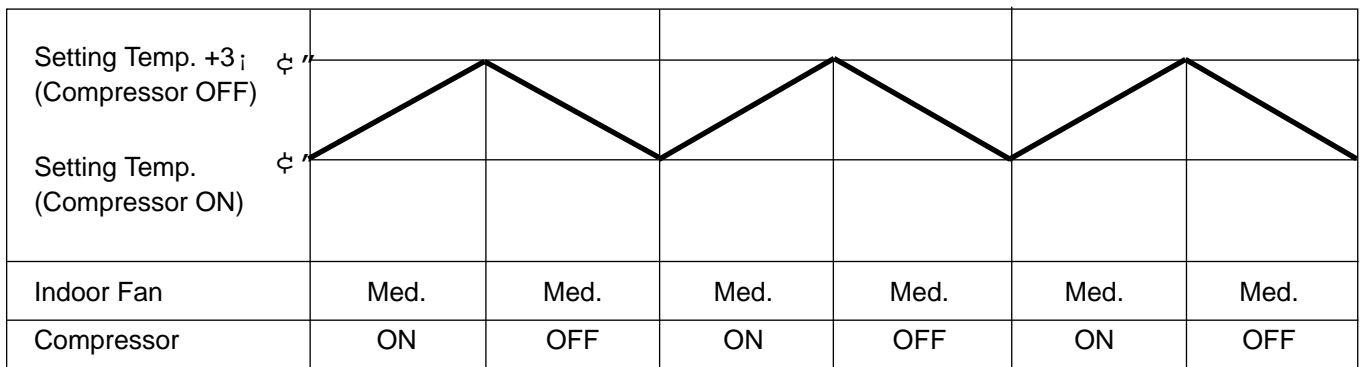
The setting temperature will be raised by 1_i 30minutes later and by 2_i 1 hour later.

The operation will be stopped after 1, 2, 3, 4, 5, 6, 7 hours.



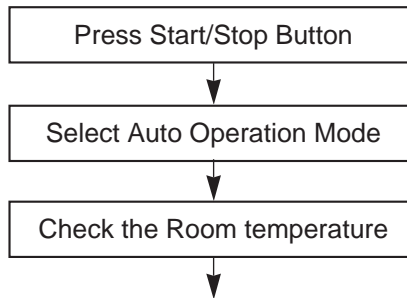
Heating Mode with the Sleep Mode.

The operation will be stopped after 1, 2, 3, 4, 5, 6, 7 hours.



5. Auto Operation

The operation procedure is as following.

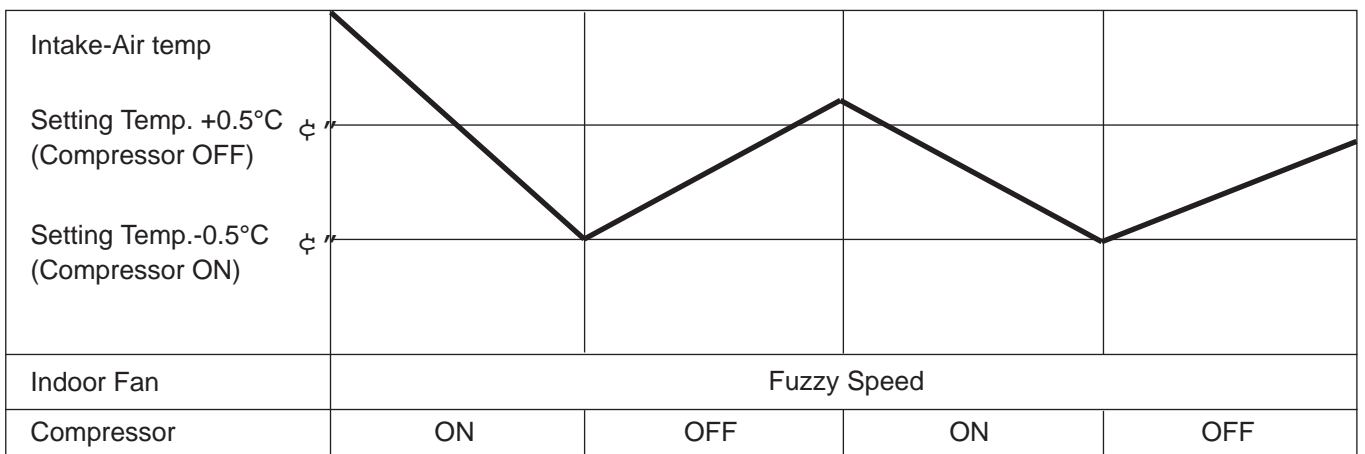


| | | | | |
|---|-----------------------|--|----------------------|--|
| Operation mode Indoor fan speed Setting temperature | | | | are automatically decided by Fuzzy rule. |
| Intake-air temperature | below 21 _i | Over 21 _i ~ below 24 _i | Over 24 _i | |
| Operation Mode | Heating | Soft Dry | Cooling | |

If initial mode is decided, that mode is continued without the room temperature changing.

Auto Operation for Cooling.

| Operation Condition | Intake-air Temperature | Setting temperature | Fan speed | Air Direction Control |
|-----------------------------------|------------------------|------------------------|---------------------------|-----------------------|
| When Auto Operation initial start | Over 26°C | 25°C | Controlled by Fuzzy logic | 1/f rhythm |
| | Over 24°C~below 26°C | Intake air -1.0°C | | |
| | Over 22°C~below 24°C | Intake air -0.5°C | | |
| | Over 20°C~below 22°C | Intake air temperature | | |
| | below 20°C | 20°C | | |
| When Switch to Auto Operation | Over 20°C~below 30°C | Fuzzy control | | |
| | below 20°C | 20°C | | |
| | Over 30°C | 30°C | | |



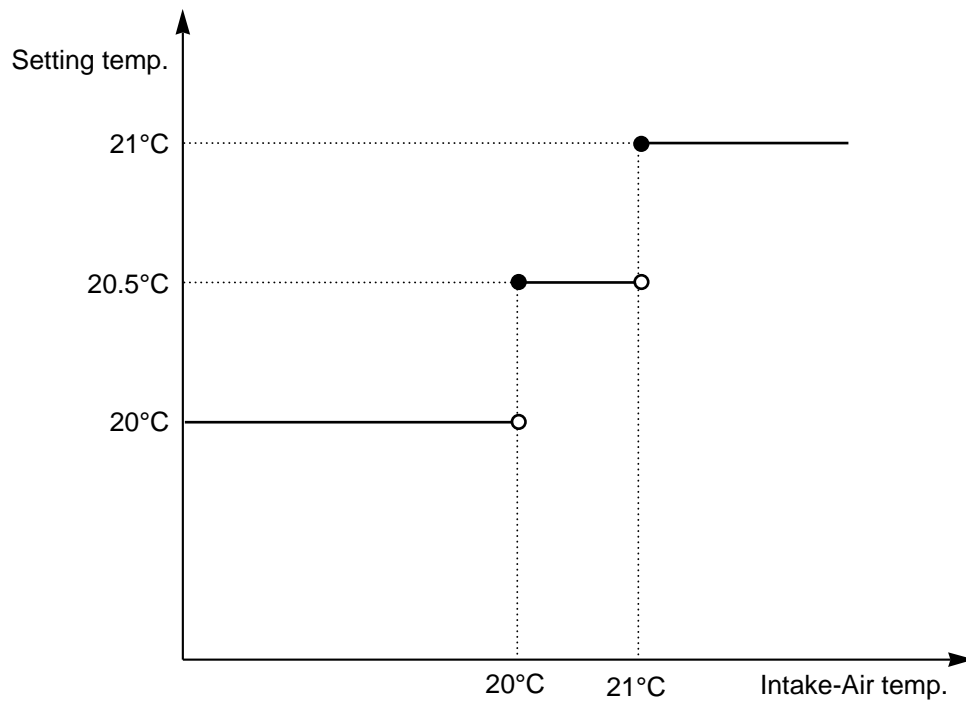
fU Auto Operation for Soft Dry.

The Setting temperature will be set to the same that of the current intake-air temperature.

- Compressor ON temperature; Setting temperature +1°C
- Compressor OFF temperature; Setting temperature -0.5°C

fU Auto Operation for Heating.

| | | |
|------------------|------------|-------------------------------|
| Intake Air temp. | below 20°C | over 20°C~below 21°C |
| Setting temp. | 20°C | Intake air Temperature +0.5°C |



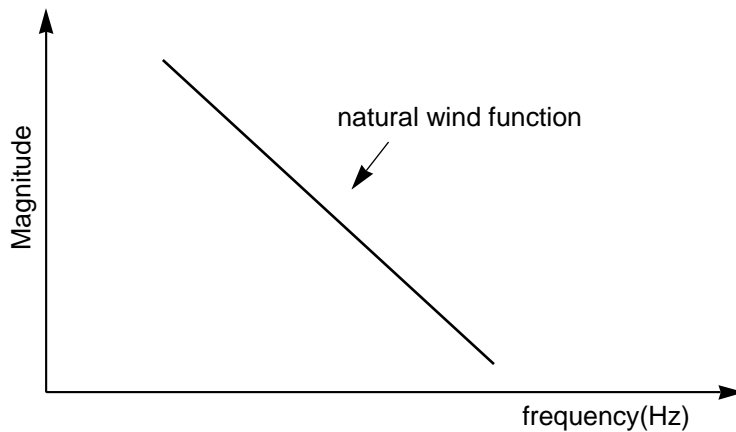
6. Natural Wind by CHAOS logic

There are common rules in the irregular changes amid the breeze of highlands and valleys, the sound of streams, the songs of birds in the forest and brain waves of relaxation.

Mmm... the breath-taking and touchy feeling of wind from the deep mountains and dark valleys.

Through analysis in its chaos simulator, Goldstar has successfully created such a feeling of freshness and serenity by analyzing the frequency of natural wind.

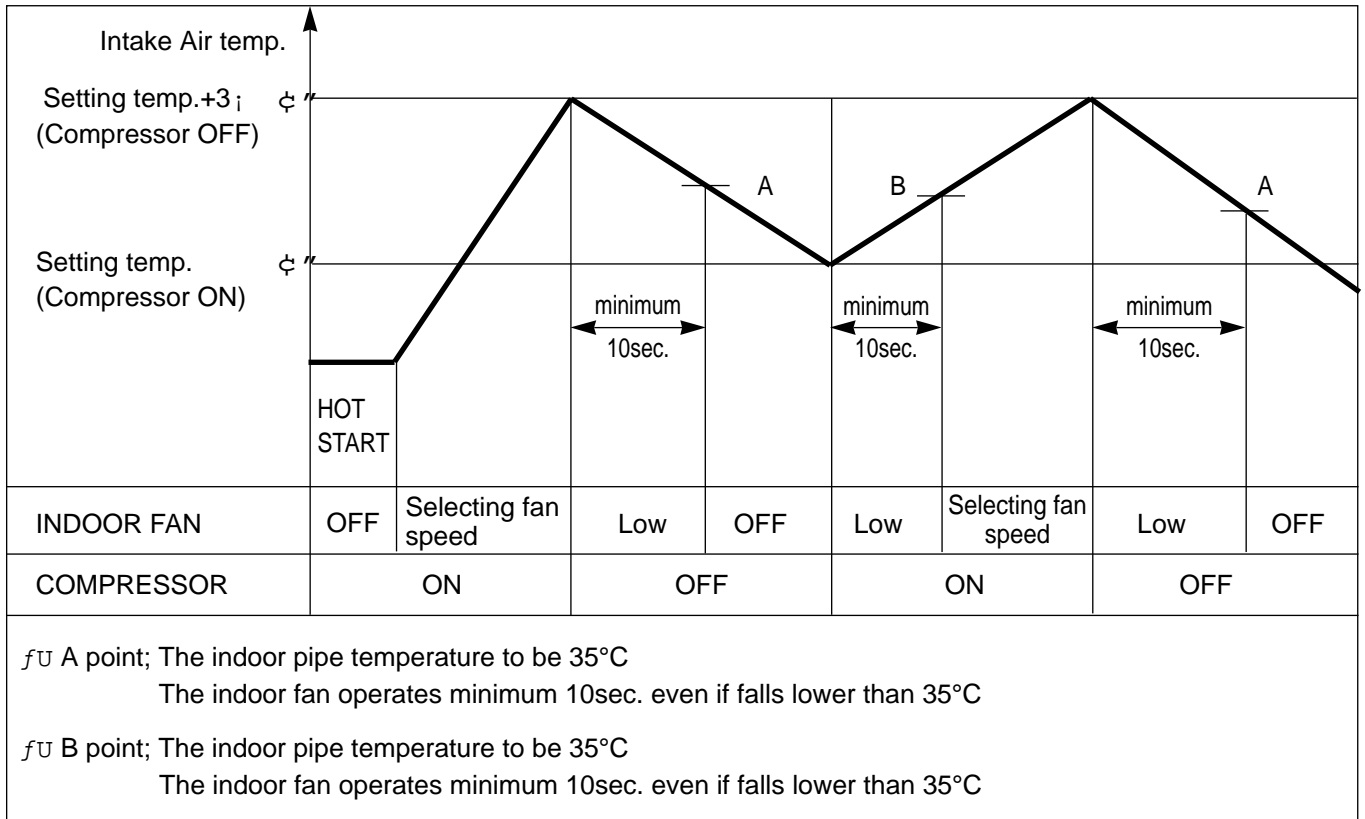
Generally natural wind has the following character (frequency-Magnitude), for example dark vally, sea, mountain wind.



So as to make a similar Natural wind function, Indoor fan speed is shifted to high from low or reversely in according to the CHAOS logic.

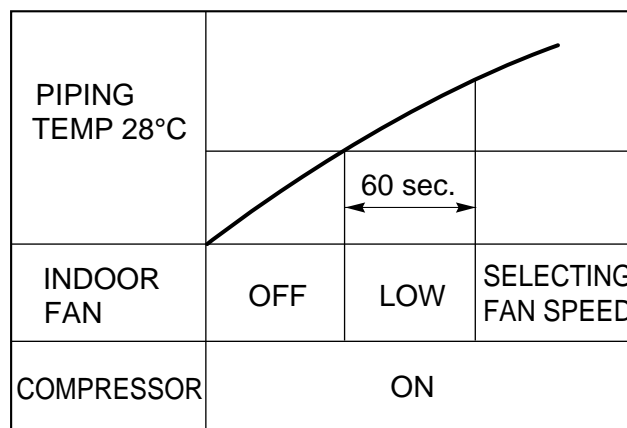
7. Heating Mode Operation

The unit will operate according to the setting by the remote controller and the operation diagram is shown as following.



8. Hot-Start Control

*f*U The indoor fan stops until the evaporator piping temperature will be reached at 28; . (BY TEMPERATURE)
*f*U The operation diagram is as following.



(HOT-START BY TEMPERATURE)

9. Deice Control

fU Deicing operation is controlled by timer and sensing the indoor pipe temperature.

fU Deicing operation checks the indoor pipe temperature and Intake-air temperature at 25 minutes and 60 minutes on starting of heating operation, and discriminates by temperature difference.

fU When the heating operation passed 25 minutes, the temperature ($T_1 = TE_1 - TR_1$) is checked and memorized with checking the indoor pipe temperature (TE1) and the indoor Intake-air temperature (TR1).

fU When the heating operation passed 60 minutes, deicing operation checks the indoor pipe temperature (TE2) and the indoor Intake-air temperature (TR2), and checks the temperature difference ($T_2 = TE_2 - TR_2$) and the temperature difference $T_d (= T_1 - T_2)$ of T_1 , T_2 .

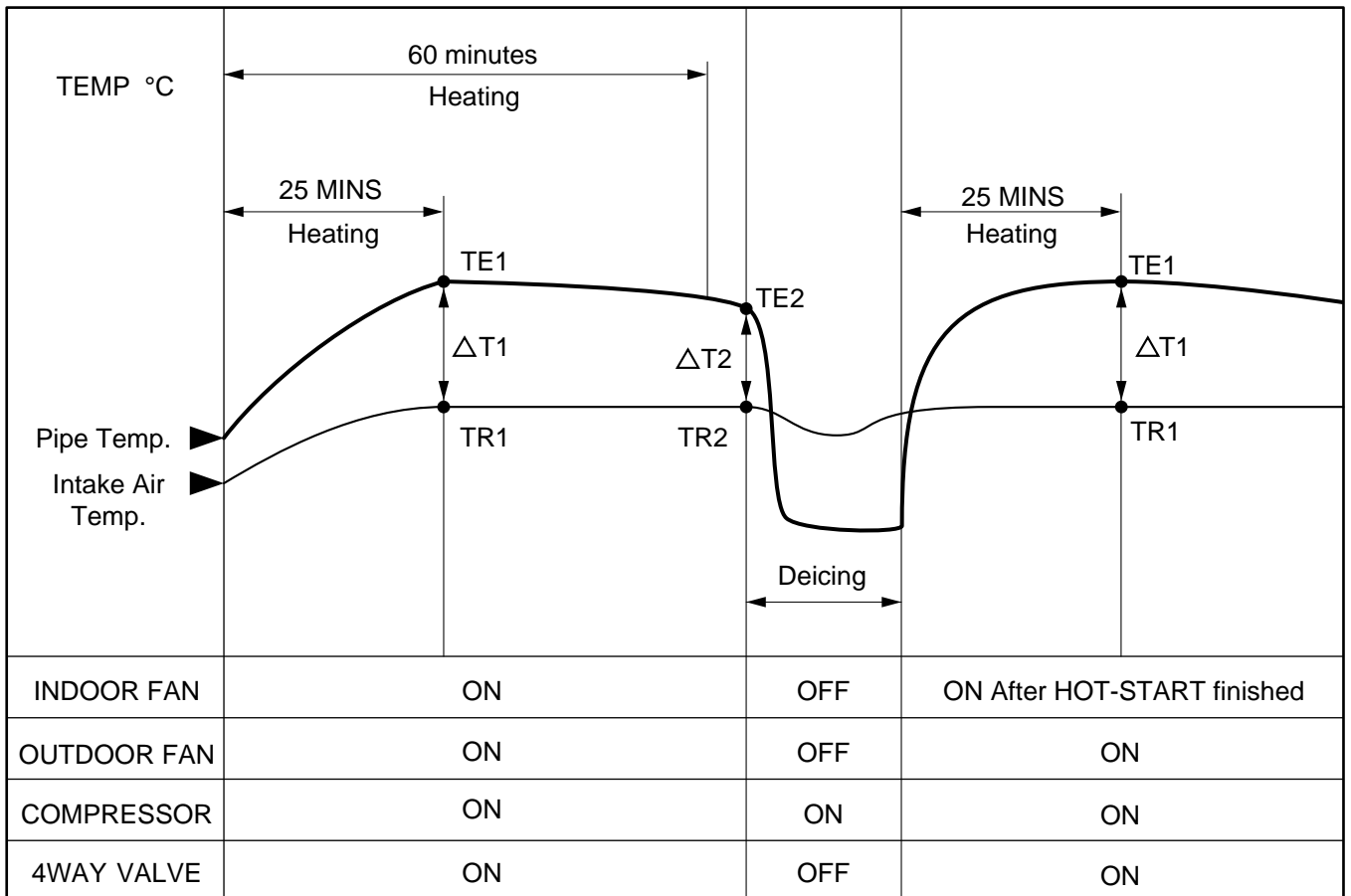
If the temperature difference (T_d) become more than the option temperature, deicing operation starts.

fU At that time, deicing operation time is decided.

fU The deicing operation time stops after deicing operation started.

fU If deicing operation start, above heating operation time is reset, so if deicing operation is finished, the heating operation time is recounted.

fU The deicing time and the operation diagram are as following.



| | | | | | |
|--------------|------------|-----------|-----------|-----------|-------------------|
| Td (=T1- T2) | Over 3.5°C | 3.0~3.5°C | 2.5~3.0°C | 2.0~2.5°C | below 2.0°C |
| Deicing Time | 12mins | 11mins | 10mins | 9mins | Heating Operation |

10. Soft Dry Operation.

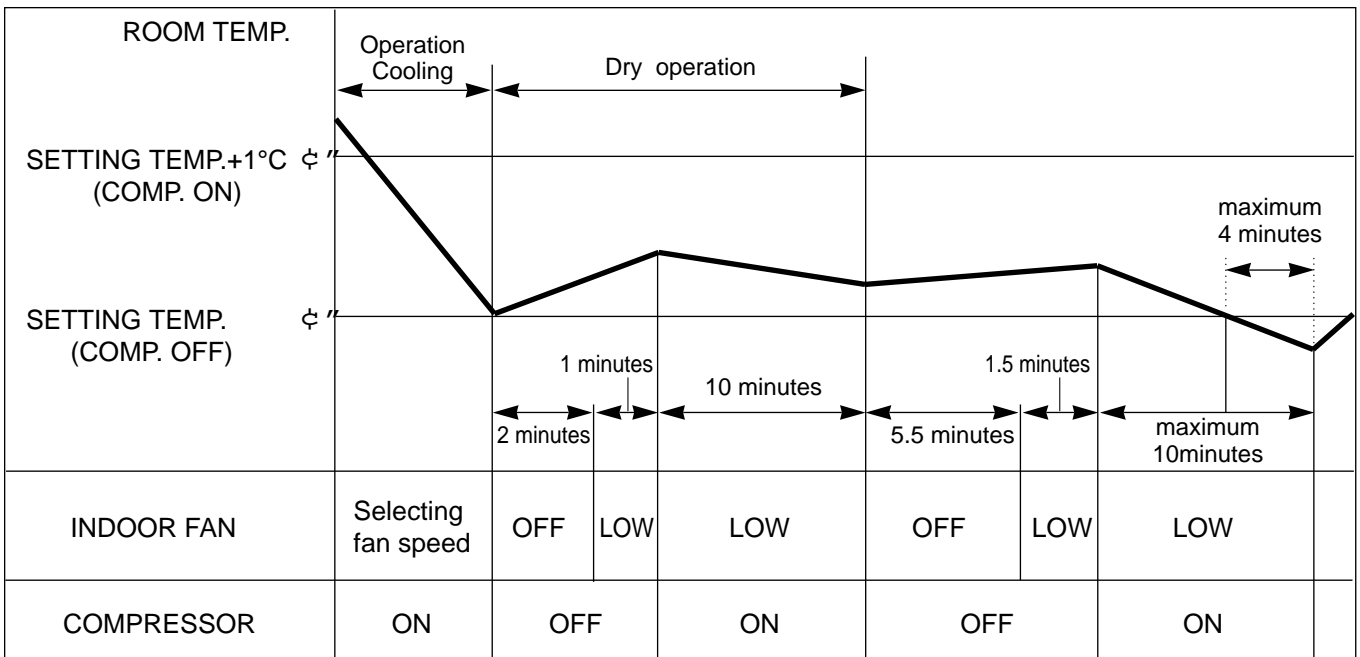
f During Soft Dry Operation, the compressor ON temperature is the setting temperature plus 1 °C, the compressor OFF temperature is the setting temperature minus 0.5 °C;

f When the room temperature rises over the compressor ON temperature, the operation mode is switched to the cooling mode.

f When the room temperature falls between the compressor ON temperature and OFF temperature, the operation mode is switched to the Soft Dry Operation.

In this temperature range, 10min. Dry Operation, 5.5min operation OFF, 1.5min. only fan operation repeat. During 10min Dry operation, even if the room temperature falls below compressor OFF temperature, 10min(MAX) Compressor ON from starting of Dry operation which includes 4 min. Compressor ON operation below the compressor OFF temperature.

f In micom dehumidify mode, control of fan speed is as following.



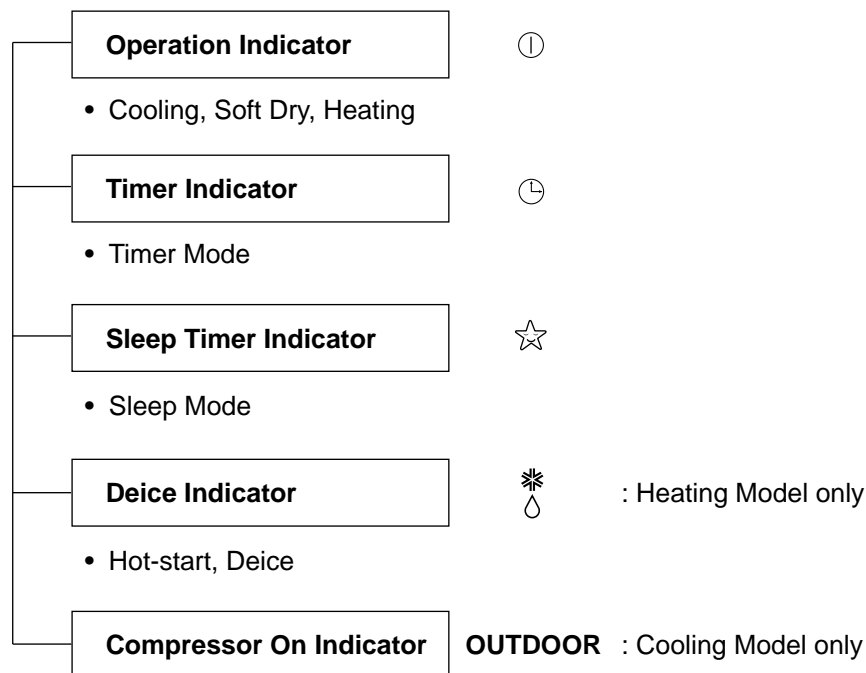
11. Forced operation

f If you lose wireless remote controller, you can operate the unit with forced operation switch.

f The standard conditions are as following.

| | Cooling Model | Heat pump Model | | |
|----------------|---------------|-----------------------|-----------------------------------|-----------------------|
| | | Room Temp \geq 24°C | 21°C \leq Room Temp \leq 24°C | Room Temp \leq 21°C |
| Operation Mode | Cooling | Cooling | Soft Dry | Heating |
| FAN Speed | High | High | Low | High |
| Setting Temp. | 24°C | 24°C | Room Temp. | 22°C |

Display Function



Self-diagnosis Function

1. Protection of the evaporator pipe from frosting

If the temperature of the indoor pipe is below 0°C after 7 mins from starting the compressor, the compressor and the outdoor fan is stopped, and then after 3 mins delay of the compressor and the temperature of the indoor pipe is over 7°C, the compressor and the outdoor fan is reoperated.

2. Thermistor Cut Off or Short

Cut Off/Short : Blinks on and off the operation mode LED. (0.5 sec ON/3 sec OFF)

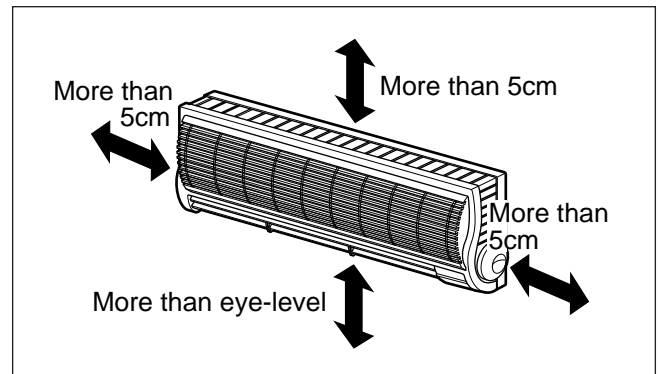
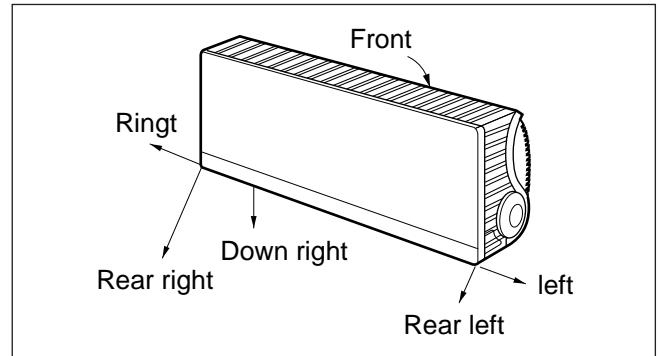
Installation

1. Installation of indoor, Outdoor unit

1) Selection of the best location

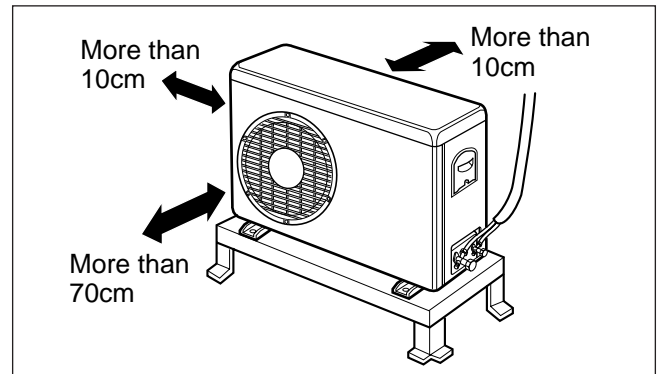
1. Indoor unit.

- There should not be any heat source or steam near the unit.
- There should not be any obstacles to prevent the air circulation.
- A place where air circulation in the room will be good.
- A place where drainage can be easily obtained.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence, or other obstacles.



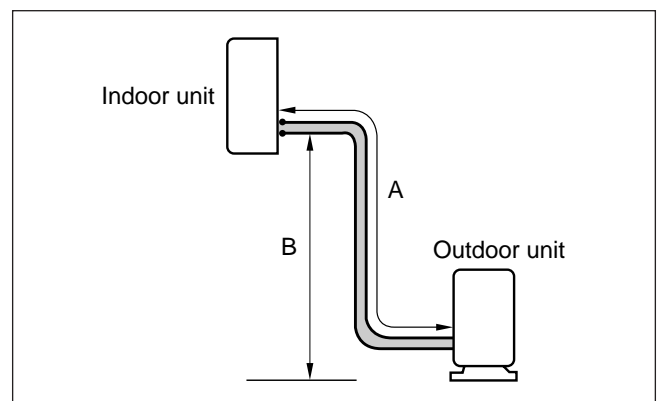
2. Outdoor unit.

- If an awning is built over the unit to prevent direct sunlight or rain exposure, be careful that heat radiation from the condenser is not restricted.
- There should not be any animals or plants which could be affected by hot air discharged.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence, or other obstacles.



3. Piping length and the elevation.

| | Pipe size | | Max. piping length A(m) | Max. elevation B(m) |
|--|-----------|--------|-------------------------|---------------------|
| | GAS | LIQUID | | |
| LS-P0760CL/P0760HL LS-P0820CL LS-P0960CL/P0960HL | 3/8" | 1/4" | 7 | 5 |
| LS-S0960CL/S0960HL LS-S1120CL LS-S1260CL/S1260HL LS-S1420CL/S1421CL | 1/2" | 1/4" | 7 | 5 |



2) Indoor unit installation

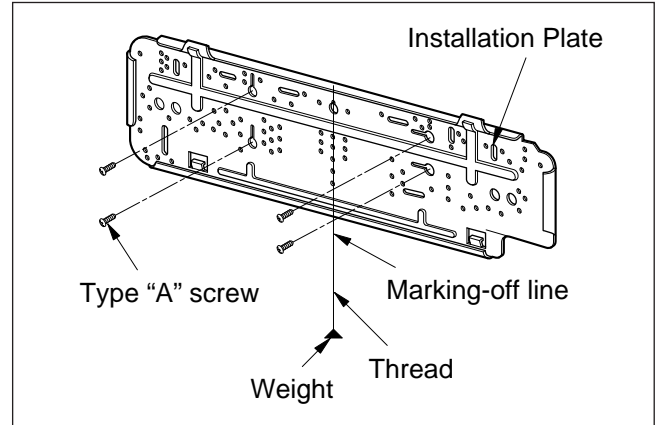
The mounting wall should be strong and solid enough to prevent it from the vibration.

1. Mount the installation plate on the wall with four Type "A" screws.

- Always mount the installation plate horizontally by aligning the marking-off line with using the thread and a level.

LS-P0760CL/P0760HL, LS-P0820CL
LS-P0960CL/P0960HL

- To remove the installation plate, pull the two 'i' marked portion of bottom of chassis and pull the installation plate out of chassis.

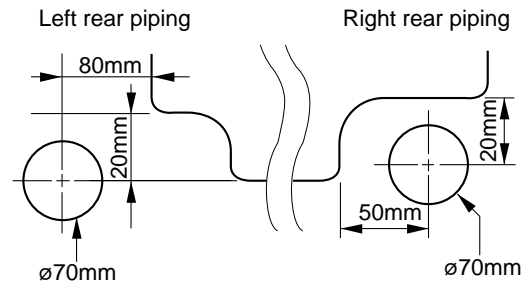


2. Drill the piping hole with 70mm dia. Hole-core drill.

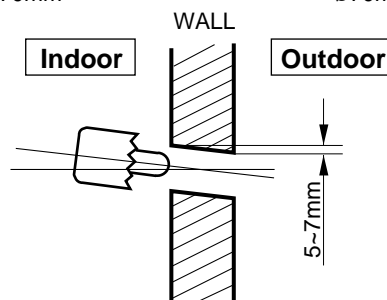
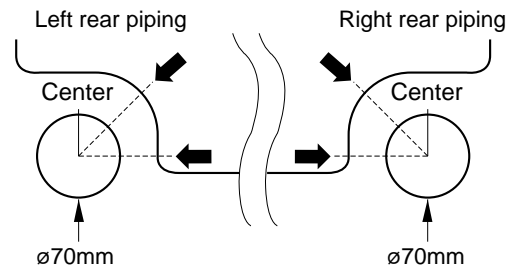
- Line according to the arrows marked on lower the left and the right side of the installation plate. The meeting point of the extended line is the center of the hole.
- Drill the piping hole at either the right or the left and the hole should be slightly slant to the outdoor side.

The lower left and right side of installation Plate

LS-P0760CL/P0760HL, LS-P0820CL
LS-P0960CL/P0960HL



LS-S0960CL/S0960HL, LS-S1120CL
LS-S1260CL/S1260HL, LS-S1420CL, LS-S1421CL

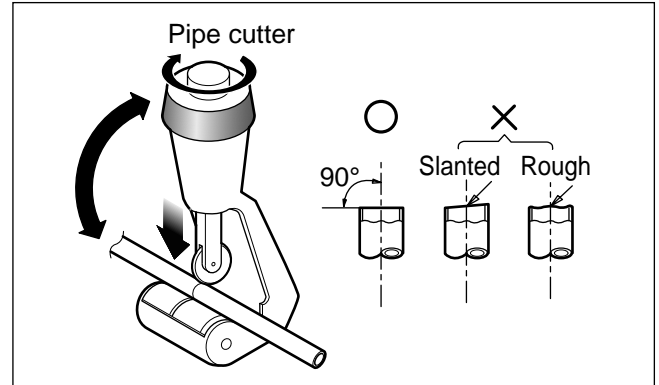


2. Piping and Drainage of indoor unit

1) Preparation of pipings

1. Cut the pipes and the cable.

- Use the accessory piping kit or the pipes purchased locally.
- Measure the distance between the indoor and the outdoor unit.
- Cut the pipes a little longer than measured distance.
- Cut the cable 1.5m longer than the length of pipe.

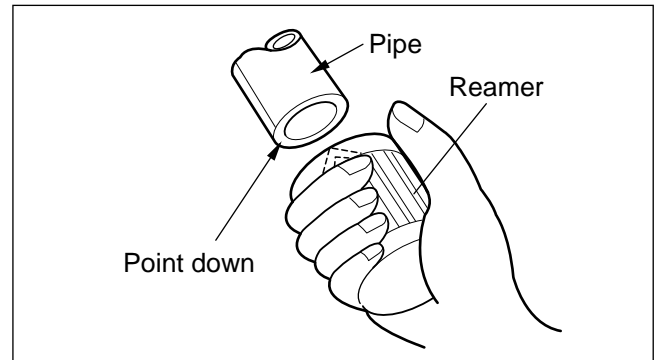


2. Remove burrs.

- Remove burrs from cut edges of pipes.
- Turn the pipe end toward down to avoid the metal powder entering the pipe.

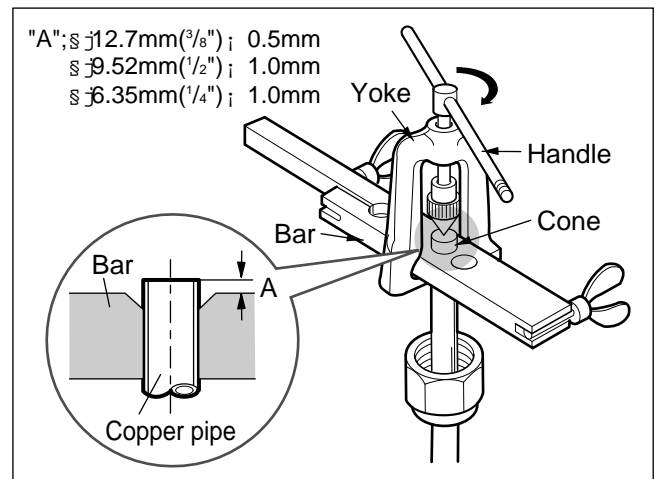
Caution:

If burrs are not removed, they may cause a gas leakage.

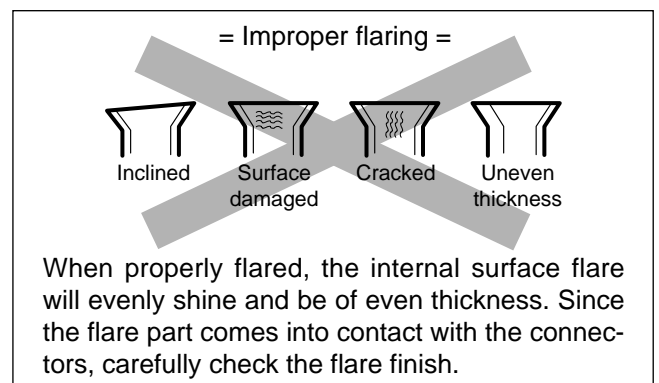


3. Flaring the pipes.

- Insert the flare nuts, mounted on the connection ports of both indoor and outdoor unit, onto the copper pipes. Some refrigerant gas may leak, when the flare nuts are removed from the indoor unit, as some gas is charged to prevent the inside of the pipe from rusting.
- Fit the copper pipe end into the Bar of flare tool about 0.5~1.0mm higher. (See illustration).
- Flare the pipe ends.



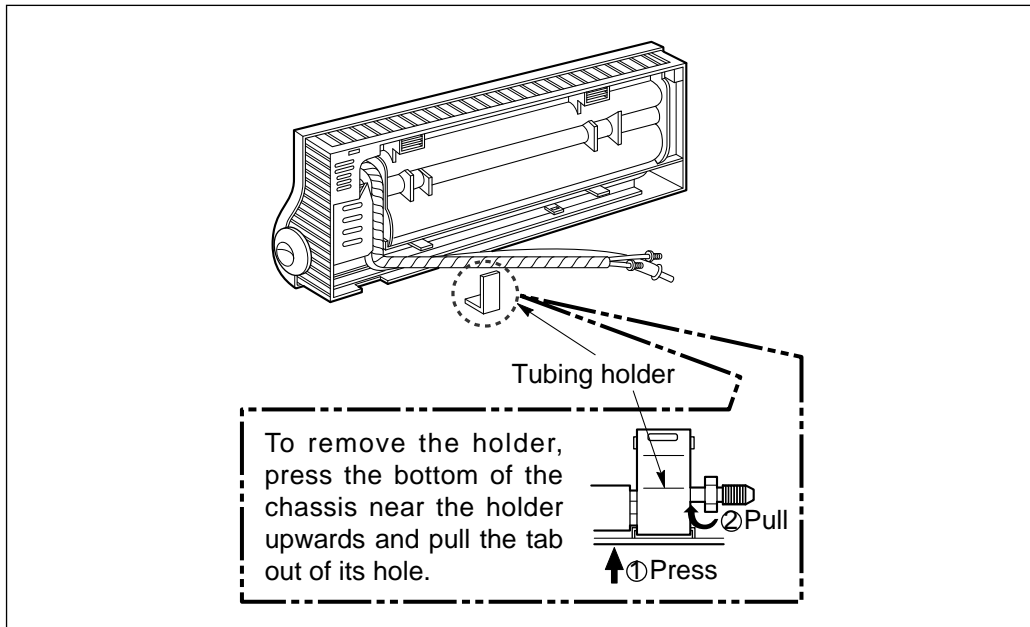
4. Tape the flaring portion to protect it from the dust or damages.



2) Connection of pipings

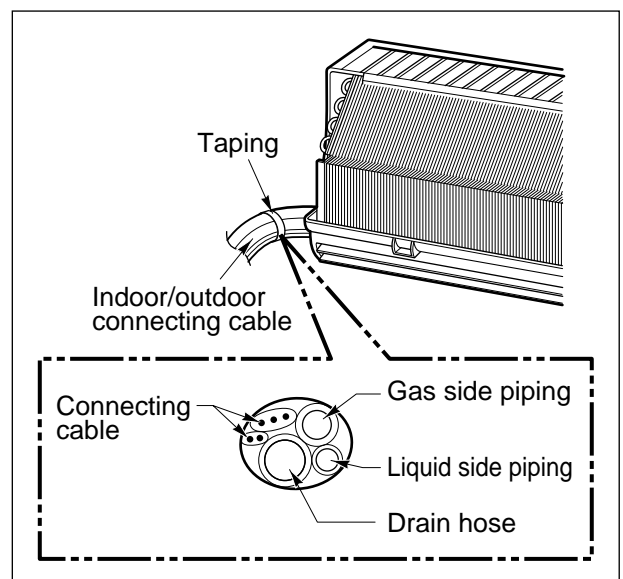
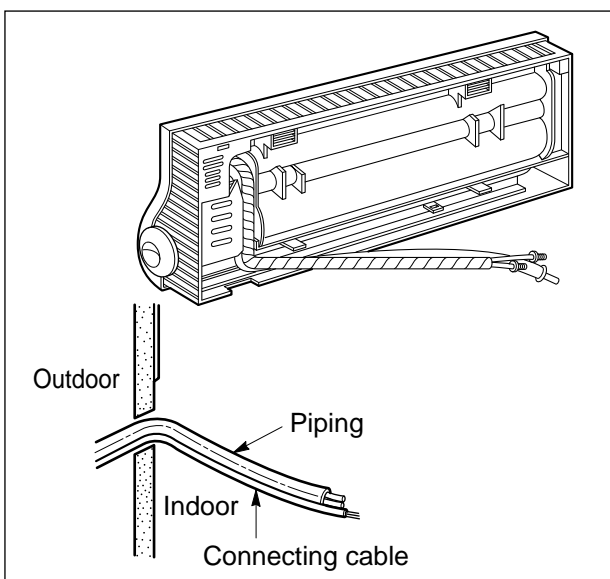
(LS-S0960CL/S0960HL, LS-S1120CL, LS-S1260CL/S1260HL, LS-S1420CL, LS-S1421CL)

1. Remove the indoor tubing with Drain hose to the hole.
 - Remove tubing holder and pull the tubing out of the chassis.
2. Refix the tubing holder into original position.



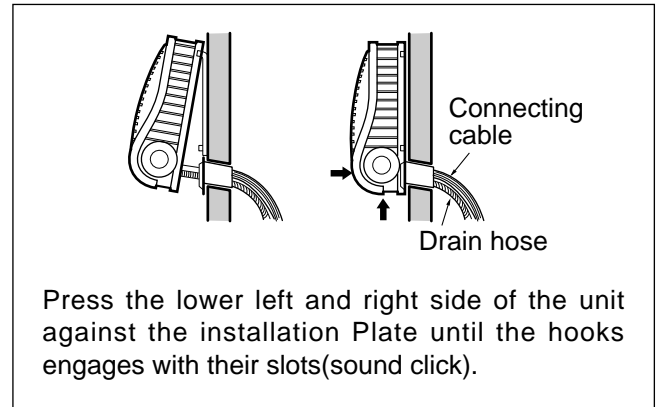
For right rear piping

3. Route the tubing and the drain hose straight backwards(see figure).
 4. Insert the connecting cable into the indoor unit through the piping hole.
 5. Tape the tubing, drain hose and the connecting cable.
- Do not connect the cable to the indoor unit.
 - Make a small loop with the cable for easy connection later.



6. Indoor unit installation.

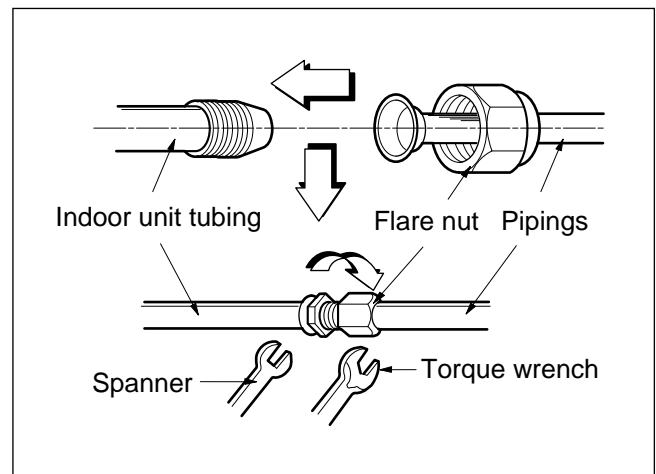
- Hook the indoor unit onto the upper portion of installation plate. (Engage the two hooks of the rear top of the indoor unit with the upper edge of the installation plate.)
Ensure the hooks are properly seated on the installation plate by moving it in left and right.



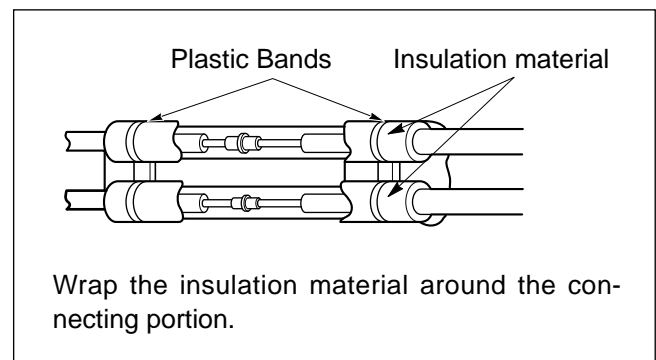
7. Connecting the pipings to the indoor unit

- Align the center of the pipings and sufficiently tighten the flare nut with fingers.
- Finally, tighten the flare nut with torque wrench until the wrench clicks.
Wrench tightening the flare nut with torque wrench, ensure the direction for tightening follows the arrows on the wrench.

| Pipe Size | Torque |
|-------------------|-----------------------|
| Liquid Side(1/4") | 1.8Kg _i /m |
| Gas Side(1/2") | 5.5Kg _i /m |

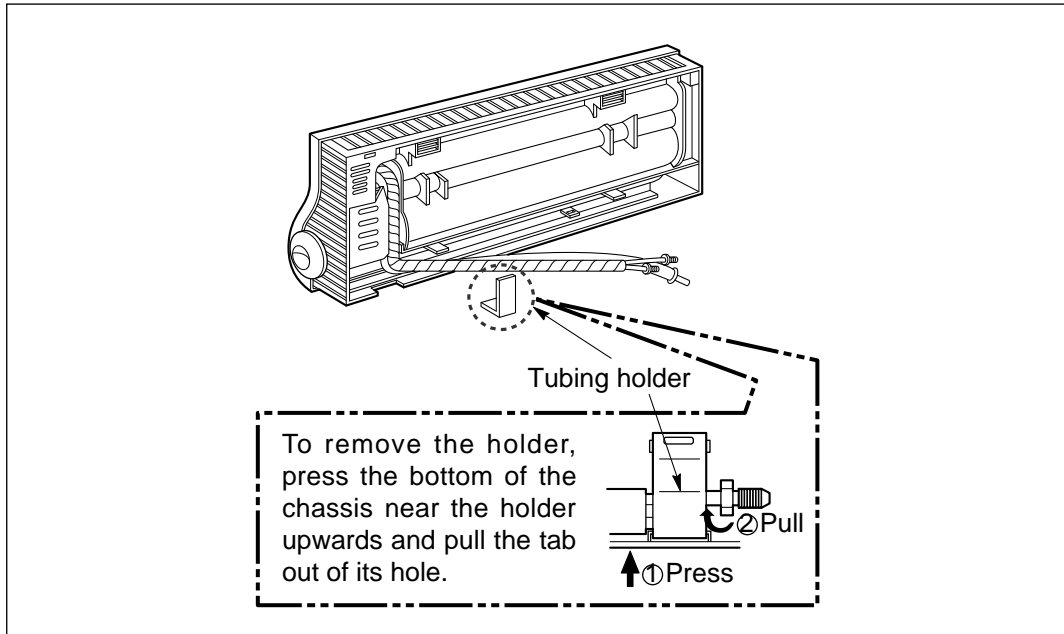


8. Wrap the insulation material around the connecting portion.



For the left pipings

- 3. Route the indoor tubing with the drain hose to the piping hole as desired position.**

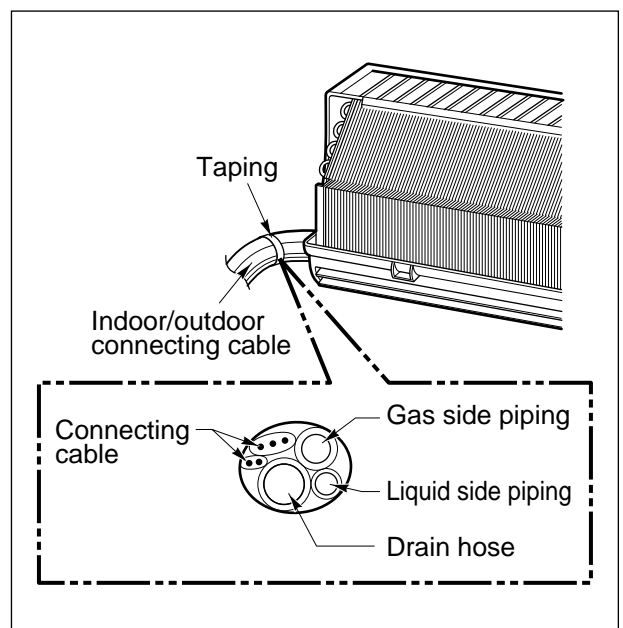
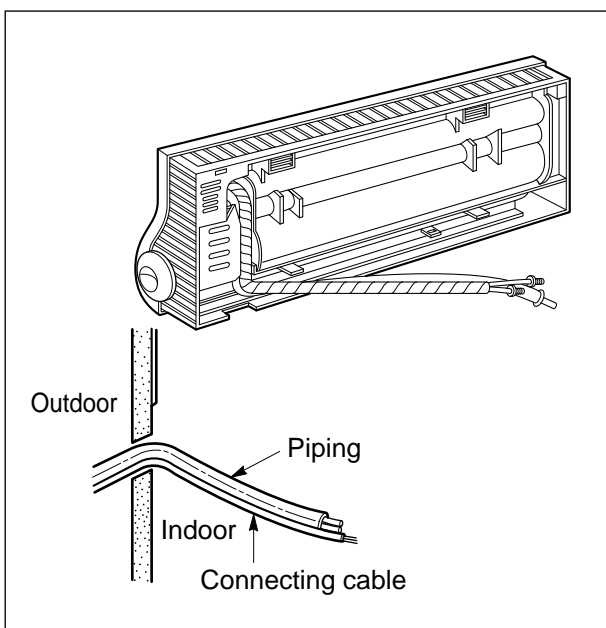


- 4. Insert the pipings and the connecting cable into the piping hole.**

- 5. Insert the connecting cable into the indoor unit.**

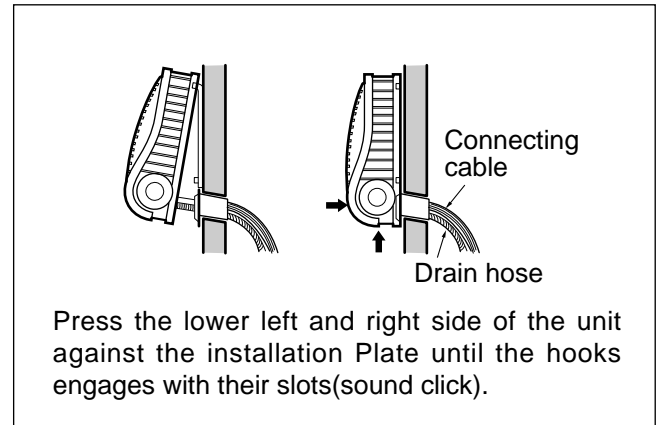
- Do not connect the cable to the indoor unit.
- Make a small loop with the cable for easy connection later.

- 6. Tape the tubing, drain hose and the connecting cable.**



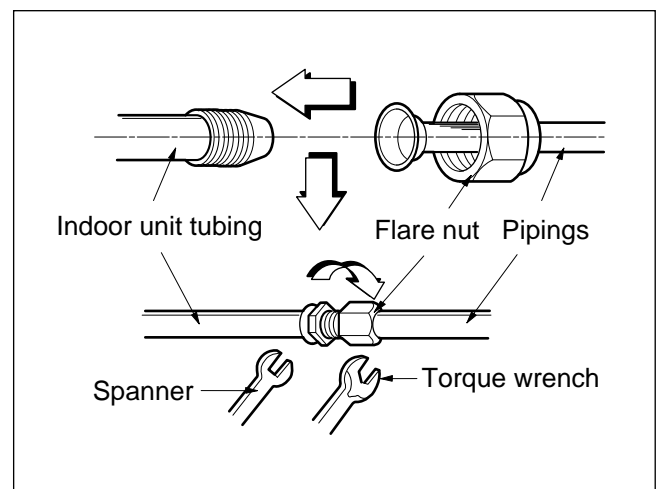
7. Indoor unit installation.

- Hook the indoor unit onto the upper portion of installation plate. (Engage the two hooks of the rear top of the indoor unit with the upper edge of the installation plate.)
Ensure the hooks are properly seated on the installation plate by moving it in left and right.



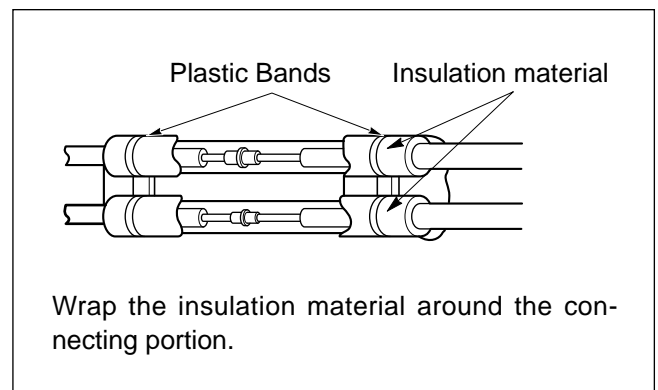
8. Connecting the pipings to the indoor unit

- Align the center of the pipings and sufficiently tighten the flare nut with fingers.
- Finally, tighten the flare nut with torque wrench until the wrench clicks.
Wrench tightening the flare nut with forque wrench, ensure the direction for tightening follows the arrows on the wrench.

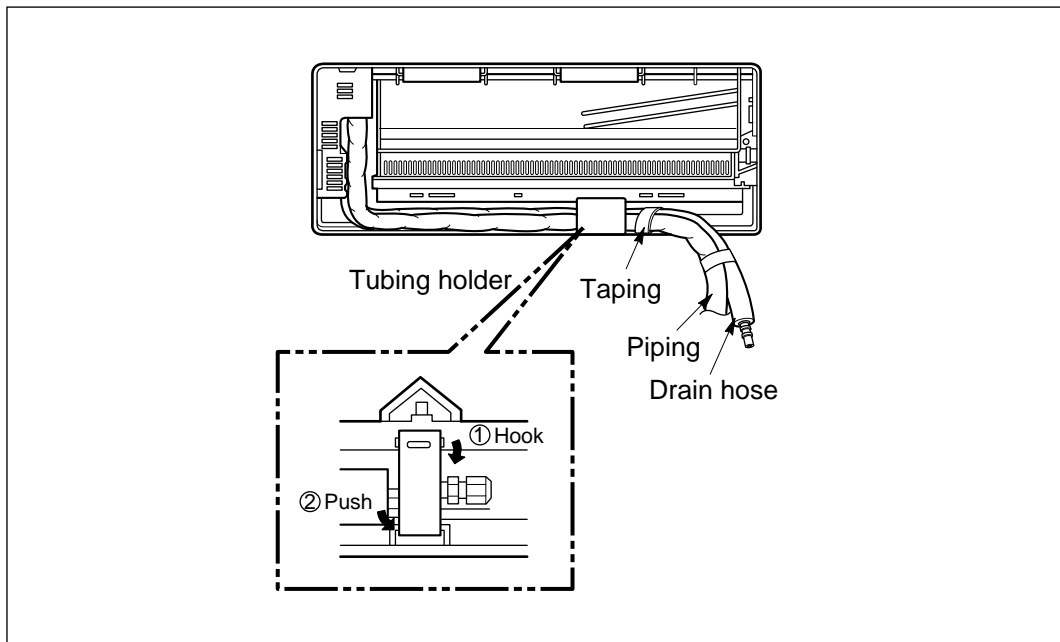


| Pipe Size | Torque |
|-------------------|-----------------------|
| Liquid Side(1/4") | 1.8Kg _i /m |
| Gas Side(1/2") | 5.5Kg _i /m |
| Gas Side(5/8") | 6.5Kg _i /m |

9. Wrap the insulation material around the connecting portion.

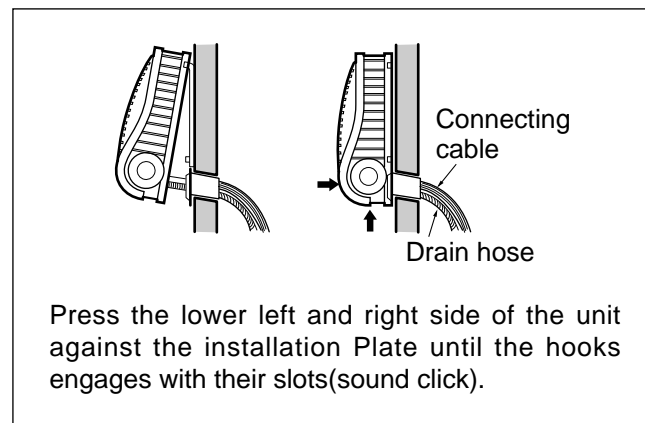


10. Set the pipings and the connecting cable to the back of the chassis with the tubing holder.



11. Indoor unit installation.

- Hook the indoor unit onto the upper portion of installation plate. (Engage the two hooks of the rear top of the indoor unit with the upper edge of the installation plate.) Ensure the hooks are properly seated on the installation plate by moving it in left and right.

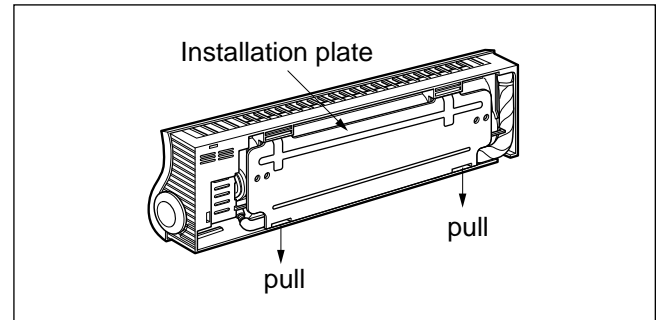


2) Connection of Pipings (LS-P0760CL/P0760HL, LS-P0820CL, LS-P0960CL/P0960HL)

1. Remove the installation plate

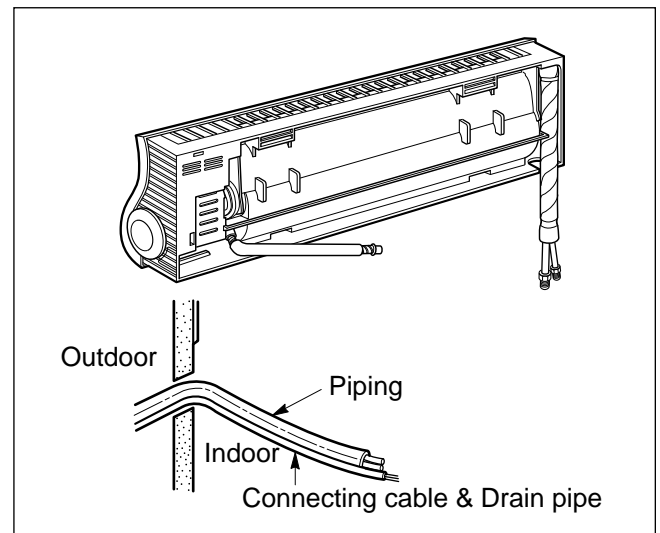
- Pull the two 'i' marked portion of bottom of the chassis and pull the installation plate out of chassis.

2. Route the drain hose and the indoor tubing.



For right rear piping

3. Insert the pipings, the connecting cables and the drain pipe through the piping hole on the wall.

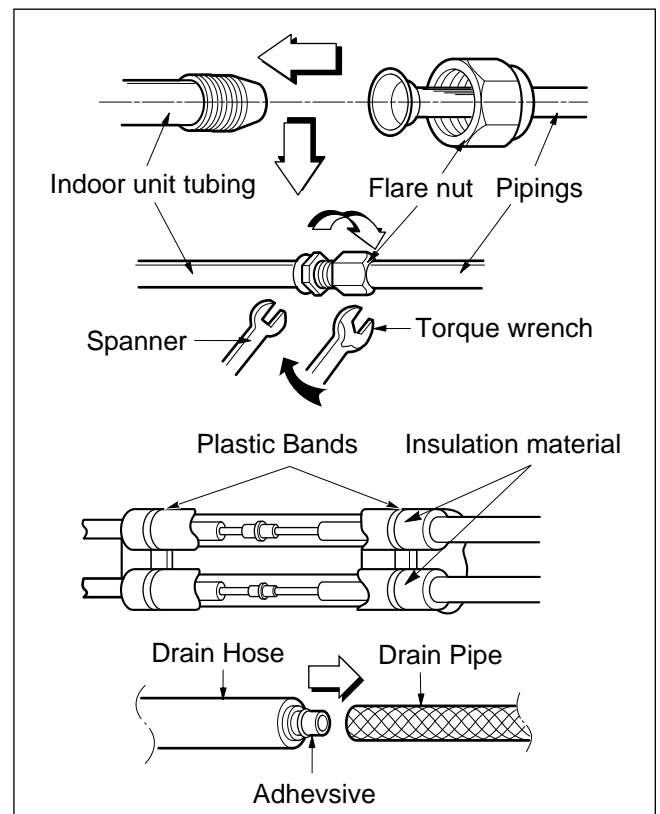


4. Connect the pipings and the indoor tubing, and drain hose and drain pipe.

- Don't connect the cable to the indoor unit.

| Pipe Size | Torque |
|--------------------|---------|
| Liquid Side (1/4") | 1.8kg-m |
| Gas Side (3/8") | 4.2kg-m |

- Wrap the insulation material around the connecting portion.

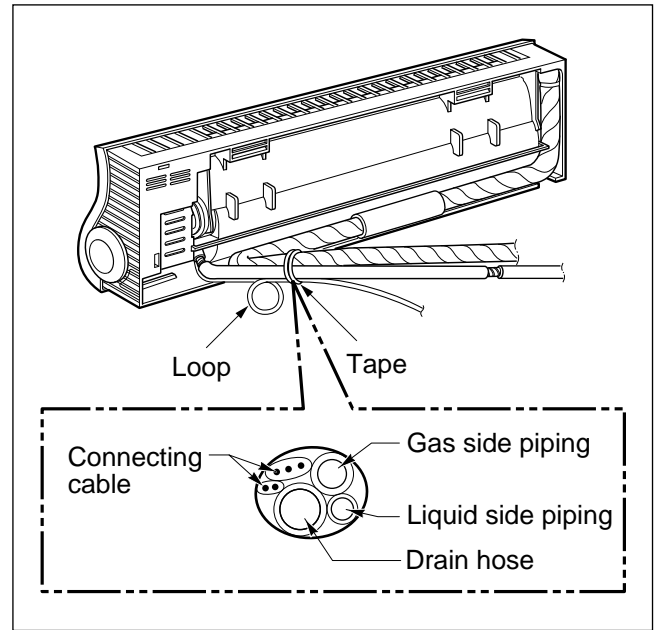


- Glue up the connection portion of drain hose and drain pipe.

5. Bend the tubing as shown in the figure and bind the pipings, the connecting cables and the drain hose altogether.

- Make a small loop for easy connection later.

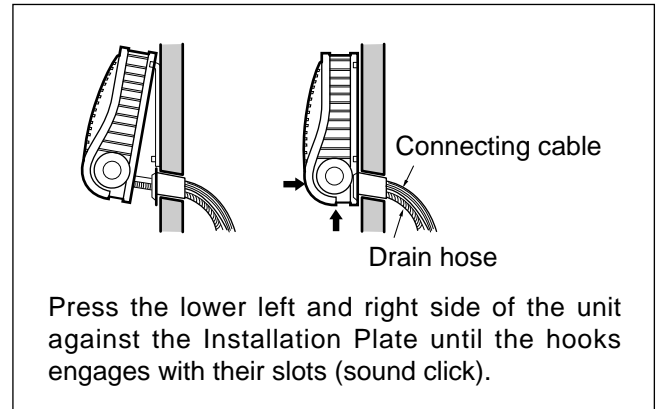
6. Wrap the tubing, the drain hose and the connecting cable



7. Indoor unit installation

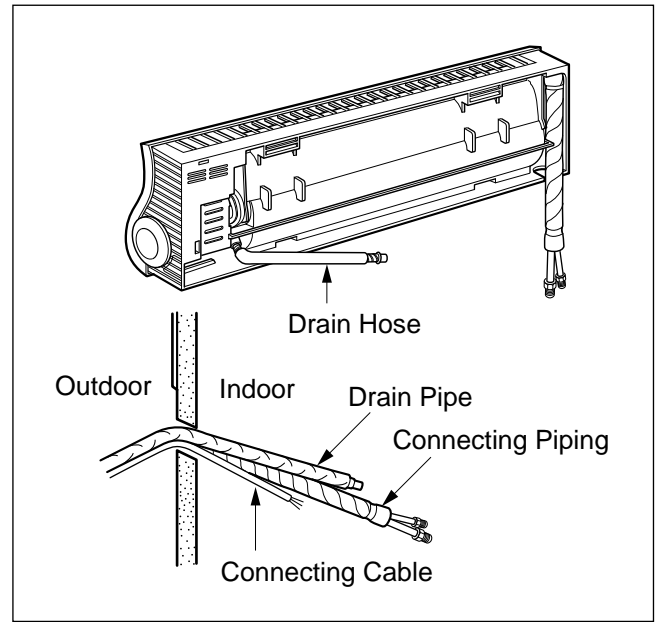
- Hook the indoor unit onto the upper position of installation plate. (Engage the two hooks of the rear top of the indoor unit with the upper edge of the installation plate.)
 Insure the hooks are properly seated on the installation plate by moving it in left and right.

CAUTION : Take care to arrange the pipings, drain hose and cables as the feature 6 page for inserting it into the indoor unit and mount the indoor unit on the installation plate.



For left rear pipings

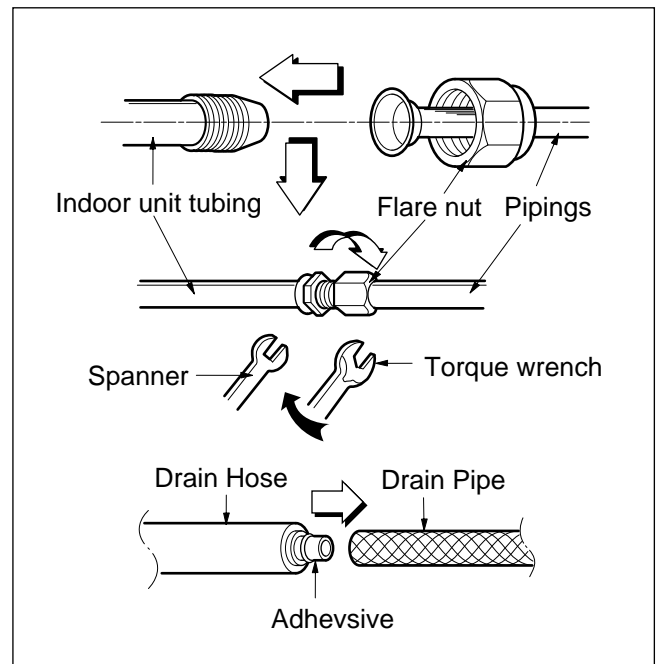
3. Insert the connecting cables, the drain pipe and connecting pipings through the piping hole on the wall.



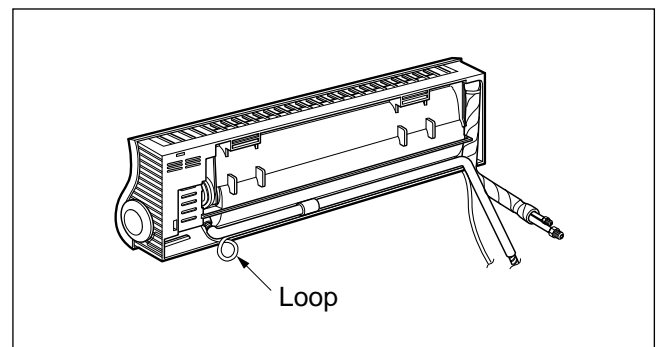
4. Connect connecting pipings and indoor tubing, and the drain hose and the drain pipe and place the drain pipe into the chassis.

- Don't connect the cable to the indoor unit.
- Make a small loop for easy connection later.
- Glue up the connection portion of drain hose and drain pipe.

| Pipe Size | Torque |
|--------------------|---------|
| Liquid Side (1/4") | 1.8kg-m |
| Gas Side (3/8") | 4.2kg-m |

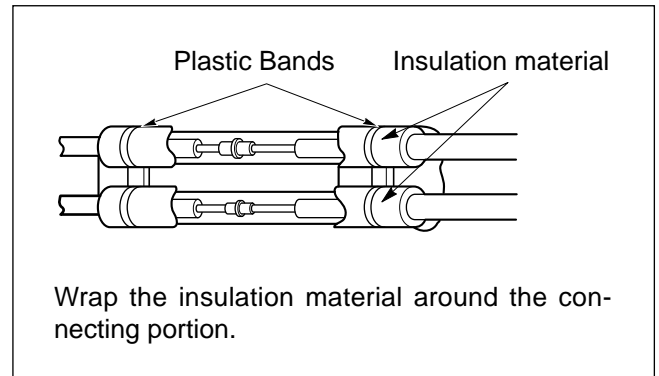


5. Bend the drain hose as shown in the figure and bind the drain hose, the pipings and the connecting cables altogether.

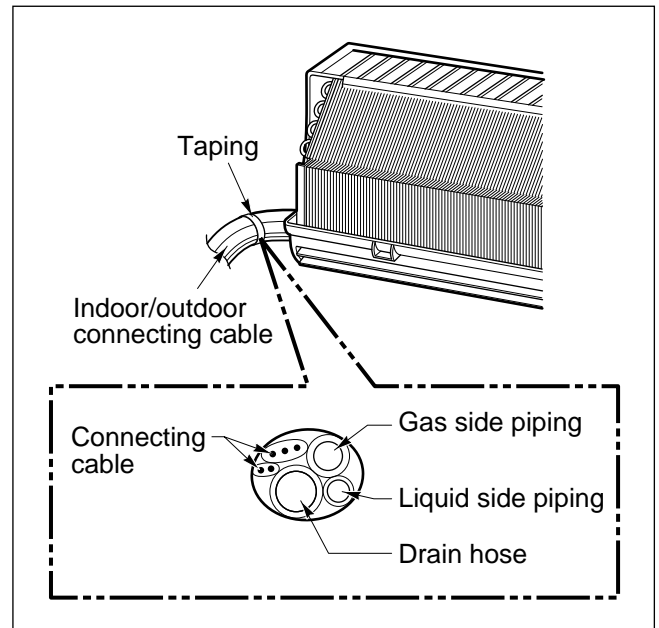


6. Wrap the insulation material around the connecting portion.

CAUTION : Take care to arrange the pipings, drain hose and cables as the feature 6 page for inserting it into the indoor unit and mount the indoor unit on the installation plate.

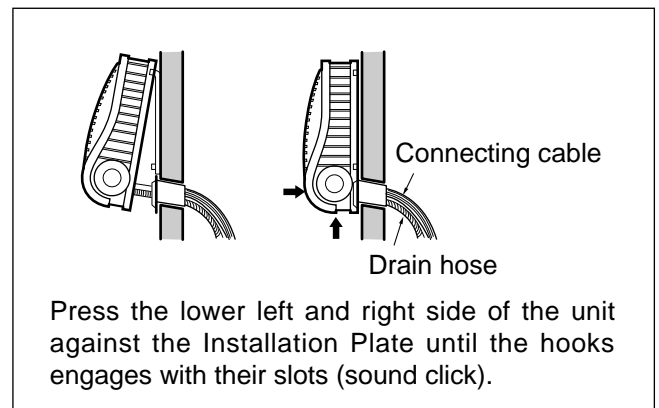


7. Wrap the tubing, the drain hose and the connecting cable with tape.



8. Indoor unit installation

- Hook the indoor unit onto the upper position of installation plate. (Engage the two hooks of the rear top of the indoor unit with the upper edge of the installation plate.)
 Insure the hooks are properly seated on the installation plate by moving it in left and right.



3. Connecting Pipings and the cable to Outdoor unit

1) Connecting the piping to the Outdoor unit.

1. Align the center of the pipings and sufficiently tighten the flare nut with fingers.
2. Finally, tighten the flare nut with torque wrench until the wrench clicks.
 - When tightening the flare nut with torque wrench, ensure the direction for tightening follows the arrow on the wrench.

| Pipe Size | Torque |
|-------------------|-----------------------|
| Liquid Side(1/4") | 1.8Kg _i /m |
| Gas Side(3/8") | 4.2Kg _i /m |
| Gas Side(1/2") | 5.5Kg _i /m |

2) Connecting of the cable

1. Remove the cover control from the unit by loosening the screw.

Connect the wires to the terminals on the control board individually as the following.

1) Cooling only type

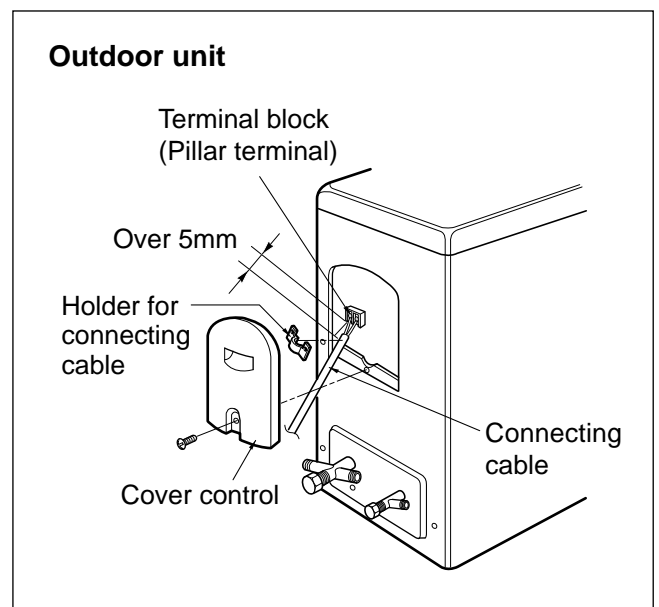
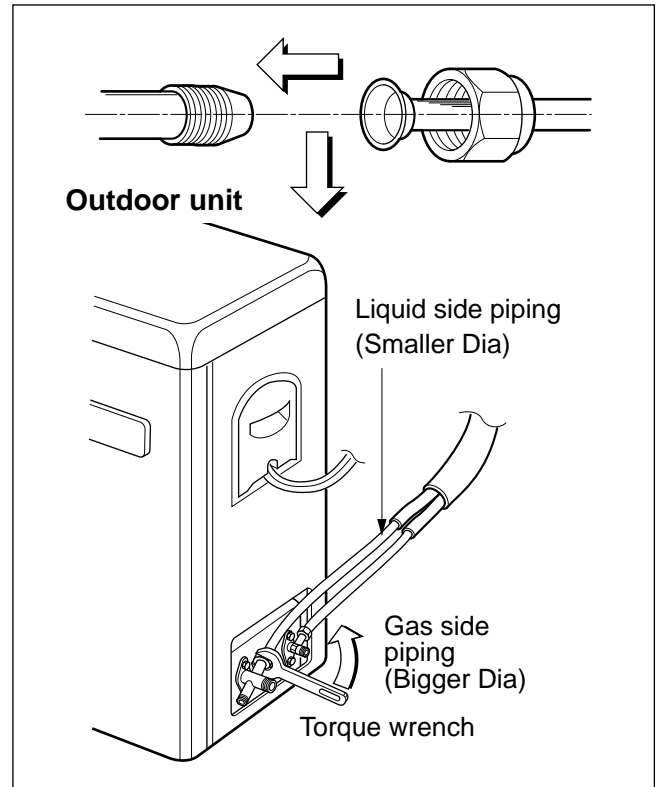
| | | | |
|-------------------------------|-------|------|--------------|
| Terminals on the outdoor unit | 1(L) | 2(N) | ⊕ |
| Color of Wires | BROWN | BLUE | GREEN/YELLOW |
| Terminals on the indoor unit | 1(L) | 2(N) | ⊕ |

2) Cooling & Heating type

| | | | | | |
|-------------------------------|-------|------|-----|-------|-----|
| Terminals on the outdoor unit | 1(L) | 2(N) | ⊕ | 3 | 4 |
| Color of Wires | BROWN | BLUE | G/Y | BLACK | RED |
| | BLACK | GRAY | | | |
| Color of Wires | BROWN | BLUE | G/Y | BLACK | RED |
| Terminals on the indoor unit | 1(L) | 2(N) | ⊕ | 3 | 4 |

2. Secure the cable onto the control board with the holder (clammer).
3. Refix the cover control to the original position with the screw.

*fN*The connecting cable for installation of indoor and outdoor unit must be approved by TÜV standard or equivalent.

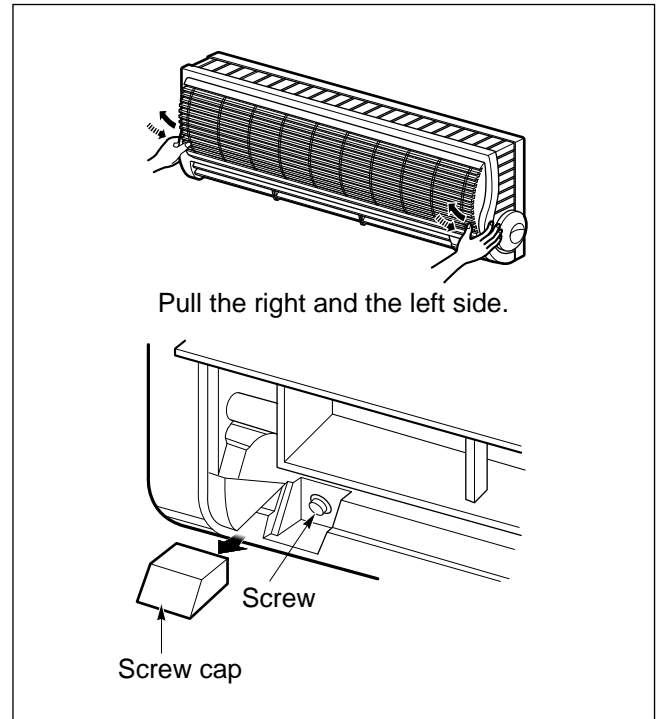


4. Checking the Drainage and Connecting the cable to Indoor unit

1) Checking the Drainage

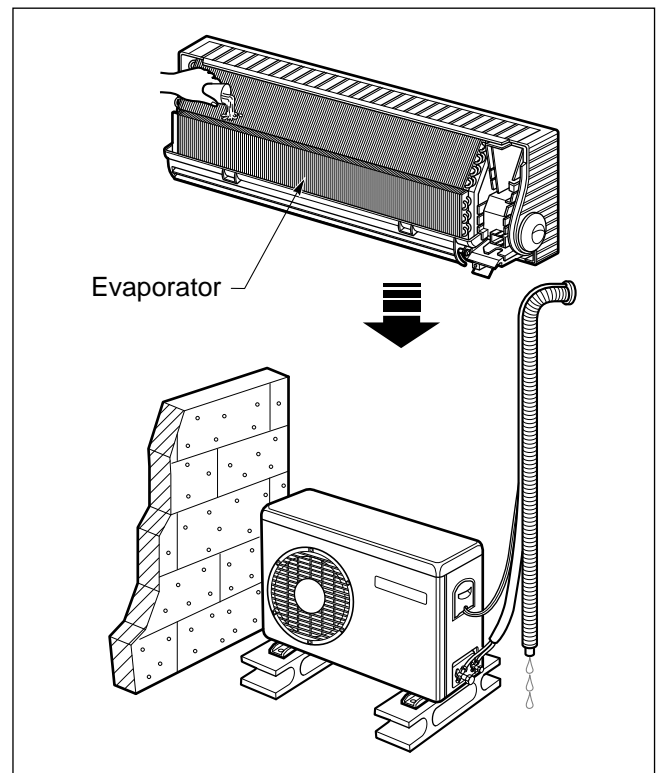
1. Remove the Grille from the cabinet.

- Set the up-and-down air direction louver to open position(horizontally) by finger pressure.
- Remove the screw caps and the securing screws.
- To remove the Grille, pull lower the left and right side of the grille toward you (slightly tilted) and lift it straight upward.



2. Check the drainage.

- Pour a glass of water on the evaporator.
- Ensure if water flows drain hose of indoor unit.

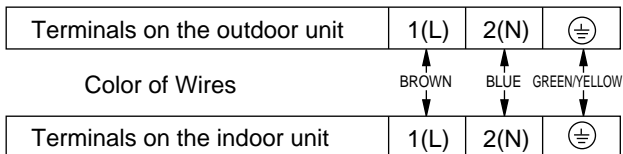


2) Connect the cable to the indoor unit

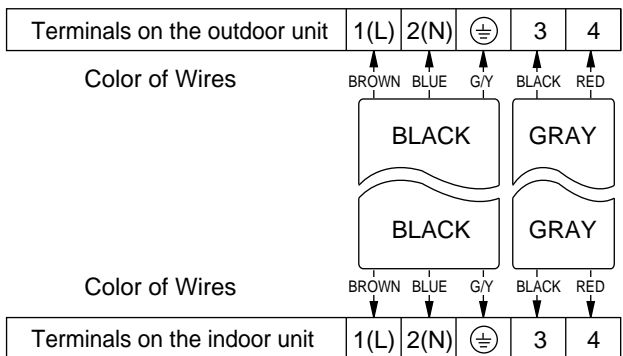
1. Connect the wires to the terminals on the control board individually according to the outdoor unit connection.

- Ensure the color of wires of outdoor unit and the terminal No.s are the same to the indoor's respectively.

1) Cooling only type



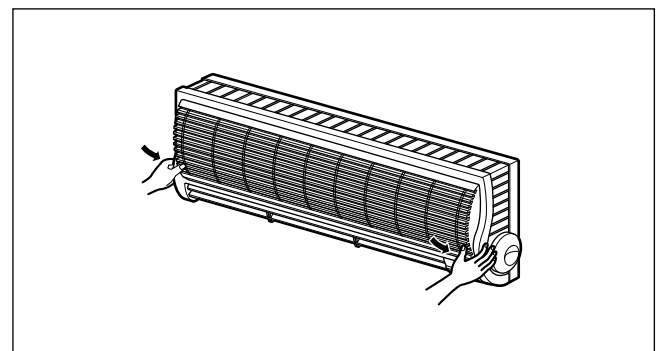
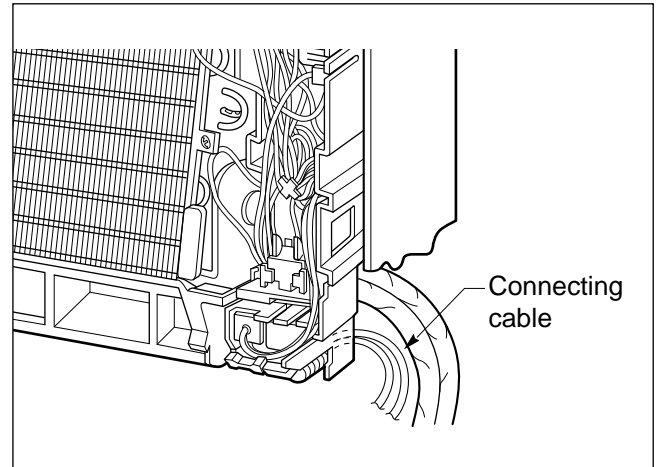
2) Cooling & Heating type



- Secure the cable onto the control board with the holder(clamper).

2. Attach the Grille onto the cabinet

- Grasp lower of the left and right side of the Grille and engage two tabs on the top in side edge of the grille with two slots on the cabinet's top front edge.
- press the grille toward the cabinet until it will be back into place.
- Secure the grille to the cabinet with two screws.

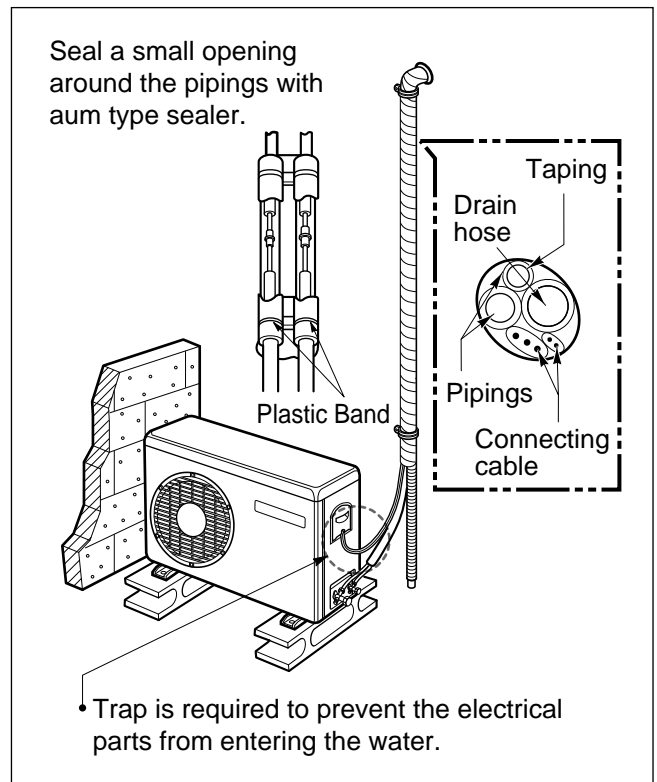


3) Form the pipings

1. **Wrap the connecting portion of indoor unit with the Insulation material and secure it with two plastic Bands (for the right pipings).**
- If you want to connect an additional drain hose, the end of the drain-outlet should keep distance from the ground. (Do not dip it into water, and fix it on the wall to avoid swinging in the wind.)

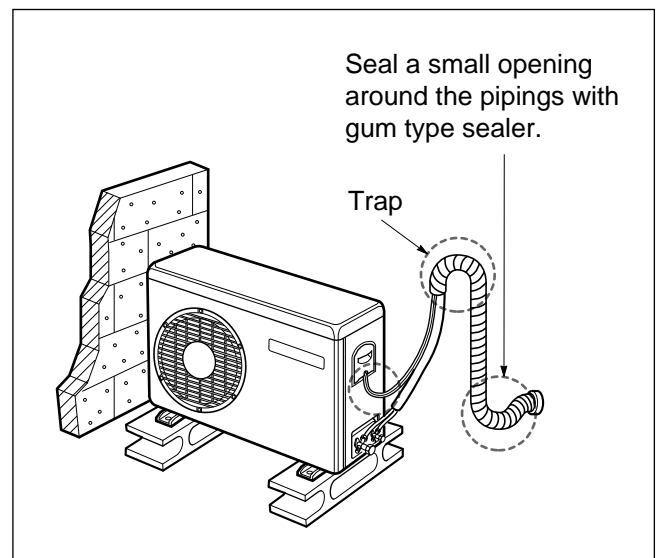
In case of the Outdoor unit to be installed below the Indoor unit

2. **Tape the pipings, drain hose and Connecting Cable from down to up.**
3. **Form the pipings gathered by taping along the exterior wall and fix it onto the wall by saddle or equivalent.**



In case of the Outdoor unit to be installed upper position of the Indoor unit

2. **Tape the pipings and Connecting Cable from down to up.**
3. **Form the pipings gathered by taping along the exterior wall and the Trap is required to prevent the room from entering the water.**
4. **Fix the pipings onto the wall by saddle or equivalent.**



5. Air Purging

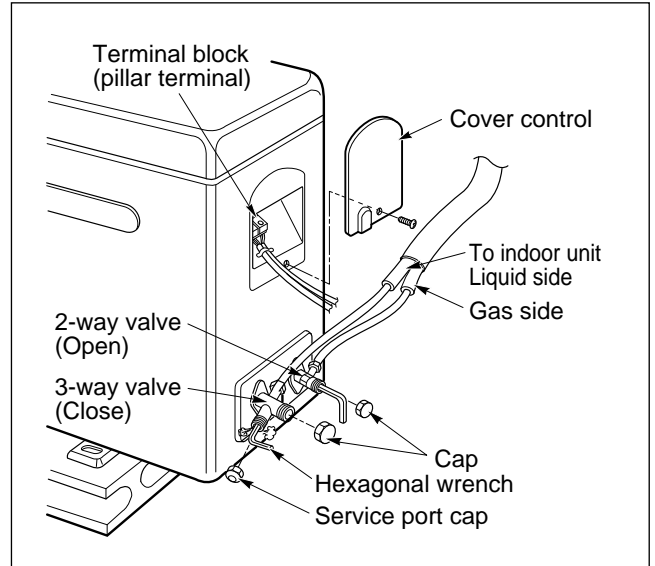
1) Air purging

The air which contains a moisture is remaining in the refrigeration cycle may cause a malfunction on the compressor.

1. Remove the caps from the 2-way and 3-way valves.
2. Remove the service-port cap from the 3-way valve.
3. To open the valve, turn the valve stem of 2-way valve counter-clockwise approx. 90° and hold it there for five seconds, then close it.
4. Check a gas-leakage of the connection portion of the pipings.
 - For the left pipings, refer page 26.
 - For more details, refer page 45(2-way 3-way valve).

CAUTION:

Do not leak the gas in the air during Air purging with vacuum pump as possible as you can.

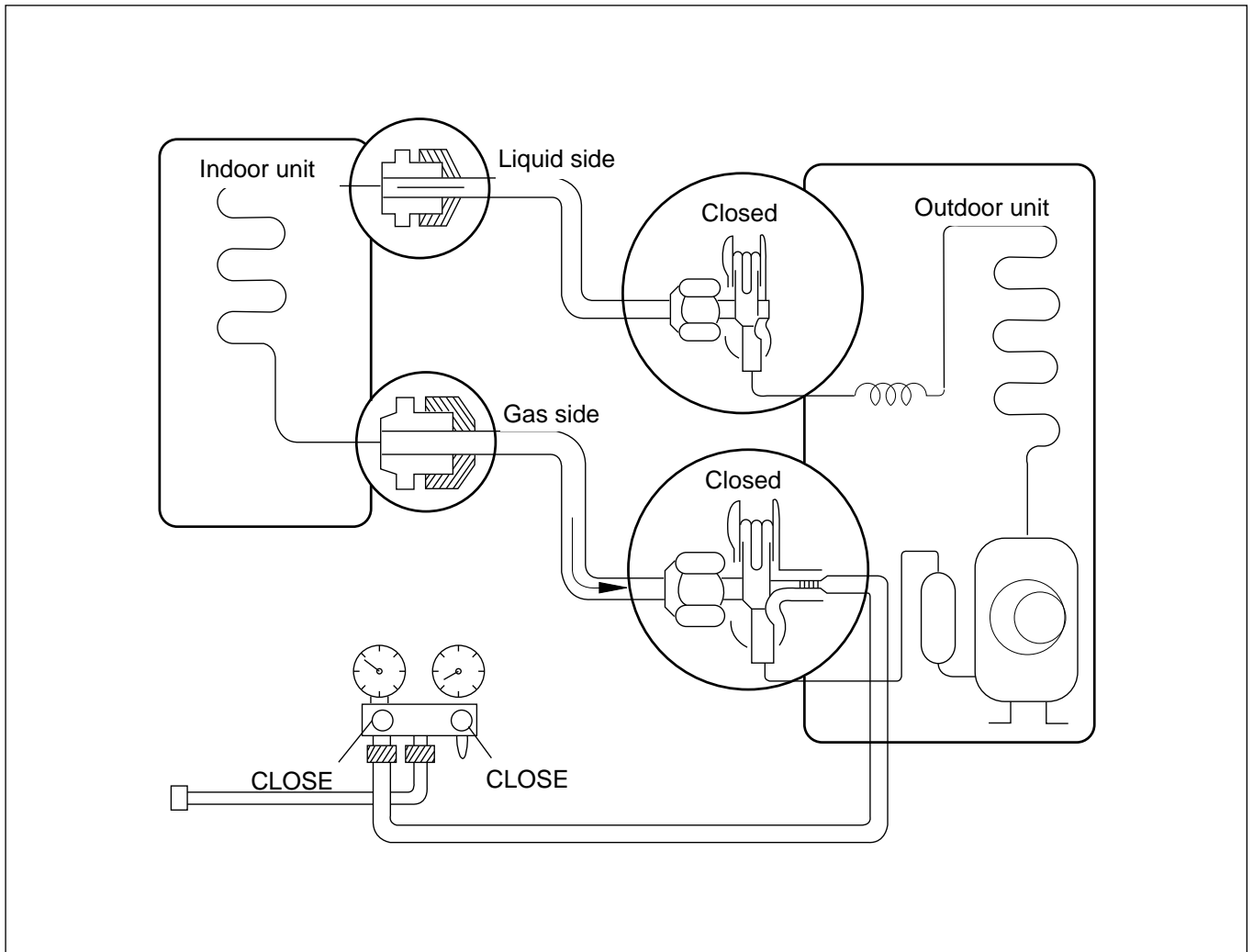


| No leakage found | Result | leakage found |
|---|---|-----------------------------|
| ☒ | | ☒ |
| <p>5. To open 2-way valve again, turn the valve stem counter-clockwise until it stops.</p> | <p><i>fU</i> Re-tighten the connecting portion with wrench.</p> | |
| | leakage ceased | leakage persists |
| | | <p>☒ Repair</p> |
| <p>6. To purge the air, push the pin on the service port of 3-way valve for three seconds with a hexagonal wrench and set it free for one minute.</p> | | <p>☒ leakage ceased</p> |
| <p><i>fU</i> Repeat the operation three times.</p> | | |

7. Set the both 2-way and 3-way valves to open position with the hexagonal wrench for the unit operation.

8. Checking a gas leakage.

- (1) Connect the manifold gauge to the service port of 3-way valve.
Measure the pressure.
- (2) Keep it for 5-10 minutes.
Ensure if the pressure indicated on the gauge is as same as that of measured at first time.



NOTE:

The additional gas for air purging has been charged in the outdoor unit. However, if the flare connections have not been done correctly and there gas leaks, a gas cylinder and the charge set will be needed.

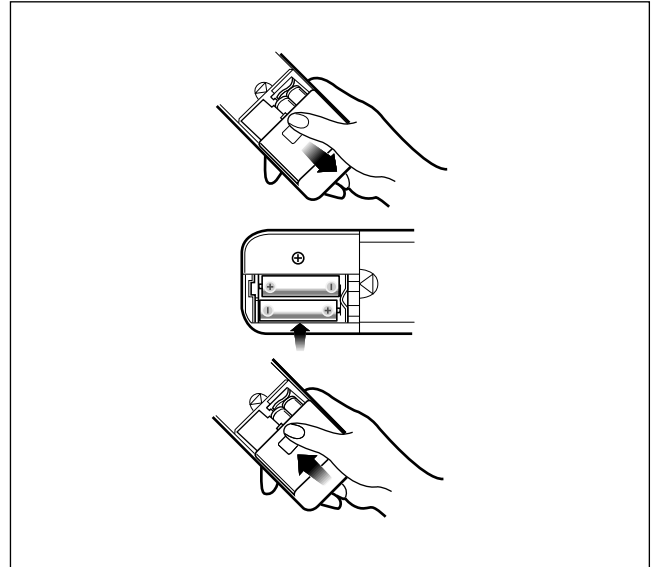
CAUTION:

Do not leak the gas in the air during Air purging with vacumm pump as possible as you can.

6. Test running

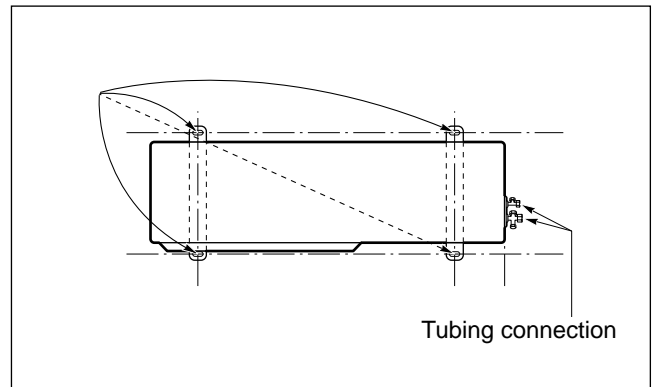
1) Connection of power supply

1. Connect the power supply cord to independent power supply.
2. Prepare the remote control.
 - Insert two batteries provided.
Remove the cover from the back of the remote control.
 - Slide the cover according to the arrow direction.
 - Insert the two batteries.
(Two "R03" or "AAA" dry-cell batteries or equivalent).
 - Be sure that the (+) and (-) directions are correct.
 - Be sure that both batteries are new.
 - Re-attach the cover.
 - Slide it back into position.
3. Operate the unit at cooling operation mode for fifteen minutes or more.



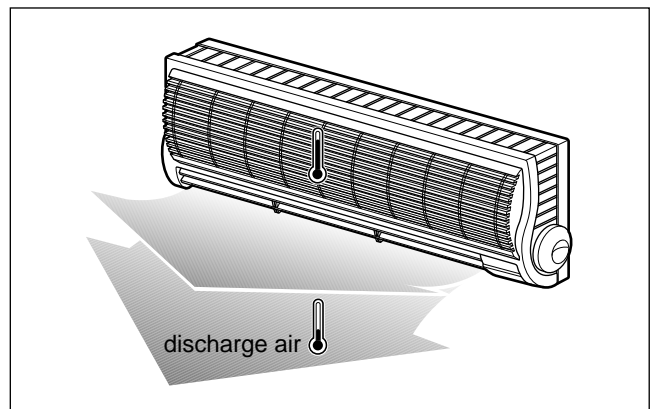
Settlement of Outdoor Unit

- Anchor the outdoor unit with a bolt and nut ($\varnothing 10\text{cm}$) tightly and horizontally on a concrete or rigid mount.
- When installing on the wall, roof or rooftop, anchor the mounting base securely with a nail or wire assuming the influence of wind and earthquake.
- In the case when the vibration of the unit is conveyed to the house, settle the unit with an anti-vibration rubber.



2) Evaluation of the performance

1. Measure the temperature of the intake and discharge air.
2. Ensure the difference between the intake temperature and the discharge one is more than 8°C .



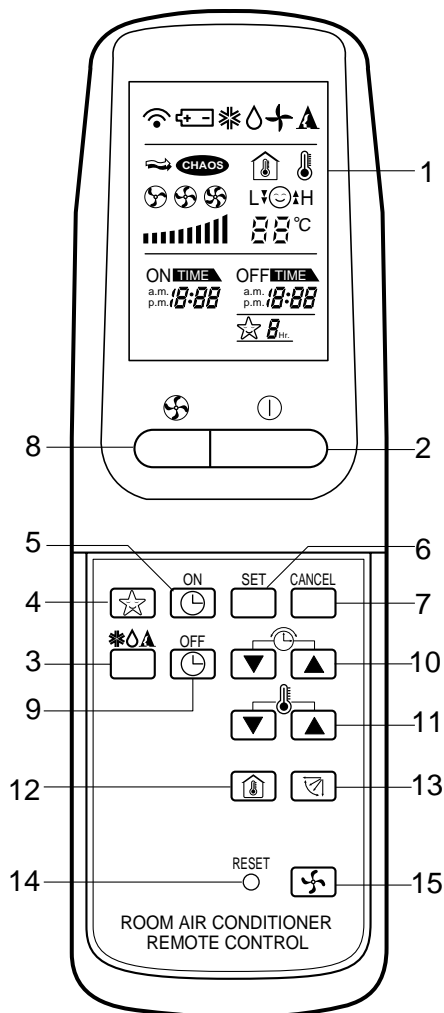
Operation

(1) Name and Function-Remote Control (Cooling Models)

Remote Controller

Signal transmitter.

Transmits the signals to the room air conditioner.



/A Operation Display

Displays the operation conditions.

/B Start/Stop Button

Operation start when this button is pressed, and stops when the button is pressed again.

/C Operation Mode Selection Button

Used to select the type of operation mode.
f Cooling Operation Mode.
f Soft Dry Operation Mode.
f Auto Operation Mode.

/D Sleep Mode Auto Button

For Sleep Mode Auto Operation.

/E ON Timer Button

Used to set the time of starting operation.

/F Timer Set Button

Press to set the timer operation.

/G Timer CANCEL Button

Press to cancel the timer operation.

/H Indoor Fan Speed Selector

/I OFF Timer Button

Used to set the time of stopping operation.

/J Time Setting Button

/K Room Temperature Setting Button

Used to adjust the temperature.

/L Room Temperature

/M Airflow Direction Control Button

Press to set the desired airflow direction.

/N Reset Button

/O Fan Operation Button.

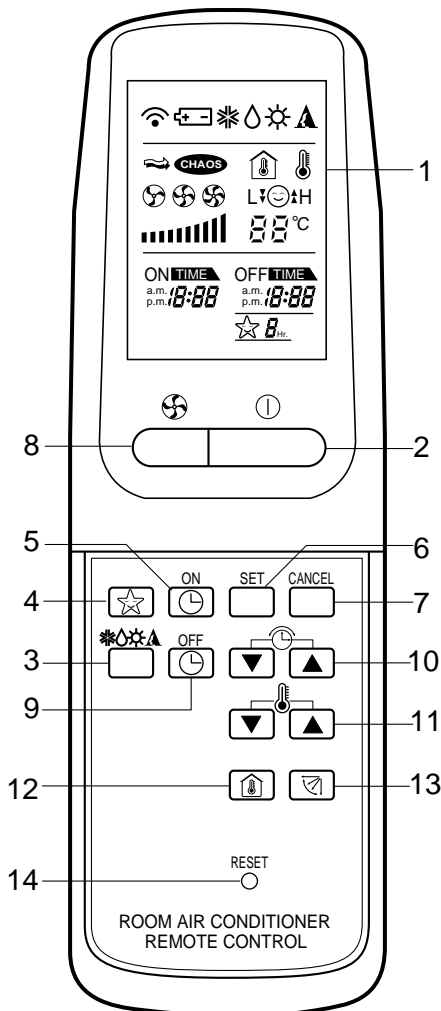
Used to operate the indoor fan only.

(2) Name and Function-Remote Control (Heat Pump Models)

Remote Controller

Signal transmitter.

Transmits the signals to the room air conditioner.



/A Operation Display

Displays the operation conditions.

/B Start/Stop Button

Operation start when this button is pressed, and stops when the button is pressed again.

/C Operation Mode Selection Button

Used to select the type of operation mode.
f Cooling Operation Mode.
f Soft Dry Operation Mode.
f Heating Operation Mode.
f Auto Operation Mode.

/D Sleep Mode Auto Button

For Sleep Mode Auto Operation.

/E ON Timer Button

Used to set the time of starting operation.

/F Timer Set Button

Press to set the timer operation.

/G Timer CANCEL Button

Press to cancel the timer operation.

/H Indoor Fan Speed Selector

/I OFF Timer Button

Used to set the time of stopping operation.

/J Time Setting Button

/K Room Temperature Setting Button

Used to adjust the temperature.

/L Room Temperature

/M Airflow Direction Control Button

Press to set the desired airflow direction.

/N Reset Button

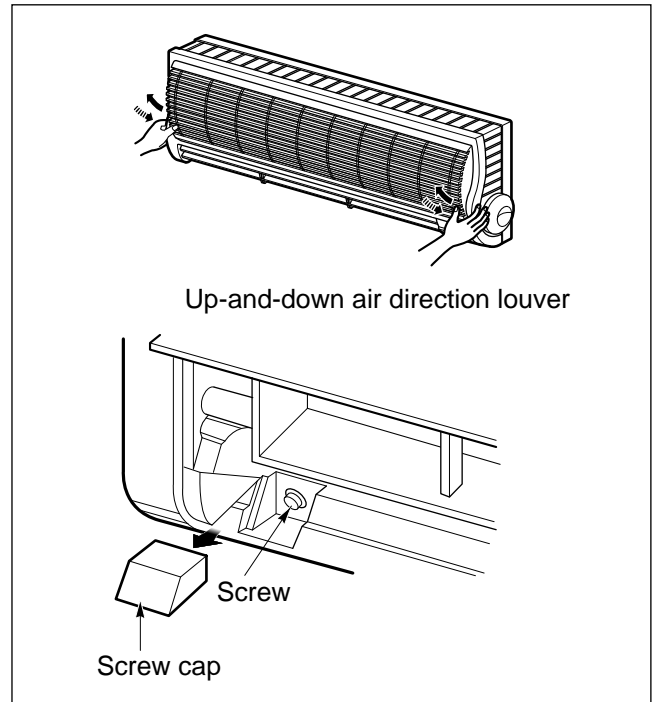
Disassembly of the parts (Indoor unit)

Warning :

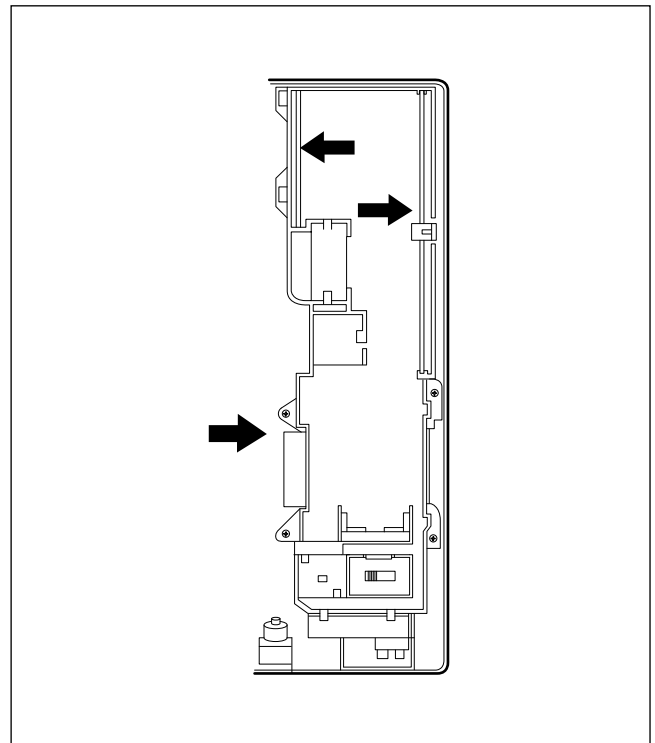
Disconnect the unit from power supply before making any checks.
Be sure the power switch is set to "OFF".

To remove the Grille from the Chassis.

- Set the up-and-down air discharge louver to open position (horizontally) by finger pressure.
- Open the screw caps upward and remove the securing screws.
- To remove the Grille, pull the lower left and right side of the grille toward you (Slightly tilted) and lift it straight upward.

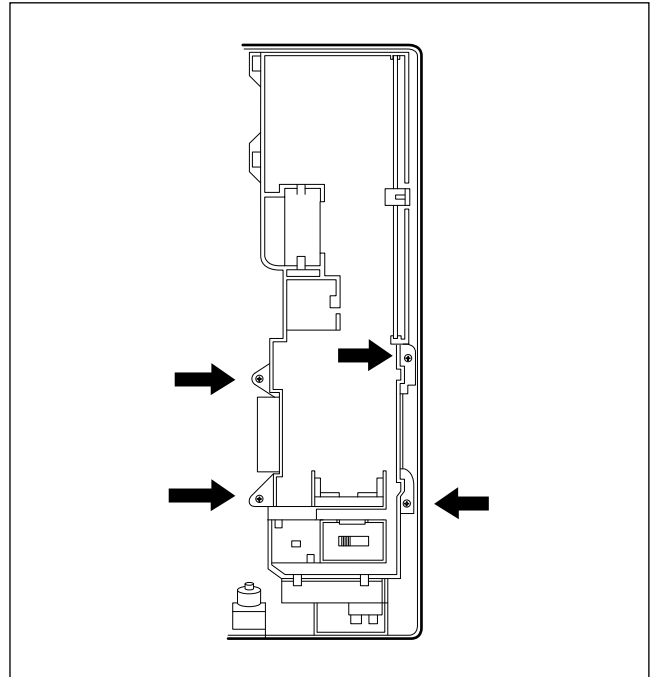


1. To remove the sensor, housing connect, earth conductor & step motor conductor with sensor holder, Motor, Evaporator & P.C.B.



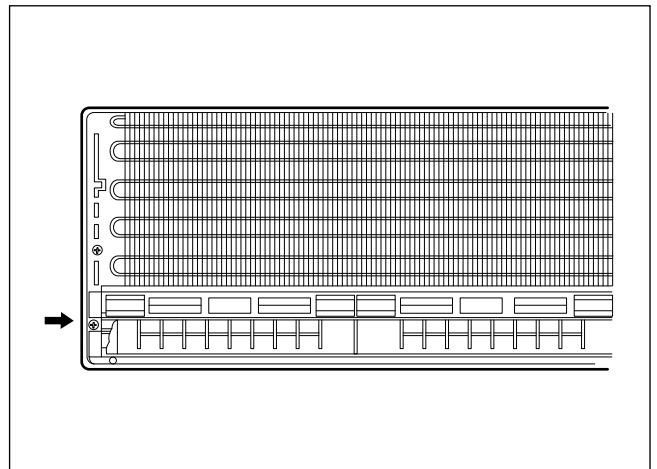
2. To remove the Control Box.

- Remove 2 or 4 securing screws.
- Pull the control box out from the chassis carefully.

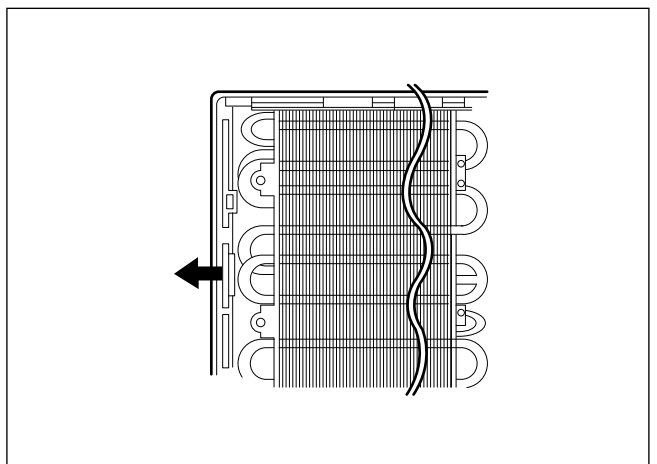


3. To remove the Discharge Grille.

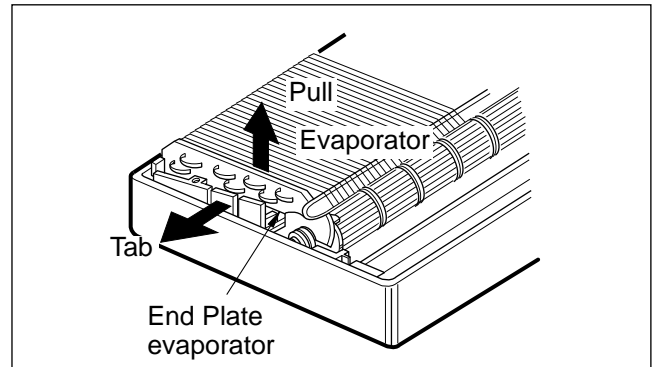
- Remove the securing screw.
- Pull the discharge grille out from the chassis carefully.



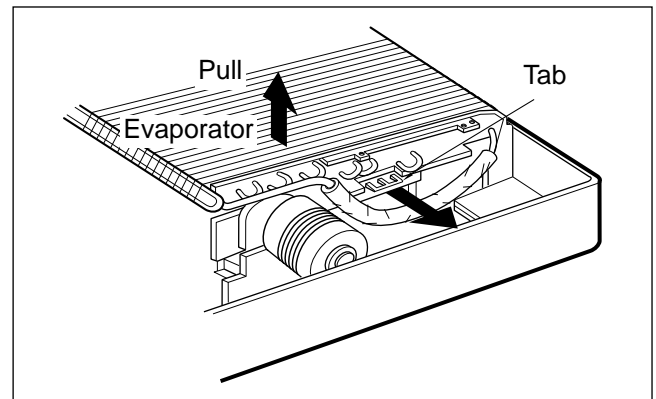
4. To remove the Evaporator.



- Unhook the tab on the left inside edge of the chassis by pressing it outwards and at the same time, slightly pull the evaporator until the tab is clear of the end-plate.
- Remove the evaporator from the chassis carefully.

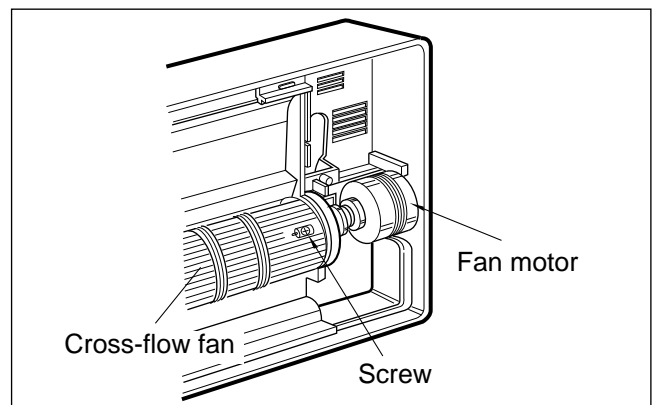


- Unhook the tab on the right inside of the chassis at the same time, slightly pull the evaporator toward you until the tab is clear of the slot.



5. To remove the Cross-Flow Fan.

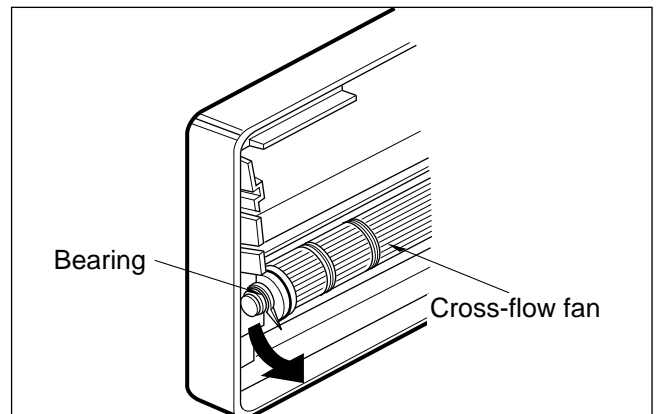
- Loosen the screw securing the cross-flow fan to the fan motor (do not remove).



- Pull the left end of the cross-flow fan with the self-aligning bearing out the groove.
- Remove the cross-flow fan by sliding it out from the shaft of fan motor.

6. To remove the Fan Motor.

- Pick it up from the groove. (Do not remove a black rubber as a spacer).



2-way, 3-way Valve

| | | 2-way Valve (Liquid Side) | 3-way Valve (Gas Side) | |
|-----------|--------------------------------|-----------------------------|-----------------------------|--|
| | | | | |
| Works | | Shaft position | Shaft position | Service port |
| Shipping | | Closed (with valve cap) | Closed (with valve cap) | Closed (with cap) |
| 1. | Air purging (Installation) | Open (counter-clockwise) | Closed (clockwise) | Open (push-pin or with vacuum pump) |
| Operation | | Open (with valve cap) | Open (with valve cap) | Closed (with cap) |
| 2. | Pumping down (Transferring) | Closed (clockwise) | Open (counter-clockwise) | Open (connected manifold gauge) |
| 3. | Evacuation (Servicing) | Open | Open | Open (with charging cylinder) |
| 4. | Gas charging (Servicing) | Open | Open | Open (with charging cylinder) |
| 5. | Pressure check (Servicing) | Open | Open | " |
| 6. | Gas releasing (Servicing) | Open | Open | " |

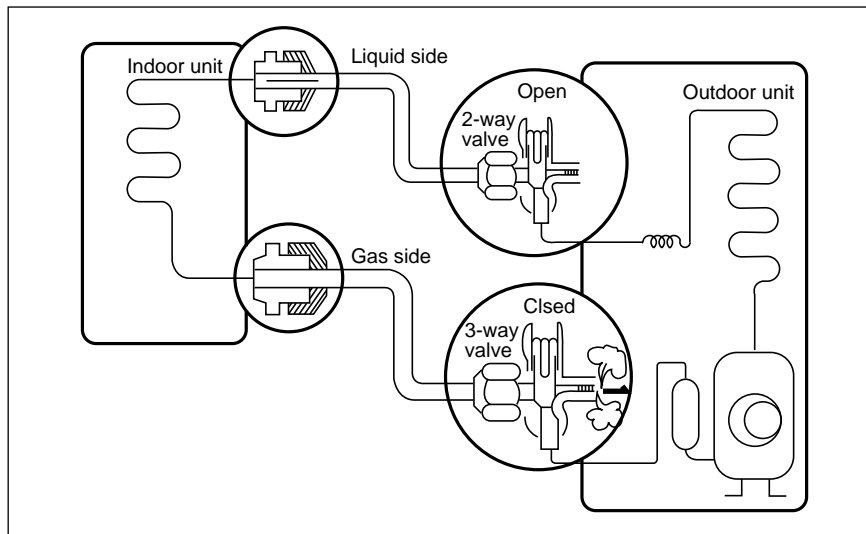
1. Air purging

Required tools : hexagonal wrench, adjustable wrench, torque wrenches, wrench to hold the joints, and gas leak detector.

The air in the indoor unit and in the piping must be purged. If air remains in the refrigeration pipes, it will affect the compressor, reduce to cooling capacity, and could lead to a malfunction.

The additional gas for air purging has been charged in the outdoor unit.

However, if the flare connections have not been done correctly and there gas leaks, a gas cylinder and the charge set will be needed.



Service port unit.

Be sure, using a torque wrench to tighten the service port nut (after using the service port), so that it prevents the gas leakage from the refrigeration cycle.

*** CAUTION : Do not leak the gas in the air during Air purging.**

• Procedure

- (1) Recheck the piping connections.
- (2) Open the valve stem of the 2-way valve counterclockwise approximately 90°, wait 10 seconds, and then set it to closed position.
 - Be sure to use a hexagonal wrench to operate the valve stem.
- (3) Check for gas leakage.
 - Check the flare connections for gas leakage.
- (4) Purge the air from the system.
 - Set the 2-way valve to the open position and remove the cap from the 3-way valve's service port.
 - Using the hexagonal wrench to press the valve core pin, discharge for three seconds and then wait for one minute. Repeat this three times.
- (5) Use torque wrench to tighten the service port nut to a torque of 1.8kg.cm.
- (6) Set the 3-way valve to the back seat.
- (7) Mount the valve stem nuts to the 2-way and 3-way valves.
- (8) Check for gas leakage.
 - At this time, especially check for gas leakage from the 2-way and 3-way valve's stem nuts, and from the service port nut.

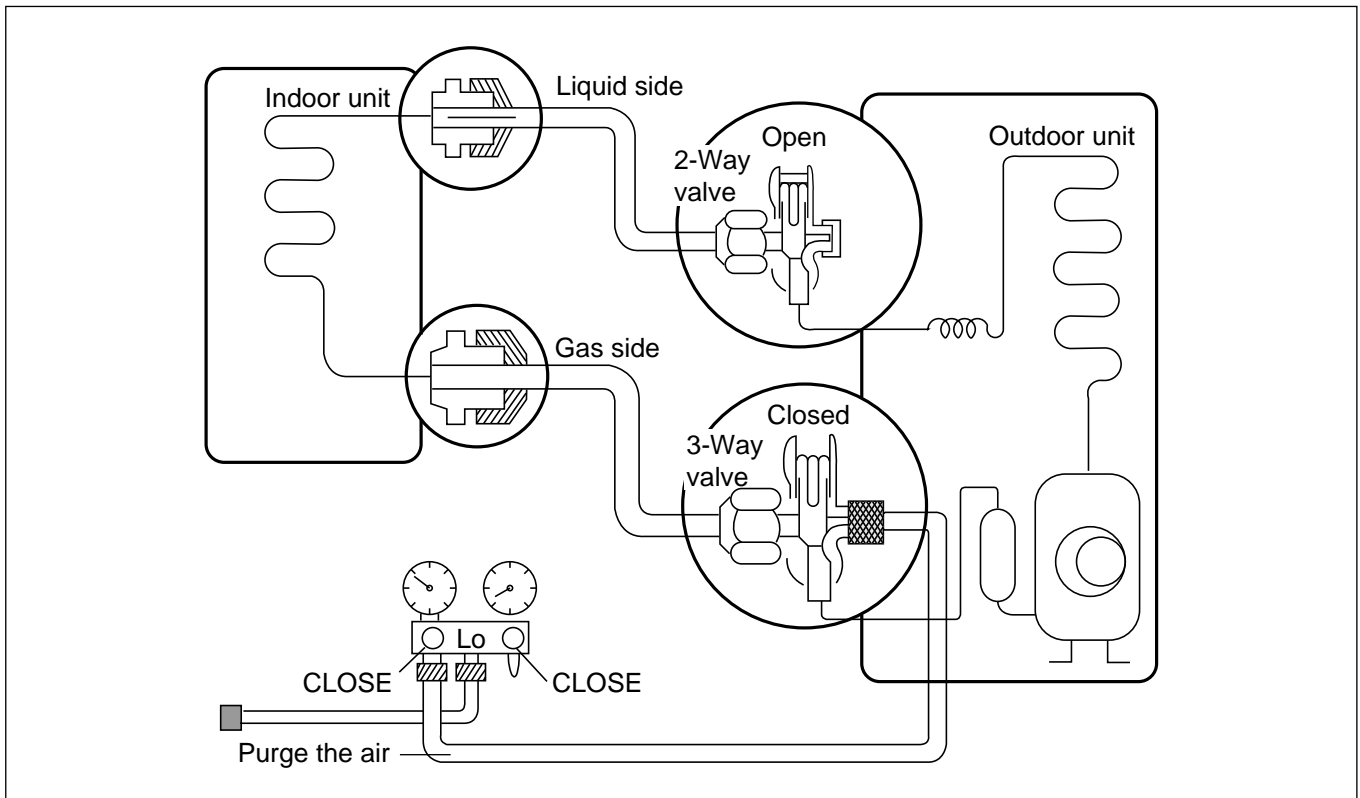
Caution

If gas leakage are discovered in step (3) above, take the following measures :

If the gas leaks stop when the piping connections are tightened further, continue working from step (4).

If the gas leaks do not stop when the connections are retightened, repair the location of the leak, discharge all of the gas through the service port, and then recharge with the specified amount of gas from a gas cylinder.

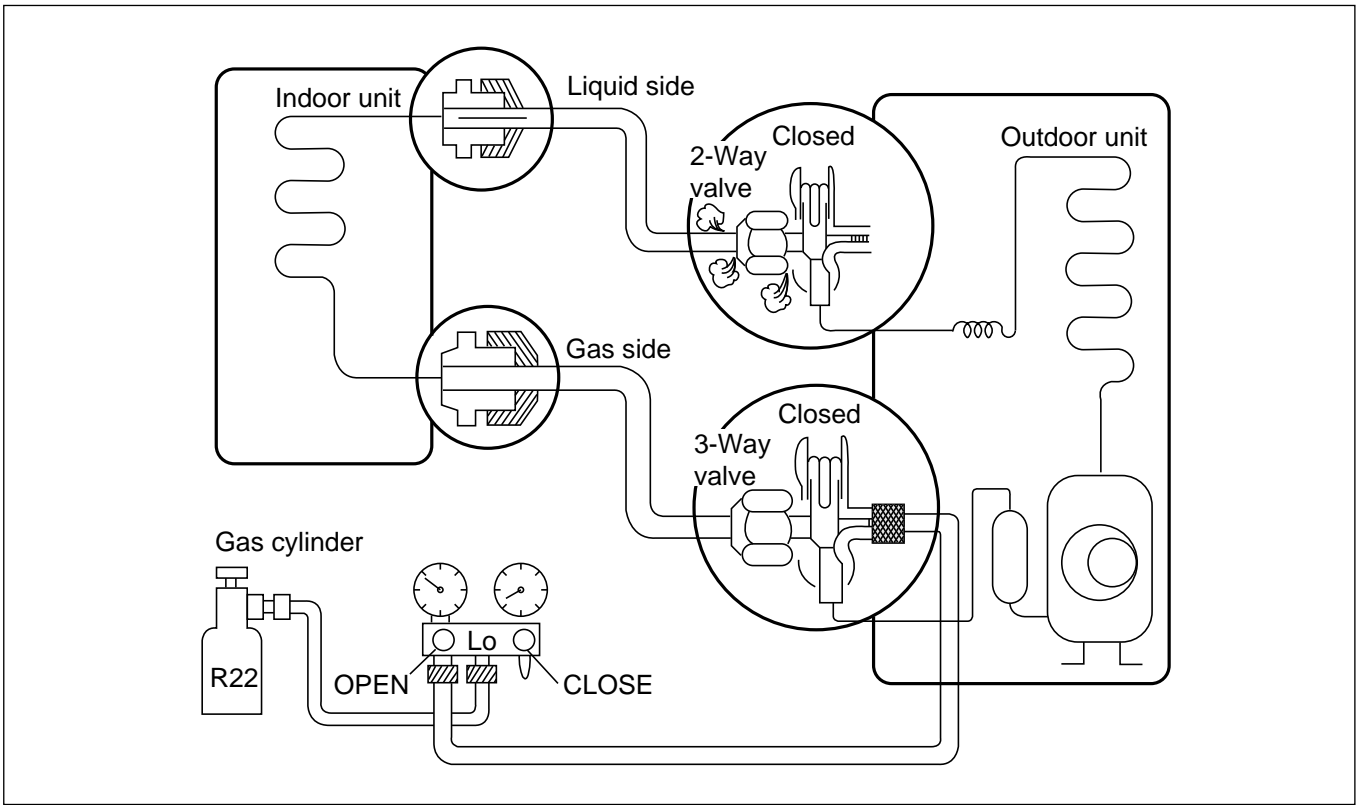
2. Pumping down



• Procedure

- (1) Confirm that both the 2-way and 3-way valves are set to the open position.**
 - Remove the valve stem caps and confirm that the valve stems are in the raised position.
 - Be sure to use a hexagonal wrench to operate the valve stems.
- (2) Operate the unit for 10 to 15 minutes.**
- (3) Stop operation and wait for 3 minutes, then connect the charge set to the service port of the 3-way valve.**
 - Connect the charge hose with the push pin to the service port.
- (4) Air purging of the charge hose.**
 - Open the low-pressure valve on the charge set slightly to air purge from the charge hose.
- (5) Set the 2-way valve to the closed position.**
- (6) Operate the air conditioner at the cooling cycle and stop it when the gauge indicates $1\text{ kg/cm}^2\text{g}$.**
- (7) Immediately set the 3-way valve to the closed position.**
 - Do this quickly so that the gauge ends up indicating 3 to $5\text{ kg/cm}^2\text{g}$.
- (8) Disconnect the charge set, and mount the 2-way and 3-way valve's stem nuts and the service port nut.**
 - Use torque wrench to tighten the service port nut to a torque of 1.8 kg.m .
 - Be sure to check for gas leakage.

1) Re-air purging (Re-installation)

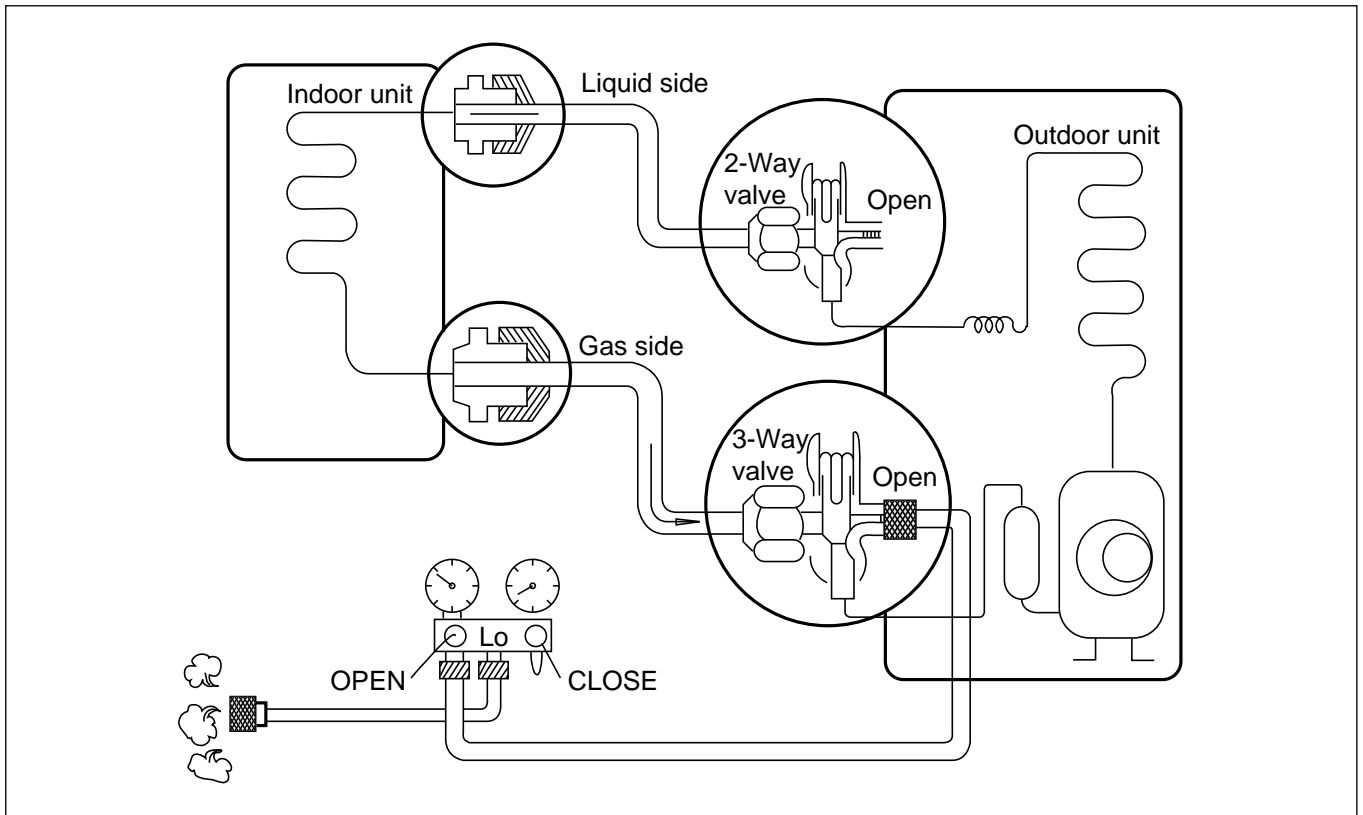


• Procedure

- (1) **Confirm that both the 2-way valve and the 3-way valve are set to the closed position.**
- (2) **Connect the charge set and a gas cylinder to the service port of the 3-way valve.**
 - Leave the valve on the gas cylinder closed.
- (3) **Air purging.**
 - Open the valves on the gas cylinder and the charge set. Purge the air by loosening the flare nut on the 2-way valve approximately 45° for 3 seconds then closing it for 1 minute; repeat 3 times.
 - After purging the air, use a torque wrench to tighten the flare nut on the 2-way valve.
- (4) **Check for gas leakage.**
 - Check the flare connections for gas leakage.
- (5) **Discharge the refrigerant.**
 - Close the valve on the gas cylinder and discharge the refrigerant until the gauge indicates 3 to 5 kg/cm²g.
- (6) **Disconnect the charge set and the gas cylinder, and set the 2-way and 3-way valves to the open position.**
 - Be sure to use a hexagonal wrench to operate the valve stems.
- (7) **Mount the valve stem nuts and the service port nut.**
 - Use torque wrench to tighten the service port nut to a torque of 1.8 kg.m.
 - Be sure to check for gas leakage.

*** CAUTION:**
Do not leak the gas in the air during Air Purging.

2) Balance refrigerant of the 2-way, 3-way valves (Gas leakage)

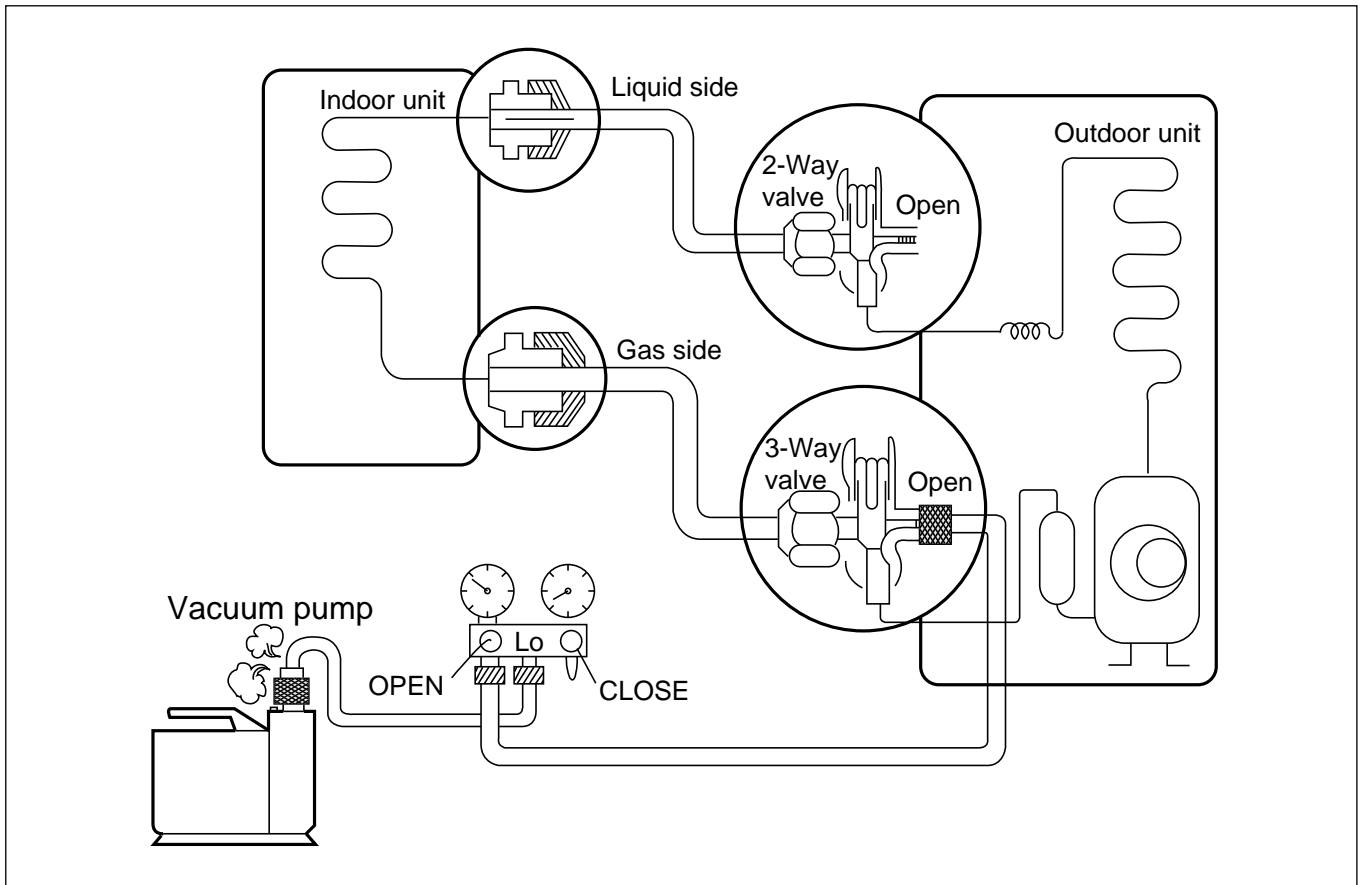


• Procedure

- (1) Confirm that both the 2-way and 3-way valves are set to the back seat.
- (2) Connect the charge set to the 3-way valve's port.
 - Leave the valve on the charge set closed.
 - Connect the charge hose with the push pin to the service port.
- (3) Open the valve (Lo side) on the charge set and discharge the refrigerant until the gauge indicates 0 kg/cm²G.
 - If there is no air in the refrigerant cycle (the pressure when the air conditioner is not running is higher than 1 kg/cm²G), discharge the refrigerant until the gauge indicates 0.5 to 1 kg/cm²G. if this is the case, it will not be necessary to apply a evacuation.
 - Discharge the refrigerant gradually; if it is discharged too suddenly, the refrigeration oil will also be discharged.

3. Evacuation

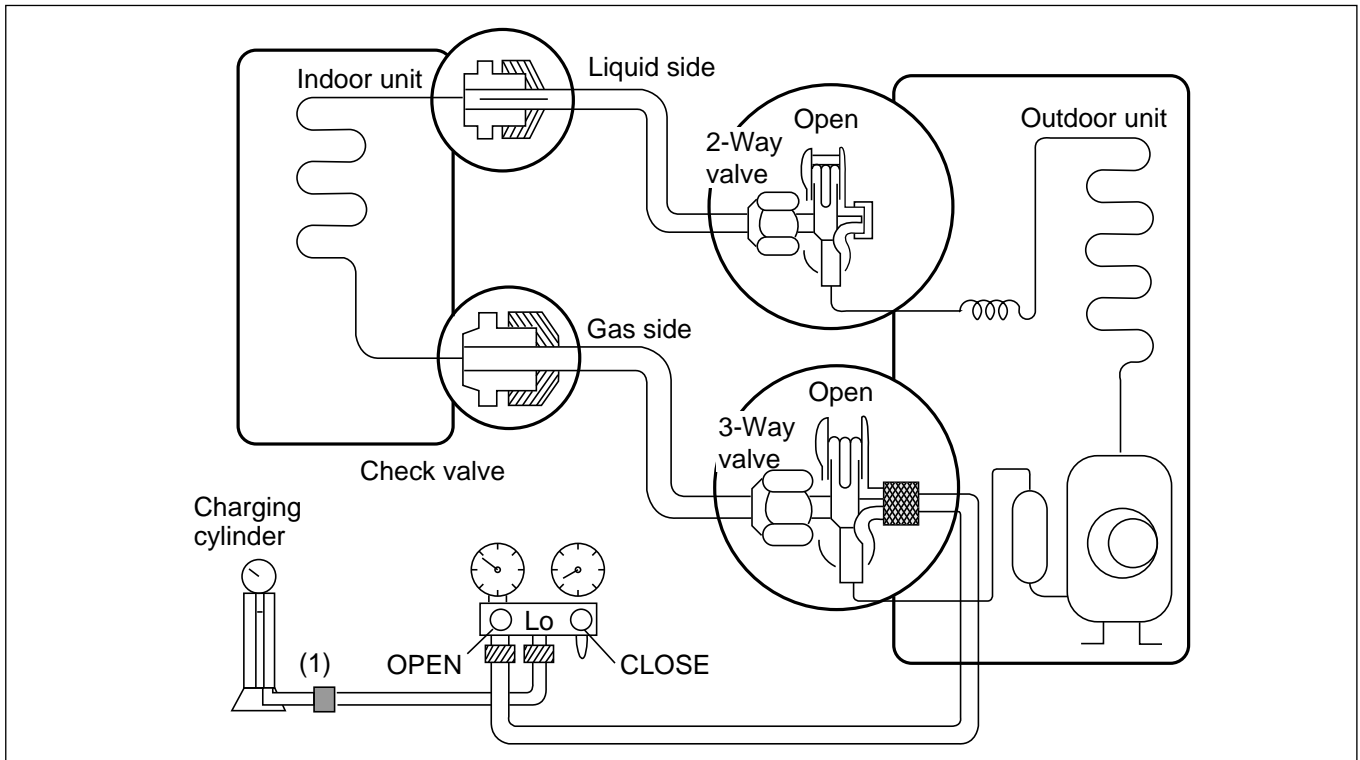
(All amount of refrigerant leaked)



• Procedure

- (1) Connect the vacuum pump to the charge set's center hose
- (2) Evacuation for approximately one hour.
 - Confirm that the gauge needle has moved toward -76 cmHg (vacuum of 4 mmHg or less).
- (3) Close the valve (Lo side) on the charge set, turn off the vacuum pump, and confirm that the gauge needle does not move (approximately 5 minutes after turning off the vacuum pump).
- (4) Disconnect the charge hose from the vacuum pump.
 - Vacuum pump oil.
 - If the vacuum pump oil becomes dirty or depleted, replenish as needed.

4. Gas Charging (After Evacuation)



• Procedure

(1) Connect the charge hose to the charging cylinder.

- Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder.
- If you are using a gas cylinder, also use a scale and reverse the cylinder so that the system can be charged with liquid.

(2) Purge the air from the charge hose.

- Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air. (Be careful of the liquid refrigerant). The procedure is the same if using a gas cylinder.

(3) Open the valve (Lo side on the charge set and charge the system with liquid refrigerant.

- If the system can not be charged with the specified amount of refrigerant, it can be charged with a little at a time (approximately 150g each time) while operating the air conditioner in the cooling cycle; however, one time is not sufficient, wait approximately 1 minute and then repeat the procedure (pumping down-pin).

This is different from previous procedures.

Because you are charging with liquid refrigerant from the gas side, absolutely do not attempt to charge with larger amounts of liquid refrigerant while operating the air conditioner.

(4) Immediately disconnect the charge hose from the 3-way valve's service port.

- Stopping partway will allow the gas to be discharged.
- If the system has been charged with liquid refrigerant while operating the air conditioner turn off the air conditioner before disconnecting the hose.

(5) Mount the valve stem nuts and the service port nut.

- Use torque wrench to tighten the service port nut to a torque of 1.8 kg.m.
- Be sure to check for gas leakage.

Cycle Trouble Shooting Guide

Trouble analysis

1. Check temperature difference between intake and discharge air and operating current.

| | | |
|-------------------|--|--|
| | Temp. difference : approx. 0°C Current : less than 80% of rated current | All amount of refrigerant leaked out Check refrigeration cycle |
| Temp. Difference | Temp. difference : approx. 8°C Current : less than 80% of rated current | Refrigerant leakage Clog of refrigeration cycle Defective compressor |
| Operating Current | Temp. difference : less than 8°C Current : over the rated current | Excessive amount of refrigerant |
| | Temp. difference : over 8°C | Normal |

Notice :

Temperature difference between intake and discharge air depends on room air humidity. When the room air humidity is relatively higher, temperature difference is smaller. When the room air humidity is relatively lower temperature difference is larger.

2. Check temperature and pressure of refrigeration cycle.

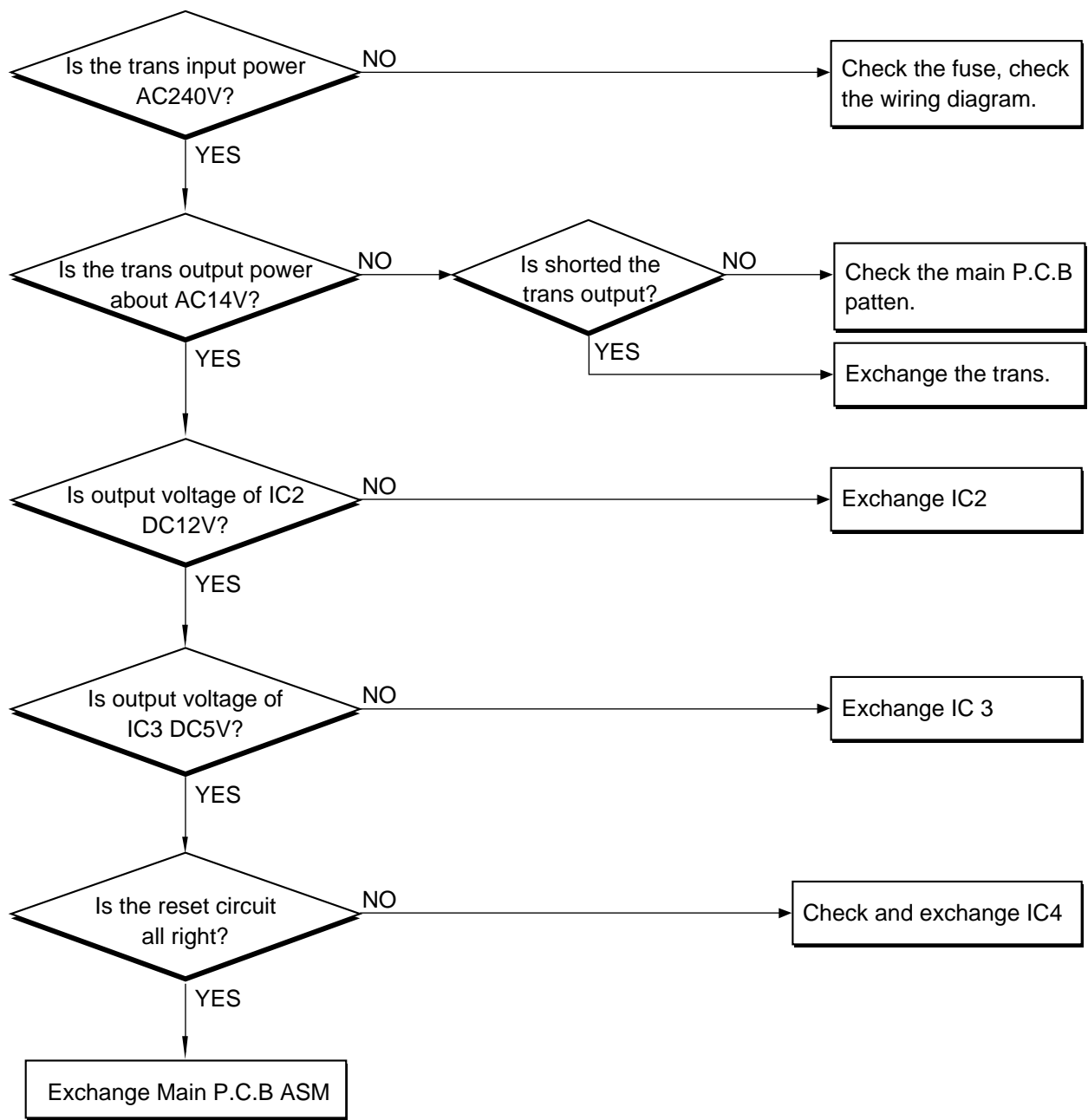
| Suction pressure (Compared with the normal value) | Temperature (Compared with the normal valve) | Cause of Trouble | Description |
|--|---|---|---|
| Higher | High | Defective compressor Defective 4-way reverse valve | Current is low |
| | Normal | Excessive amount of refrigerant | High pressure does not quickly rise at the beginning of operation |
| Lower | Higher | Insufficient amount of refrigerant (Leakage) | Current is low |
| | | Clogging | Current is low |

Notice :

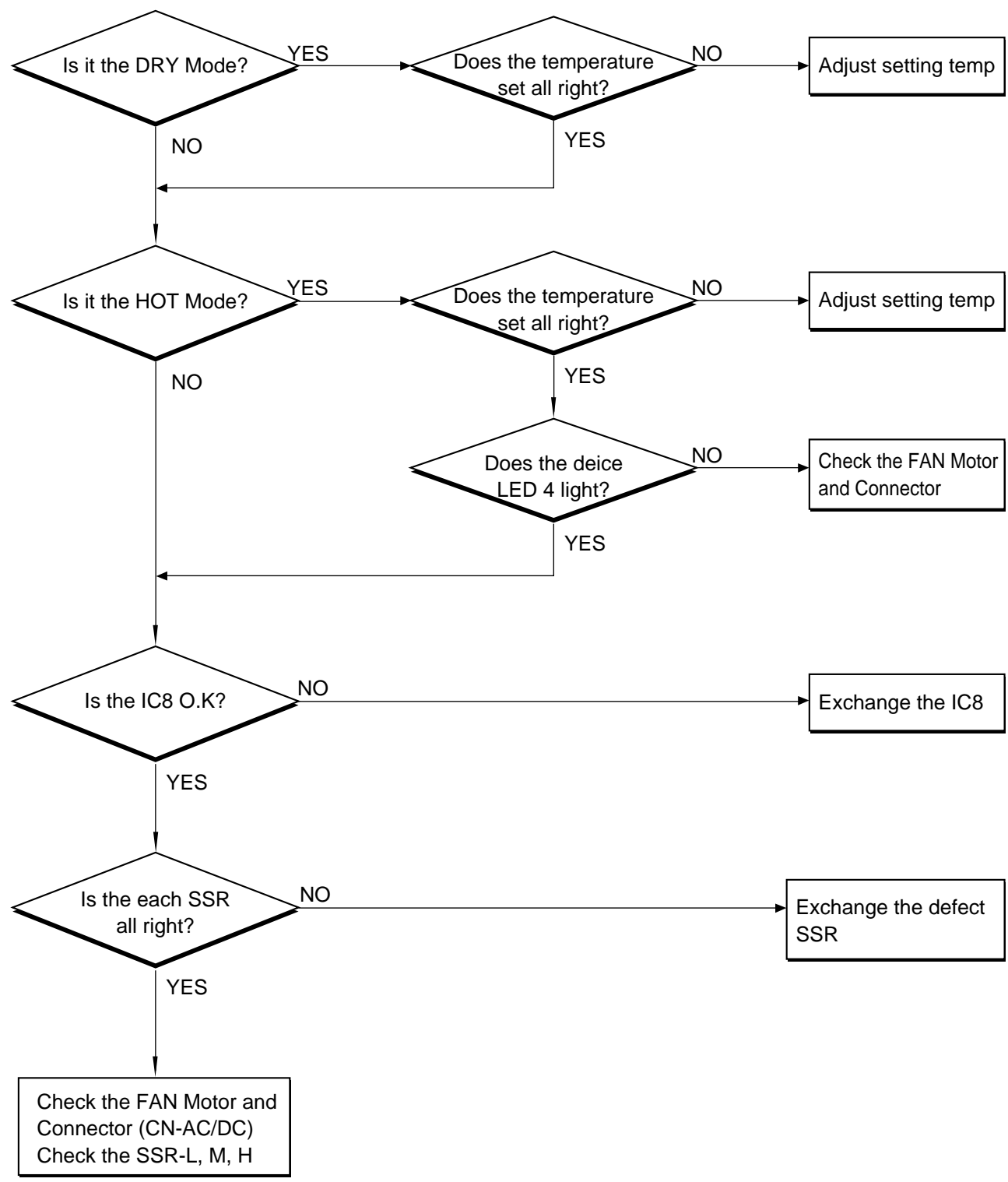
- The suction pressure is usually 4.5~6.0 kg/cm²G at normal condition.
- The temperature can be measured by attaching the thermometer to the low pressure tubing and wrap it with putty.

Electronic Parts Trouble Shooting Guide

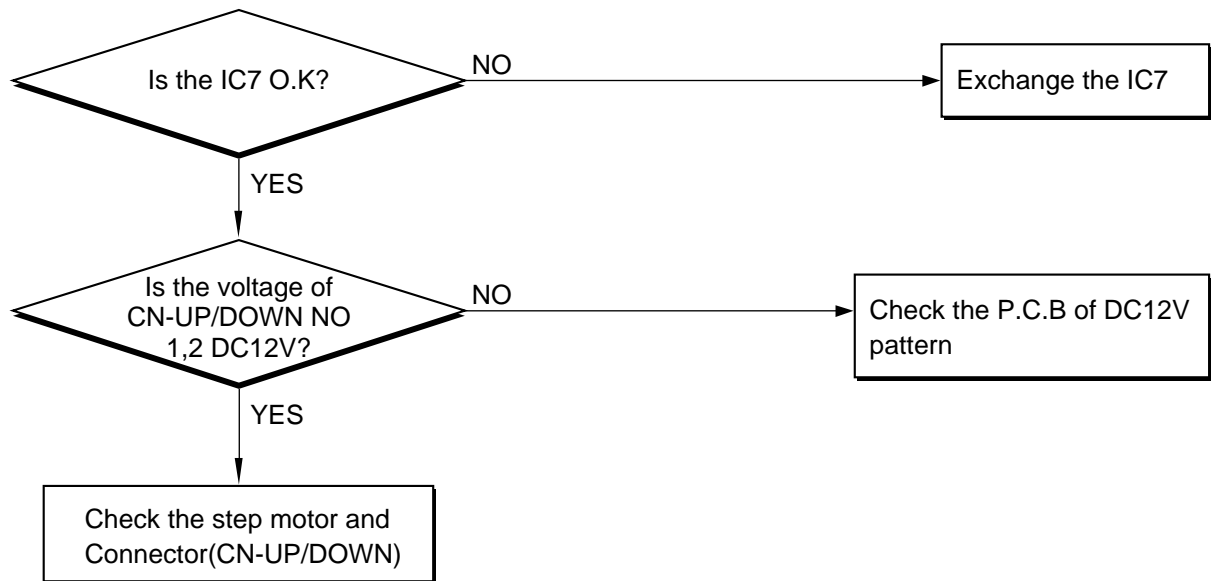
Possible Trouble 1 : The unit does not operate



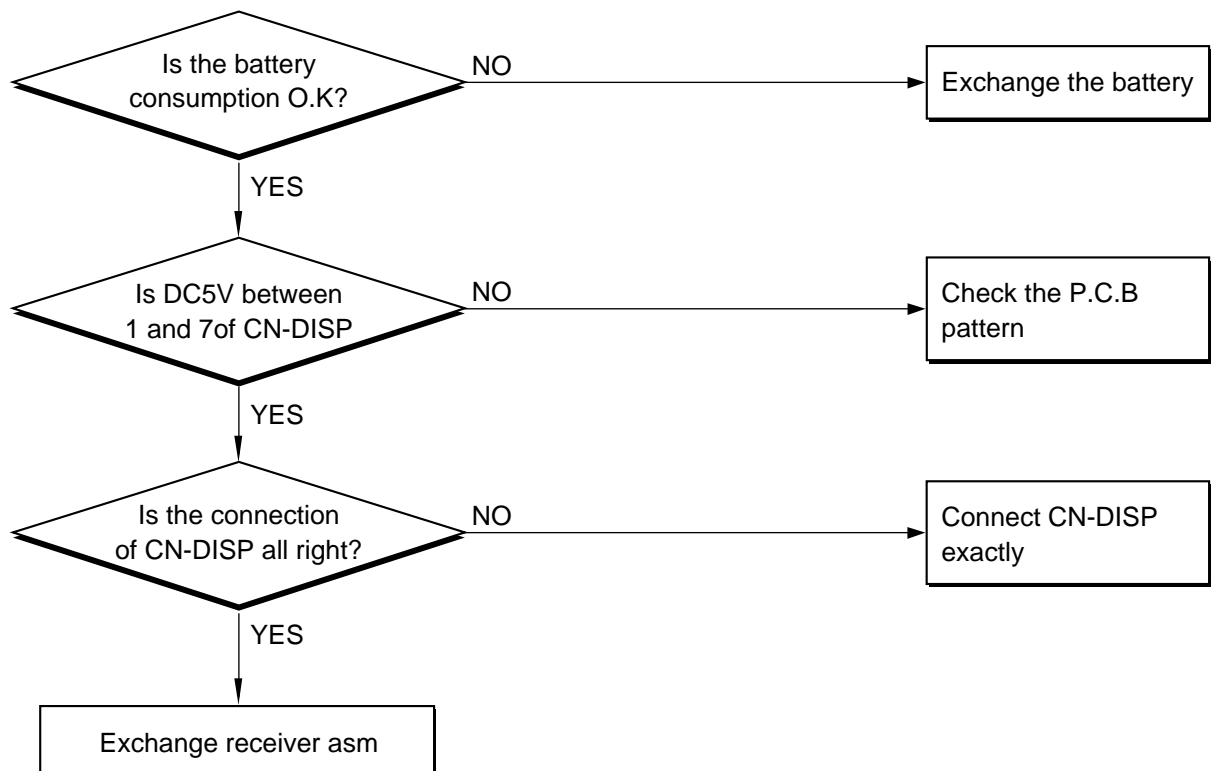
Possible Trouble 2 : Fan dose not operate



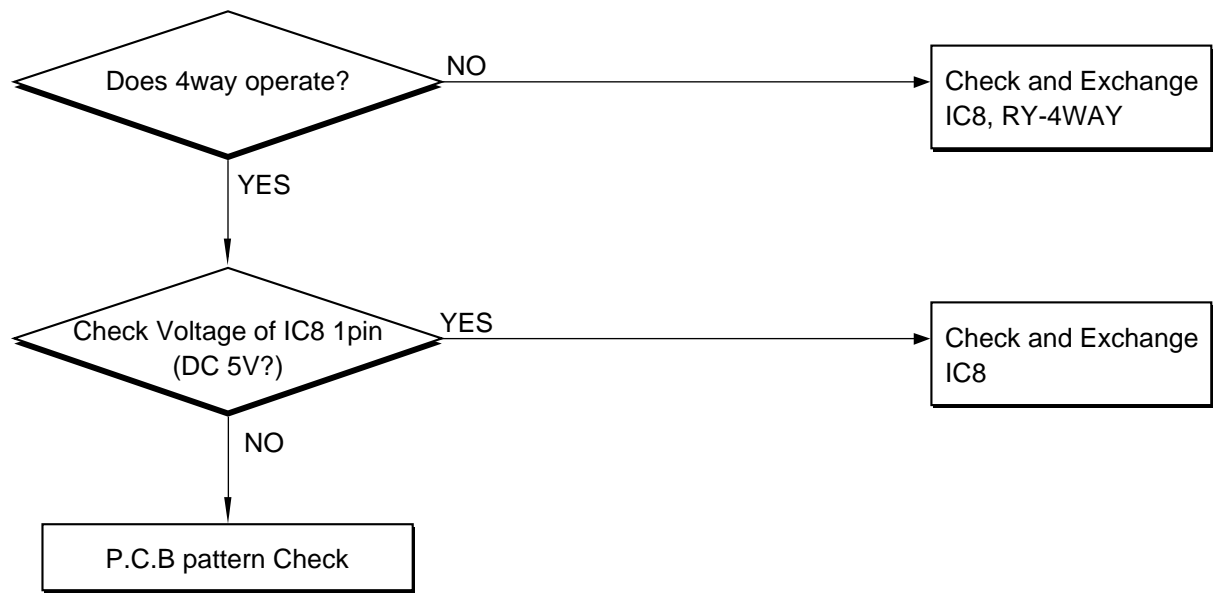
Possible Trouble 3 : Up/Down Air direction louver does not operate



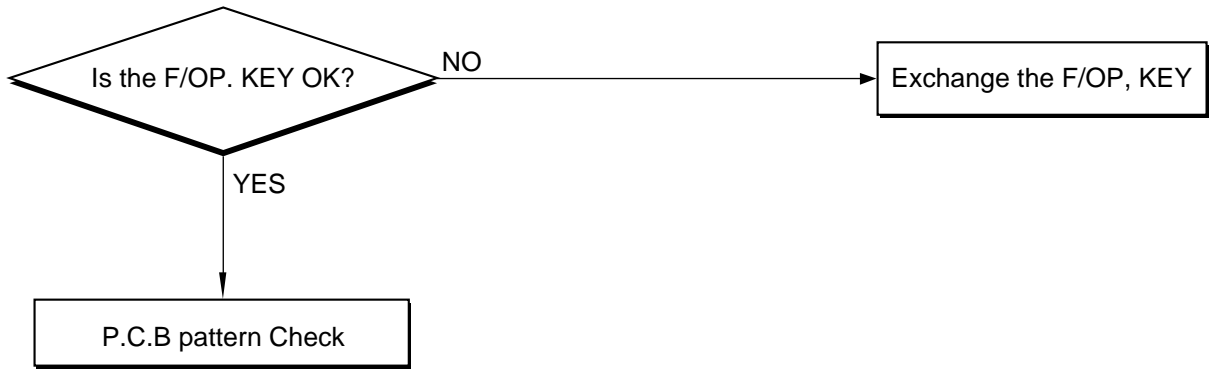
Possible Trouble 4 : Remote controller does not operate



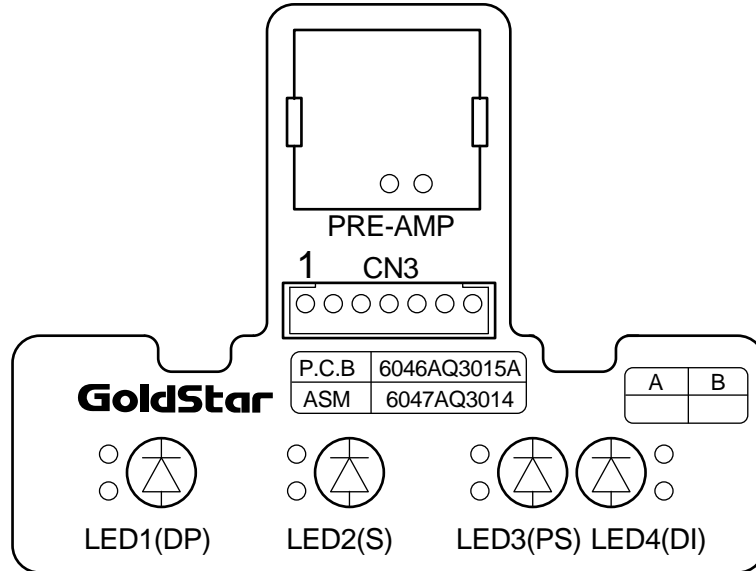
Possible Trouble 5 : Ineffective Heating



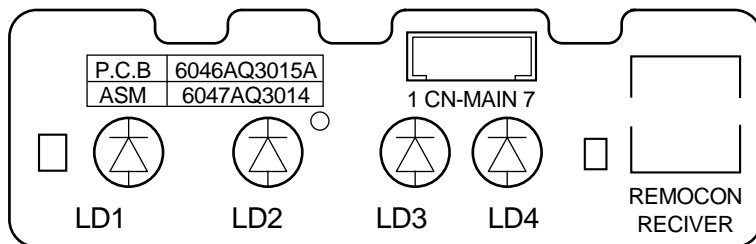
Possible Trouble 6 : It does not operate forced operation.



**(7) DISPLAY P. C. B ASM : LS-S0960CL/S0960HL, LS-S1120CL,
LS-S1260CL/S1260HL, LS-S1420CL, LS-S1421CL**



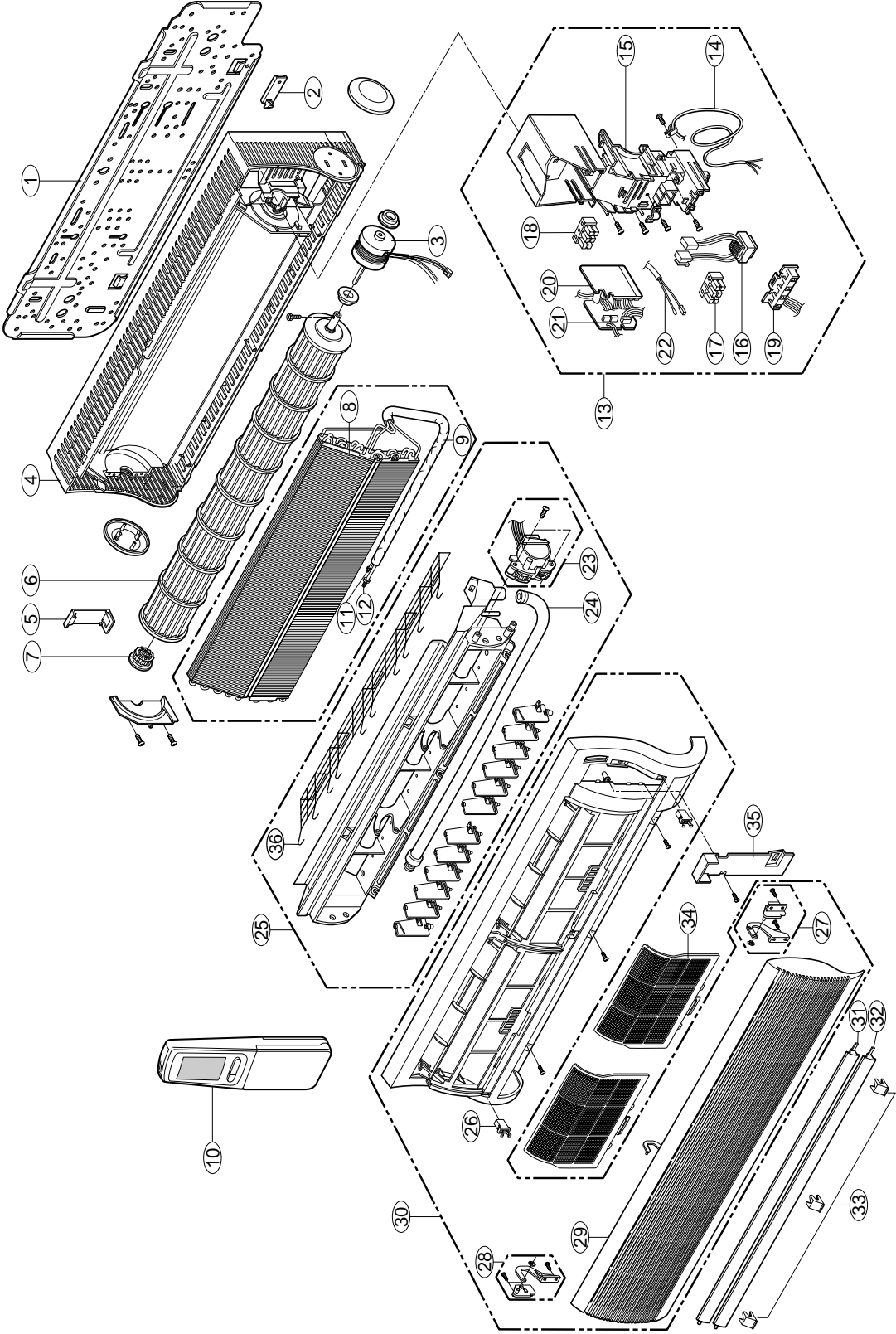
**(8) Display P. C. B. ASM : LS-P0760CL/P0760HL, LS-P0820CL
LS-P0960CL/P0960HL**



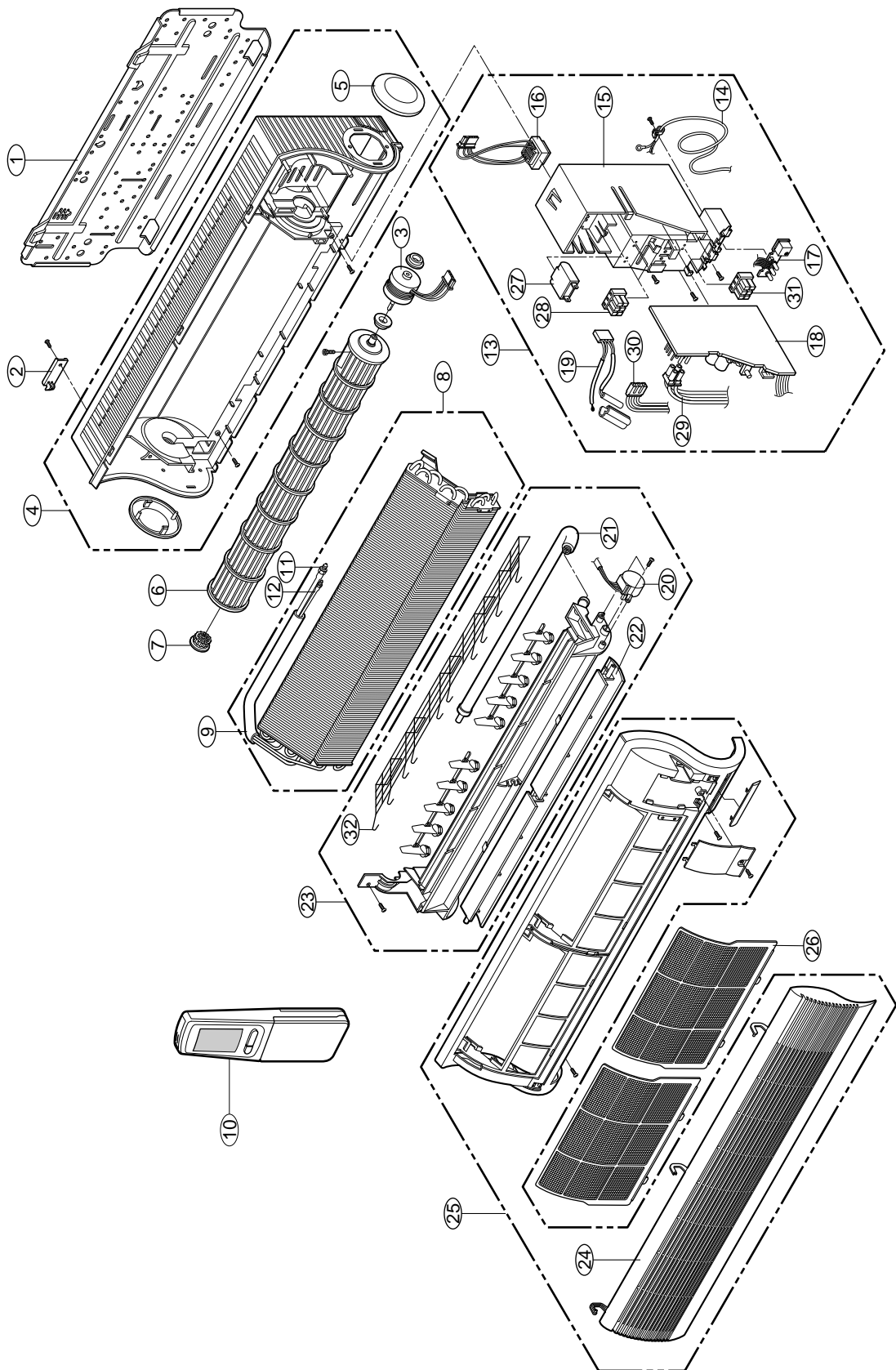
Exploded View & Replacement Parts List

1. Indoor Unit

- LS-S0960CL/S0960HL, LS-S1120CL, LS-S1260CL/S1260HL, LS-S1420CL, LS-S1421CL



• LS-P0760CL/P0760HL, LS-P0820CL, LS-P0960CL/P0960HL



Parts List (LS-S0960CL/S0960HL, LS-S1260CL/S1260HL)

| NO | PART NO. | PART NAME | Q/TY | | | | REMARKS |
|----|-------------|----------------------|------------|------------|------------|------------|---------|
| | | | LS-S0960CL | LS-S1260CL | LS-S0960HL | LS-S1260HL | |
| 1 | 1H00843A | PLATE INSTALLING | 1 | 1 | 1 | 1 | |
| 2 | 3H03651A | HOLDER, TUBE | 1 | 1 | 1 | 1 | |
| 3 | 2H02441 | MOTOR, BLOWER | 1C | 1E | 1C | 1E | R |
| 4 | 2H02440 | CHASSIS ASM | 1A | 1G | 1A | 1G | R |
| 5 | 3H03652A | COVER, TUBE | 1 | 1 | 1 | 1 | |
| 6 | 2H02426A | CROSS FLOW FAN | 1 | 1 | 1 | 1 | R |
| 7 | 3H02821A | BEARING ASM | 1 | 1 | 1 | 1 | R |
| 8 | 3H03711 | EVAPORATOR | 1C | 1A | 1C | 1A | |
| 9 | 2H02449A | TUBING ASM | 1 | 1 | 1 | 1 | |
| 10 | 6711AR1386 | LCD REMOCON ASM | 1C | 1C | 1D | 1D | R |
| 11 | 3A00375D | SOCKET FLARE | 1 | 1 | 1 | 1 | |
| 12 | 3H01420A | SOCKET FLARE | 1 | 1 | 1 | 1 | |
| 13 | 4781AR1220A | CONTROLLER ASM | | | 1 | 1 | |
| | 4781AR1216B | | | 1 | 1 | | |
| 14 | 3H02255S | POWER CORD ASM | 1 | 1 | 1 | 1 | R |
| 15 | 4780AR1013A | CONTROL BOARD | 1 | 1 | 1 | 1 | |
| 16 | 6171AQ2147 | POWER, TRANS | 1A | 1A | 1A | 1A | R |
| 17 | 4H03048 | PILLAR TERMINAL | 1A | 1A | 1C | 1C | R |
| 18 | 4H03048A | PILLAR TERMINAL | 1 | 1 | 1 | 1 | R |
| 19 | 6047AQ3014 | DISPLAY PCB ASM | 1A | 1A | 1A | 1A | R |
| 20 | 6871AQ2157 | MAIN PCB ASM(D.C) | 1B | 1B | 1A | 1A | R |
| 21 | 6871AQ2156 | MAIN PCB ASM(A.C) | 1B | 1B | 1A | 1A | R |
| 22 | 3Q35099 | THERMISTOR ASM | 1E | 1E | 1A | 1A | R |
| 23 | 3H03716A | GEAR CASE ASM | 1 | 1 | 1 | 1 | R |
| 24 | 2H01721E | DRAIN HOSE ASM | 1 | 1 | 1 | 1 | |
| 25 | 1H00866 | DISCHARGE GRILLE ASM | 1E | 1E | 1E | 1E | |
| 26 | 3H02857A | LOCK DOOR ASM | 1 | 1 | 1 | 1 | |
| 27 | 3H03718B | BRACKET-R ASM | 1 | 1 | 1 | 1 | |
| 28 | 3H03719B | BRACKET-L ASM | 1 | 1 | 1 | 1 | |
| 29 | 1H00830 | INLET GRILLE | 1L | 1L | 1L | 1L | |
| 30 | 1H00867 | FRONT GRILLE ASM | 1R | 1R | 1S | 1S | R |
| 31 | 3H03601A | VANE-1 | 1 | 1 | 1 | 1 | R |
| 32 | 3H03602B | VANE-2 | 1 | 1 | 1 | 1 | R |
| 33 | 3H03650B | CAP SCREW | 3 | 3 | 3 | 3 | |
| 34 | 2H02422A | AIR FILTER | 2 | 2 | 2 | 2 | R |
| 35 | 3H03585 | CONTROL COVER | 1C | 1C | 1N | 1N | |
| 36 | 4640AR3086A | SCREEN, WIRE | 1 | 1 | 1 | 1 | |

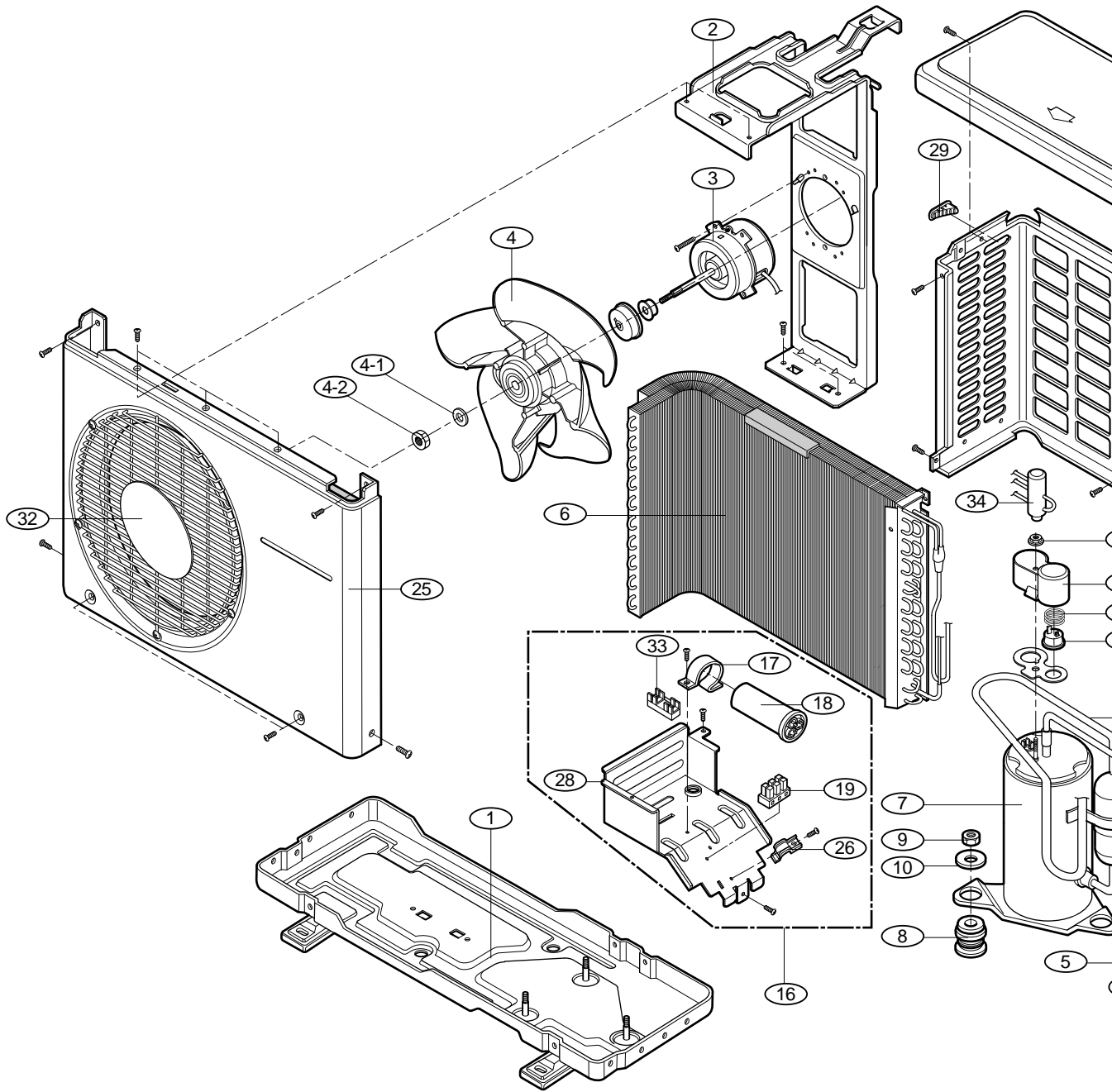
Parts List (LS-S1120CL, LS-S1420CL, LS-S1421CL)

| NO | PART NO. | PART NAME | Q/TY | | | REMARKS |
|----|-------------|----------------------|------------|------------|------------|---------|
| | | | LS-S1120CL | LS-S1420CL | LS-S1421CL | |
| 1 | 1H00843A | PLATE INSTALLING | 1 | 1 | 1 | |
| 2 | 3H03651A | HOLDER, TUBE | 1 | 1 | 1 | |
| 3 | 2H02441 | MOTOR, BLOWER | 1F | 1F | 1K | R |
| 4 | 2H02440 | CHASSIS ASM | 1A | 1A | 1A | R |
| 5 | 3H03652A | COVER, TUBE | 1 | 1 | 1 | |
| 6 | 2H02426A | CROSS FLOW FAN | 1 | 1 | 1 | R |
| 7 | 3H02821A | BEARING ASM | 1 | 1 | 1 | R |
| 8 | 3H03711 | EVAPORATOR | 1A | 1A | 1A | |
| 9 | 2H02449A | TUBING ASM | 1 | 1 | 1 | |
| 10 | 6711AR1386 | LCD REMOCON ASM | 1C | 1C | 1C | R |
| 11 | 3A00375D | SOCKET FLARE | 1 | 1 | 1 | |
| 12 | 3H01420A | SOCKET FLARE | 1 | 1 | 1 | |
| 13 | 4781AR1216B | CONTROLLER ASM | 1 | 1 | 1 | |
| 14 | 3H02255S | POWER CORD ASM | 1 | 1 | 1 | R |
| 15 | 4780AR1013A | CONTROL BOARD | 1 | 1 | 1 | |
| 16 | 6171AQ2147 | POWER, TRANS | 1A | 1A | 1A | R |
| 17 | 4H03048 | PILLAR TERMINAL | 1A | 1A | 1A | R |
| 18 | 4H03048A | PILLAR TERMINAL | 1 | 1 | 1 | R |
| 19 | 6047AQ3014 | DISPLAY PCB ASM | 1A | 1A | 1A | R |
| 20 | 6047AQ2157 | MAIN PCB ASM(D.C) | 1B | 1B | 1B | R |
| 21 | 6047AQ2156 | MAIN PCB ASM(A.C) | 1B | 1B | 1B | R |
| 22 | 3Q35099 | THERMISTOR ASM | 1E | 1E | 1E | R |
| 23 | 3H03716A | GEAR CASE ASM | 1 | 1 | 1 | R |
| 24 | 2H01721E | DRAIN HOSE ASM | 1 | 1 | 1 | |
| 25 | 1H00866 | DISCHARGE GRILLE ASM | 1E | 1E | 1E | |
| 26 | 3H02857A | LOCK DOOR ASM | 1 | 1 | 1 | |
| 27 | 3H03718B | BRACKET-R ASM | 1 | 1 | 1 | |
| 28 | 3H03719B | BRACKET-L ASM | 1 | 1 | 1 | |
| 29 | 1H00830 | INLET GRILLE | 1L | 1L | 1L | |
| 30 | 1H00867 | FRONT GRILLE ASM | 1R | 1R | 1R | R |
| 31 | 3H03601A | VANE-1 | 1 | 1 | 1 | R |
| 32 | 3H03602B | VANE-2 | 1 | 1 | 1 | R |
| 33 | 3H03650A | CAP SCREW | 3 | 3 | 3 | |
| 34 | 2H02422A | AIR FILTER | 2 | 2 | 2 | R |
| 35 | 3H03585 | CONTROL COVER | 1C | 1C | 1C | |
| 36 | 4640AR3086A | SCREEN, WIRE | | | | |

Parts List (LS-P0760CL/P0760HL, LS-P0820CL, LS-P0960CL/P0960HL)

| NO | PART NO. | PART NAME | Q/TY | | | | | REMARKS |
|----|-------------|----------------------|------------|------------|------------|------------|------------|---------|
| | | | LS-P0760CL | LS-P0820CL | LS-P0960CL | LS-P0760HL | LS-P0960HL | |
| 1 | 3300AR1008A | PLATE INSTALLING | 1 | 1 | 1 | 1 | 1 | |
| 2 | 4930AR3015A | HOLDER TUBE | 1 | 1 | 1 | 1 | 1 | |
| 3 | 4680AR2033 | MOTOR, BLOWER | 1E | 1B | 1D | 1E | 1D | R |
| 4 | 3141AR2032 | CHASSIS ASM | 1D | 1D | 1D | 1D | 1D | R |
| 5 | 3140AR3003 | CHASSIS SIDE | 2D | 2D | 2D | 2D | 2D | |
| 6 | 5835AR2034A | BLOWER ASS'Y | 1 | 1 | 1 | 1 | 1 | R |
| 7 | 3H02821A | BEARING ASM | 1 | 1 | 1 | 1 | 1 | R |
| 8 | 5421AR2035 | EVAPORATOR ASS'Y | 1D | 1B | 1D | 1D | 1H | |
| 9 | 5211AR2042A | TUBE ASS'Y | 1 | 1 | 1 | 1 | 1 | |
| 10 | 6711AR1386 | LCD REMOCON ASM | 1C | 1C | 1C | 1D | 1D | R |
| 11 | 3A00375D | SOCKET FLARE | 1 | 1 | 1 | 1 | 1 | |
| 12 | 4010AR3071A | SOCKET FLARE | 1 | 1 | 1 | 1 | 1 | |
| 13 | 4781AR2263 | CONTROLLER ASS'Y | 1D | 1D | 1D | | | |
| | 4781AR2097 | | | | | 1H | | |
| | 4781AR2360 | | | | | | 1B | |
| 14 | 3H02255 | POWER CORD ASS'Y | 1U | 1S | 1U | 1U | 1T | R |
| 15 | 4994AR1007A | CONTROL BOARD | 1 | 1 | 1 | 1 | 1 | |
| 16 | 6171AQ2147 | POWER TRANS | 1B | 1B | 1B | 1B | 1B | R |
| 17 | 6047AQ3029 | DISPLAY P.C.B ASS'Y | 1B | 1B | 1B | 1B | 1B | R |
| 18 | 6871AQ2155 | MAIN P.C.B ASS'Y | 1B | 1B | 1B | 1E | 1A | R |
| 19 | 3Q35099 | THERMISTOR ASM | 1A | 1A | 1A | 1A | 1A | R |
| 20 | 2H01803B | STEP MOTOR ASM | 1 | 1 | 1 | 1 | 1 | R |
| 21 | 5250AR2044A | DRAIN HOSE ASS'Y | 1 | 1 | 1 | 1 | 1 | |
| 22 | 5991AR3142 | VANE ASS'Y | 1A | 1A | 1A | 1A | 1A | |
| 23 | 5009AR1080 | DISCHARGE GRILLE ASM | 1F | 1F | 1F | 1F | 1F | |
| 24 | 3530AR1006 | INLET GRILLE | 1H | 1H | 1H | 1H | 1H | |
| 25 | 3531AR1081 | FRONT GRILLE ASS'Y | 1Q | 1Q | 1Q | 1R | 1R | R |
| 26 | 5230AR2003A | AIR FILTER | 2 | 2 | 2 | 2 | 2 | R |
| 27 | 3H01487A | SH CAPACITOR | 1 | 1 | 1 | 1 | 1 | |
| 28 | 4H03048A | PILLAR TERMINAL | 1 | 1 | 1 | 1 | 1 | |
| 29 | 4933AR3352 | CONNECTOR ASS'Y | 1A | 1A | 1A | 1A | 1A | |
| 30 | 4933AR3353 | CONNECTOR ASS'Y | 1A | 1A | 1A | 1B | 1B | |
| 31 | 4H03048 | PILLAR TERMINAL | 1A | 1A | 1A | 1C | 1C | |
| 32 | 3700AR3072B | STEEL NET | 1 | 1 | 1 | 1 | 1 | |

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Parts List (LS-P0760CL/P0960CL, LS-S0960CL/S1260CL)

| NO | PART NO. | PART NAME | Q'TY | | | | REMARKS |
|-----|-------------|---------------------|------------|------------|------------|------------|---------|
| | | | LS-P0760CL | LS-P0960CL | LS-S0960CL | LS-S1260CL | |
| 1 | 2H02435B | BASE PAN WELD ASM | 1 | 1 | 1 | 1 | |
| 2 | 1H00838A | MOUNT, MOTOR | 1 | 1 | 1 | 1 | |
| 3 | 1H00853 | MOTOR, FAN | 1D | 1D | 1D | 1D | R |
| 4 | 1H00643A | FAN | 1 | 1 | 1 | 1 | R |
| 4-1 | 1WPA0600014 | PLAIN WASHER | 1 | 1 | 1 | 1 | |
| 4-2 | 4H02861A | FAN NUT | 1 | 1 | 1 | 1 | |
| 5 | 2H02383B | SUPPORT, VALVE | 1 | 1 | 1 | 1 | |
| 6 | 5403AR2046 | CONDENSOR ASM | 1A | 1A | 1A | 1A | |
| 7 | 5417AR2256 | COMPRESSOR | | | | 1A | R |
| | 1H00408 | | 1M | 1N | 1M | | |
| 8 | 4H00982A | ANTI-VIBRATION BUSH | 3 | 3 | 3 | 3 | |
| 9 | 1NHA0801206 | HEXAGON NUTS | 3 | 3 | 3 | 3 | |
| 10 | 4H00972D | WASHER | 3 | 3 | 3 | | |
| | 4H01811C | | | | | 3 | |
| 12 | 2H02479 | SERVICE VALVE(1/4") | 1B | 1B | 1B | 1B | R |
| 13 | 2H01890 | SERVICE VALVE(1/2") | | | 1H | 1H | R |
| | 2A00393 | SERVICE VALVE(3/8") | 1F | 1F | | | |
| 14 | 6750-CL005A | OVER LOAD PROTECTOR | | | | 1 | R |
| | 6750-CL013A | | 1 | 1 | 1 | | |
| 15 | 5300-CL101A | O.L.P SPRING | 1 | 1 | 1 | 1 | |
| 16 | 4781AR2098 | CONTROL PANEL ASM | 1D | 1D | 1A | 1A | |
| 17 | 4H01017A | CLAMP, CAPACITOR | 1 | 1 | 1 | 1 | |
| 18 | 2A00986 | SH CAPACITOR | 1Q | 1Q | 1Q | | R |
| | 2H01451 | | | | | 1P | |
| 19 | 4H03048 | PILLAR TERMINAL | 1A | 1A | 1A | 1A | R |
| 20 | 3550-CL001 | TERMINAL COVER | 1D | 1D | 1D | 1D | |
| 21 | 4H00947A | NUT, TERMINAL COVER | 1 | 1 | 1 | 1 | |
| 22 | 1H00836B | REAR PANEL | 1 | 1 | 1 | 1 | |
| 24 | 2H02448 | CONTROL COVER ASM | 1D | 1D | 1D | 1D | |
| 25 | 3721AR2103B | PANEL ASS'Y, FRONT | 1 | 1 | 1 | 1 | |
| 26 | 4H01050A | BAND CORD | 1 | 1 | 1 | 1 | |
| 27 | 3H03714 | TOP COVER ASM | 1B | 1B | 1B | 1B | |
| 28 | 1H00839A | CONTROL PANEL | 1 | 1 | 1 | 1 | |
| 29 | 3H03168A | HANDLE | 1 | 1 | 1 | 1 | |

| NO | PART NO. | PART NAME | Q'TY | | | | REMARKS |
|----|------------|----------------|------------|------------|------------|------------|---------|
| | | | LS-P0760CL | LS-P0960CL | LS-S0960CL | LS-S1260CL | |
| 30 | 5210AR2047 | TUBE DISCHARGE | 1A | 1A | | | |
| | 5210AR2075 | | | | 1A | | |
| | 5210AR3419 | | | | | 1A | |
| 31 | 5210AR2048 | TUBE SUCTION | 1C | | | | |
| | 2HO2445 | | | 1A | | | |
| | 5210AR3293 | | | | 1A | | |
| | 5219AR3418 | | | | | 1A | |
| 32 | 2H02385D | COVER GRILLE | 1 | 1 | 1 | 1 | |
| 33 | 3H00390 | TERMINAL BLOCK | 1B | 1B | 1B | 1B | |

Parts List (LS-P0820CL, LS-S1120CL, LS-S1420CL, LS-S1421CL)

| NO | PART NO. | PART NAME | QTY | | | | REMARKS |
|-----|-------------|---------------------|------------|------------|------------|------------|---------|
| | | | LS-P0820CL | LS-S1120CL | LS-S1420CL | LS-S1421CL | |
| 1 | 2H02435B | BASE PAN WELD ASM | 1 | 1 | 1 | 1 | |
| 2 | 1H00838A | MOUNT, MOTOR | 1 | 1 | 1 | 1 | |
| 3 | 1H00853 | MOTOR, FAN | 1F | 1B | 1B | 1G | R |
| 4 | 1H00643A | FAN | 1 | 1 | 1 | 1 | R |
| 4-1 | 1WPA0600014 | PLAIN WASHER | 1 | 1 | 1 | 1 | |
| 4-2 | 4H02861A | FAN NUT | 1 | 1 | 1 | 1 | |
| 5 | 2H02383B | SUPPORT, VALVE | 1 | 1 | 1 | 1 | |
| 6 | 2H02382 | CONDENSOR ASM | | 1C | 1B | 1C | |
| | 5403AR2046 | | 1A | | | | |
| 7 | 2H02466 | COMPRESSOR | | 1F | 1H | 1H | R |
| | 2H02388 | | 1K | | | | |
| 8 | 4H00982 | ANTI-VIBRATION BUSH | 3B | 3A | 3A | 3A | |
| 9 | 1NHA0801206 | HEXAGON NUTS(D8.0) | 3 | 3 | 3 | 3 | |
| 10 | 4H00972 | WASHER | 3F | 3D | 3D | 3D | |
| 12 | 2H01225H | SERVICE VALVE(1/4") | | 1 | 1 | 1 | R |
| | 2H02479 | | 1B | | | | |
| 13 | 2H01890F | SERVICE VALVE(1/2") | | 1 | 1 | 1 | R |
| | 2A00393F | SERVICE VALVE(3/8") | 1 | | | | |
| 14 | 6750-CL002A | OVER LOAD PROTECTOR | | 1 | | | R |
| | 6750-CL007A | | | | 1 | 1 | |
| | 6750-CL008A | | 1 | | | | |
| 15 | 5300-CL101A | O.L.P SPRING | 1 | 1 | 1 | 1 | |
| 16 | 4781AR2098 | CONTROL PANEL ASM | 1C | 1B | 1B | 1B | |
| 17 | 4H01017A | CLAMP, CAPACITOR | 1 | 1 | 1 | 1 | |
| 18 | 2A00986 | SH CAPACITOR | | 1J | 1J | 1J | R |
| | 2H01451 | | 1N | | | | |
| 19 | 4H03048 | PILLAR TERMINAL | 1A | 1A | 1A | 1A | R |
| 20 | 3550-CL001A | TERMINAL COVER | 1 | 1 | 1 | 1 | |
| 21 | 4H00947A | NUT, TERMINAL COVER | 1 | 1 | 1 | 1 | |
| 22 | 1H00836B | REAR PANEL | 1 | 1 | 1 | 1 | |
| 24 | 2H02448 | CONTROL COVER ASM | 1B | 1B | 1B | 1B | |
| 25 | 3721AR2103B | PANEL ASS'Y, FRONT | 1 | 1 | 1 | 1 | |
| 26 | 4H01050A | BAND CORD | 1 | 1 | 1 | 1 | |
| 27 | 3H03714A | TOP COVER ASM | 1 | 1 | 1 | 1 | |
| 28 | 1H00839A | CONTROL PANEL | 1 | 1 | 1 | 1 | |

| NO | PART NO. | PART NAME | QTY | | | | REMARKS |
|----|-------------|----------------|------------|------------|------------|------------|---------|
| | | | LS-P0820CL | LS-S1120CL | LS-S1420CL | LS-S1421CL | |
| 29 | 3H03168A | HANDLE | 1 | 1 | 1 | 1 | |
| 30 | 5210AR2075A | TUBE DISCHARGE | | 1 | | 1 | |
| | 2H02444A | | | | 1 | | |
| | 5210AR2047A | | 1 | | | | |
| 31 | 2H02445A | TUBE SUCTION | | 1 | 1 | 1 | |
| | 5210AR2048A | | 1 | | | | |
| 32 | 2H02385D | COVER GRILLE | 1 | 1 | 1 | 1 | |
| 33 | 3H00390 | TERMINAL BLOCK | 1B | 1B | 1B | 1B | |

Parts List (LS-P0760HL/P0960HL, LS-S0960HL/S1260HL)

| NO | PART NO. | PART NAME | QTY | | | | |
|-----|-------------|---------------------|------------|------------|------------|------------|---|
| | | | LS-P0760HL | LS-P0960HL | LS-S0960HL | LS-S1260HL | |
| 1 | 2H02435B | BASE PAN WELD ASM | 1 | 1 | 1 | 1 | |
| 2 | 1H00838A | MOUNT, MOTOR | 1 | 1 | 1 | 1 | |
| 3 | 1H00853 | MOTOR, FAN | 1D | 1D | 1D | 1D | R |
| 4 | 1H00643A | FAN | 1 | 1 | 1 | 1 | R |
| 4-1 | 1WPA0600014 | PLAIN WASHER | 1 | 1 | 1 | 1 | |
| 4-2 | 4H02861A | FAN NUT | 1 | 1 | 1 | 1 | |
| 5 | 2H02383B | SUPPORT, VALVE | 1 | 1 | 1 | 1 | |
| 6 | 2H02382 | CONDENSOR ASM | 1D | 1D | 1E | 1E | |
| 7 | 1H00408 | COMPRESSOR | 1H | | | | R |
| | 2H02466 | | | 1C | 1J | | |
| | 5417AR2256 | | | | | 1A | |
| 8 | 4H00982A | ANTI-VIBRATION BUSH | 3 | 3 | 3 | 3 | |
| 9 | 1NHA0801206 | HEXAGON NUTS | 3 | 3 | 3 | 3 | |
| 10 | 4H00972D | WASHER | 3 | 3 | 3 | | |
| | 4H01811C | | | | | 3 | |
| 12 | 2H02379 | SERVICE VALVE(1/4") | 1B | 1B | 1B | 1B | R |
| 13 | 2H01890 | SERVICE VALVE(1/2") | | | 1H | 1H | R |
| | 2A00393 | SERVICE VALVE(3/8") | 1F | 1F | | | |
| 14 | 6750-CL005A | OVER LOAD PROTECTOR | | | | 1 | R |
| | 6750-CL013A | | 1 | 1 | 1 | | |
| 15 | 5300-CL101A | O.L.P SPRING | 1 | 1 | 1 | 1 | |
| 16 | 4995AR2361 | CONTROL PANEL ASM | 1H | 1A | 1A | 1A | |
| 17 | 4H01017A | CLAMP, CAPACITOR | 1 | 1 | 1 | 1 | |
| 18 | 2A00986 | SH CAPACITOR | 1Q | | | | R |
| | 2H01451 | | | 1P | 1P | 1P | |
| 19 | 4H03048 | PILLAR TERMINAL | 1A | 1A | 1F | 1F | R |
| 20 | 3550-CL001A | TERMINAL COVER | 1 | 1 | 1 | 1 | |
| 21 | 4H00947A | NUT, TERMINAL COVER | 1 | 1 | 1 | 1 | |
| 22 | 1H00836B | REAR PANEL | 1 | 1 | 1 | 1 | |
| 24 | 2H02448 | CONTROL COVER ASM | 1E | 1E | 1E | 1E | |
| 25 | 3721AR2103B | PANEL ASS'Y, FRONT | 1 | 1 | 1 | 1 | |
| 26 | 4H01050A | BAND CORD | 1 | 1 | 1 | 1 | |
| 27 | 3H03714A | TOP COVER ASM | 1 | 1 | 1 | 1 | |
| 28 | 1H00839A | CONTROL PANEL | 1 | 1 | 1 | 1 | |
| 29 | 3H03168A | HANDLE | 1 | 1 | 1 | 1 | |

| NO | PART NO. | PART NAME | QTY | | | | REMARKS |
|----|-------------|------------------|------------|------------|------------|------------|---------|
| | | | LS-P0760HL | LS-P0960HL | LS-S0960HL | LS-S1260HL | |
| 30 | 5210AR2075 | TUBE DISCHARGE | 1A | | | | |
| | 5210AR3117 | | | 1A | | | |
| | 5210AR2135 | | | | 1A | | |
| | 5210AR2018 | | | | | 1B | |
| 31 | 5210AR2074 | TUBE SUCTION | 1A | | | | |
| | 5210AR3120 | | | 1B | | | |
| | 5210AR2136 | | | | 1A | | |
| | 5210AR2019 | | | | | 1B | |
| 32 | 2H02385D | COVER GRILLE | 1 | 1 | 1 | 1 | |
| 33 | 3H00390 | TERMINAL BLOCK | 2A | 2A | 2A | 2A | |
| 34 | 3A02028G | COIL, REVERSING | 1 | 1 | 1 | 1 | R |
| | 5220AR3084A | VALVE, REVERSING | 1 | 1 | 1 | 1 | |

