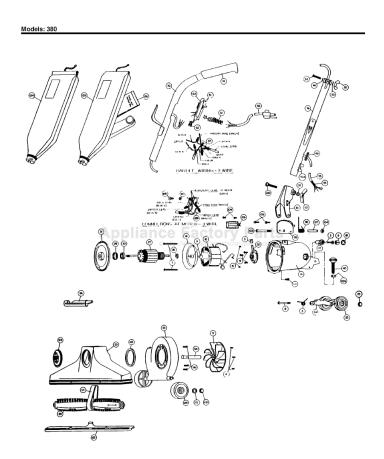


Royal 380 Owner's Manual

Shop genuine replacement parts for Royal 380

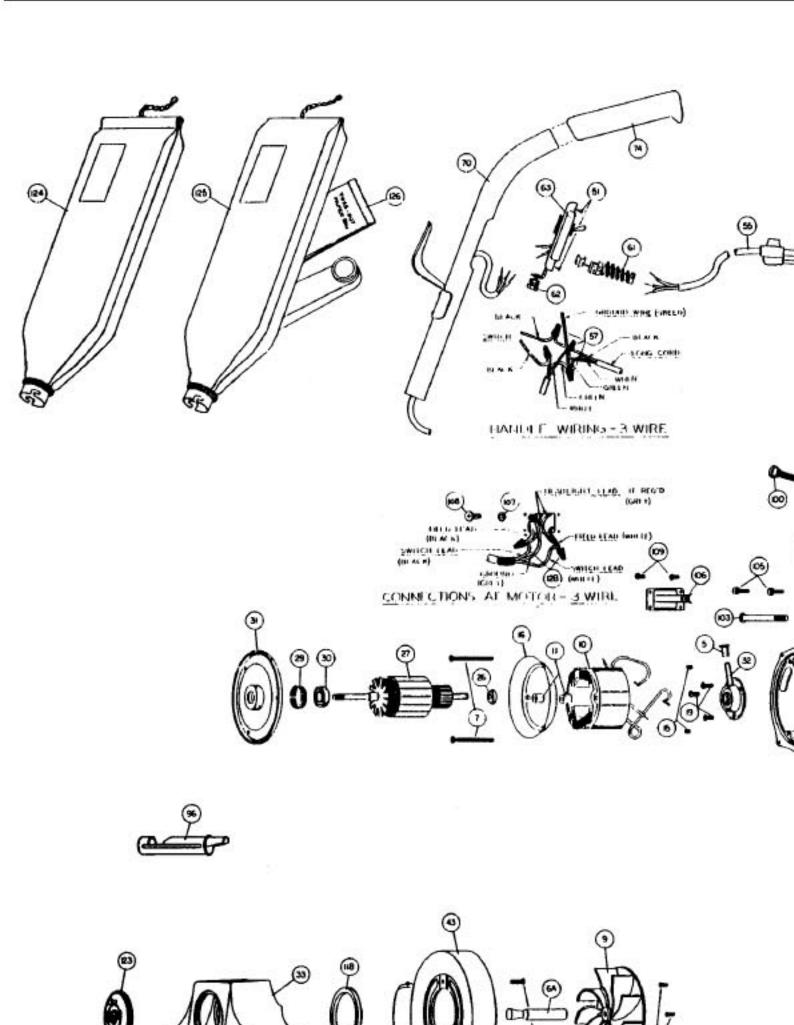


Find Your Royal Vacuum Cleaner Parts - Select From 772 Models

----- Manual continues below ------

ROYAL

Models: 380



63 R-060837 Switc

70 NLA Uppe

74 R-801314 Hand

76 R-0655330 Hand

80A R-670844 Cord,

ROYAL

NLA..... Motor Unit Assy

2 NLA..... Carbon Brush Assy

4 R-670013 Screw, motor plate ret.

3 R-003008 Spring, rear fork

5 R-065028 Oiler Cap

Models: 380

| J Troodez Oller Cap | 307 11-070044 Cold, |
|--|----------------------|
| 6 R-672103 Brush Holder & Screw Assembly | 81 R-028580 Hand |
| 6A R-380261 Drive Shaft | 89 R-692225 Revol |
| 7 R-618016 Screw, field retainer | 96 R-880262 Belt L |
| 8 R-311031 Screw & Washer Assembly | 97 R-003311 Wash |
| 9 R-608005 Fan, heavy duty | 98 R-004723 Hand |
| 10 R-780002 Field, 120v | 99 R-133714 Hand |
| 11 R-618772 Spacer, baffle | 100 R-230713 Bolt, I |
| 14 R-871101 Motor Housing Assembly | 101 R-285720 Wings |
| 15 R-801014 Set Screw, brush holder | 103 R-801708 Bolt, I |
| 16 R-801017 Baffle Plate | 104 R-801714 Nut, r |
| 17 R-801019 Brush Holder | 105 R-990104 Screv |
| 18 R-801034 Brush Holder Protector Cap | 106 R-183749 Side I |
| 19 R-801701 Screw, rear bearing retainer | 107 R-006318 Locky |
| R-061905 Rear Wheel, Fork & Shaft Assy | 108 R-880707 Screv |
| 22 R-880705 Wheel, 2 1/2" diam. | 109 R-360753 Screv |
| 23 R-801711 Wheel Retainer | 110 R-080105 Screv |
| 24 R-028574 Rear Fork & Shaft Assembly | 110A R-608153 Nut, r |
| R-068007 Motor Plate & Armature Assy | 111 R-980743 Screv |
| 26 R-175053 Washer, oil slinger | 115 R-005138 Wash |
| 27 R-680001 Armature, 120v | 116 R-023309 Screv |
| NLA Motor Plate & Bearing Assy | 118 R-2854270 Gask |
| 29 R-880046 Tolerance Ring | 119 R-801711A Whee |
| 30 R-880026 Ball Bearing | 120 R-671705 Whee |
| 31 R-884003 Motor Plate | 121 R-672260 Belt |
| 32 R-080126 Rear Bearing Assembly | 122 R-692270 Nozzl |
| 33 R-381026 Nozzle Assembly | 123 R-080169 Adjus |
| 43 R-670118 Fancase Assembly | 124 R-770040 Bag A |
| R-067030 Handle & Cord Assembly, 50ft | 125 NLA Bag A |
| 48 R-230324 Grommet | 126 R-66247 Paper |
| 49 R-003311 Washer, adaptor clamp screw | 127 R-110773 Insert |
| 50 R-023311 Lockwasher | 128 R-259762 Wire |
| 51 R-880707 Screw, switch plate | |
| 52 R-801710 Wingnut, small | |
| 53 NLA Screw, adaptor clamp | |
| R-060831 Switch & Cord Assembly, 50 ft | |
| 55 NLA Cord & Plug Assembly, 50 ft | |
| 57 R-259761 Wire Connector | |
| 59 NLA Cord Protecting Sleeve | |
| 61 R-611305 Strain Relief, switch plate | |
| 62 R-880304 Strain Relief, handle | |
| | |