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# WHIRLPOOL X18004V0 Owner's Manual

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# PARTS LIST

for

# ROPER<sup>®</sup>

## Home Appliances

### 18,000 BTU/HR ROOM AIR CONDITIONER

### MODEL X18004V0



FOR CUSTOMER SATISFACTION ALWAYS USE  
FACTORY SPECIFICATION PARTS



**Whirlpool** CORPORATION  
Benton Harbor, Michigan.

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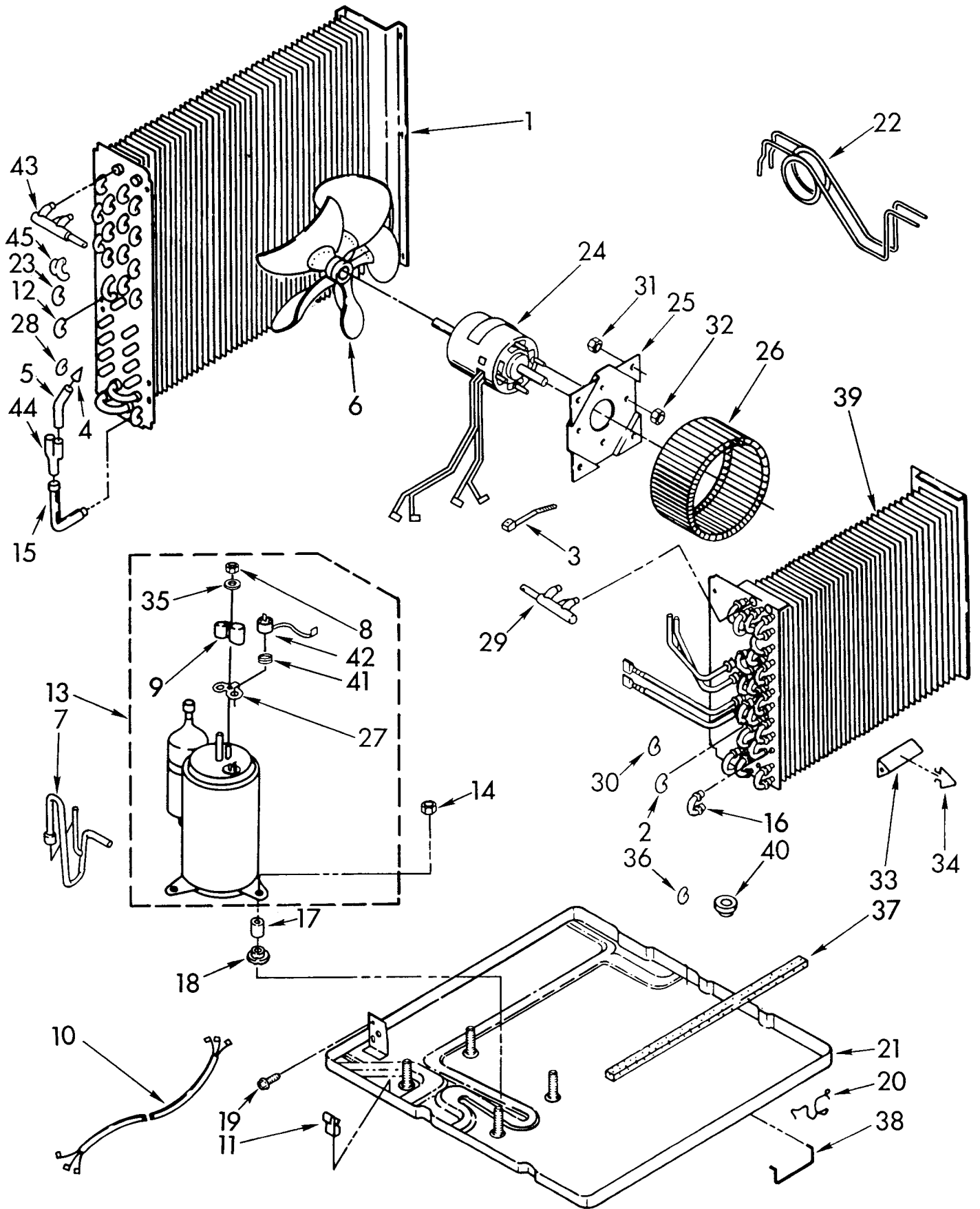
9-93 Litho in U.S.A.

Part No. 4316204 Rev. A

9193

# UNIT PARTS

For Model: X18004V0



1	1156327	Condenser
2	855199	Bend, Return (8)
3	857547	Tie, Cable
4	49599	Strainer, Tube
5	1155598	Tube, Outlet (Includes No.4)
6	1158987	Blade, Fan
7	1155593	Tube, Suction
8	950027	Nut, Cover
9	950036	Cover, Terminal
10	484136	Harness, Wiring
11	642684	Clamp, Tube (2)
12	708531	Bend, Return (7)
13	819230	Compressor
14	858121	Locknut (4)
15	1155580	Tube, Connect
16	997669	Bend, Return (11)
17	950020	Sleeve (3)
18	950021	Grommet (3)
19	487910	Screw, SM #8 x 1/2A
20	852272	Clip, Mtg. (3) (Base To Front)
21	950364	Base, Unit
22	1156440	Tube Restrictor (3)
23	1156329	Bend Return (2)
24	952072	Motor, Fan
25	998024	Plate, Mounting
26	1158443	Wheel, Blower
27	950035	Gasket, Terminal Cover
28	708532	Bend, Return (12)
29	1155510	Tube, Manifold
30	1156531	Tube Riser
31	858122	Locknut
32	488130	Nut, 8-32
33	472046	Anticipator
34	472047	Clip
35	950037	Gasket, Nut
36	1156529	Bend Return
37	1162509	Seal
38	647971	Handle, Base
39	1156493	Evaporator
40	948130	Bushing, Base
41	950032	Spring
42	1155605	Overload
43	1156330	Tube, Manifold
44	947364	Tube, Divider
45	1156107	Bend, 3-Way

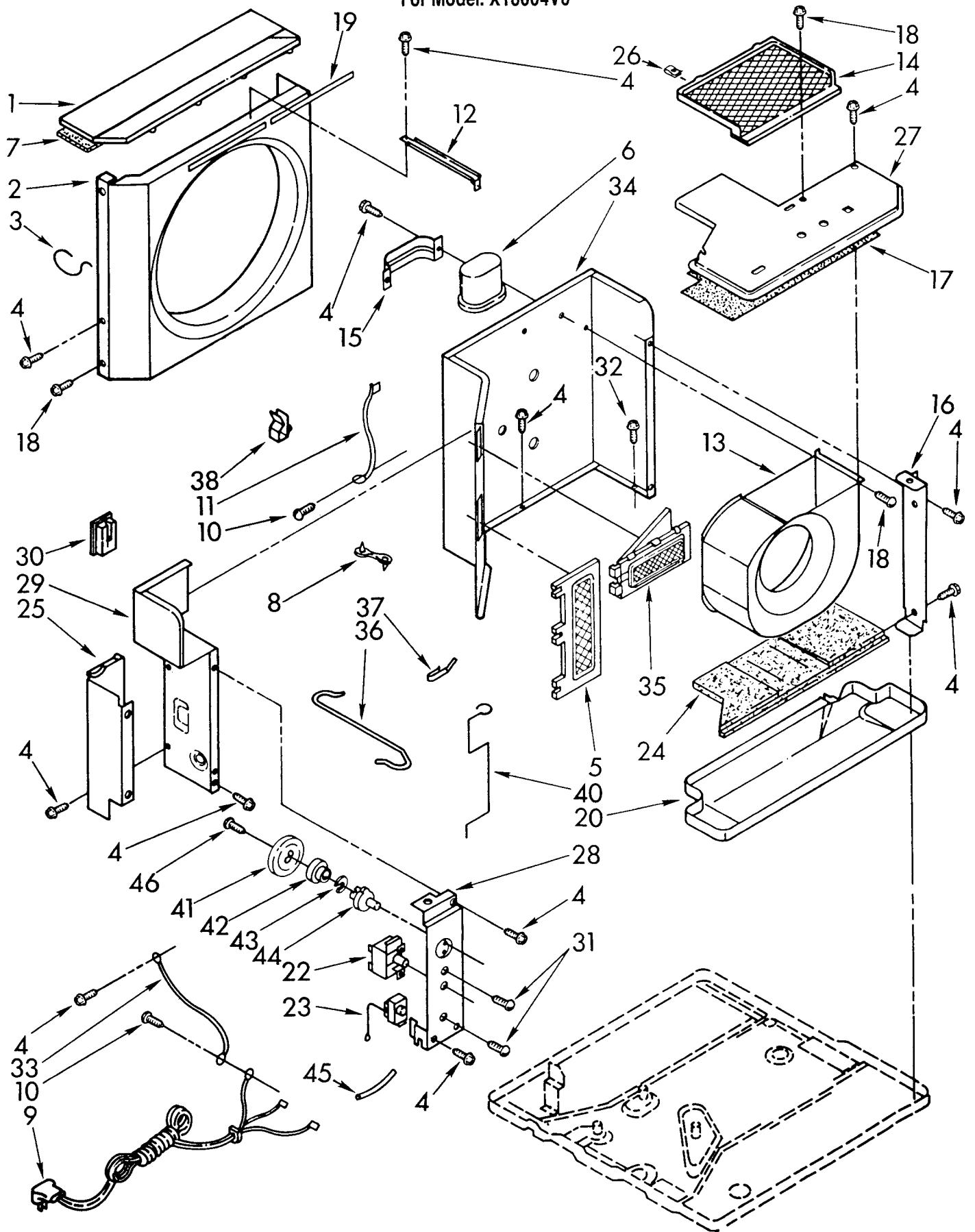
Following Parts Not Illustrated

LITERATURE PARTS

LIT1156807	Sheet, Tech And Wiring Diagram
LIT1158187	Guide, Use And Care
LIT1155965	Installation, Instructions
LIT1158148	Guide, Energy
LIT4316204	List, Repair Parts

# AIR FLOW AND CONTROL PARTS

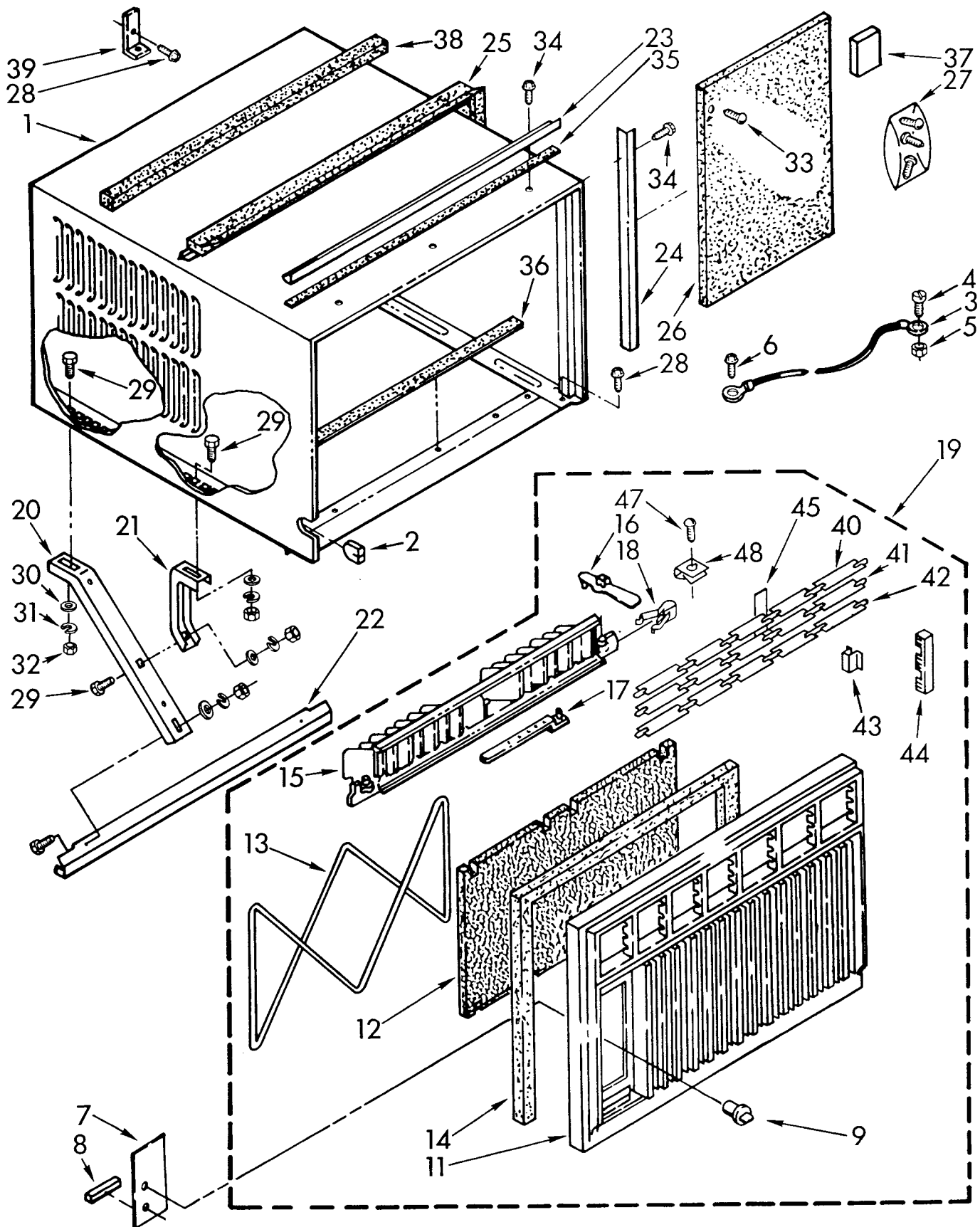
For Model: X18004V0



1	997264	Cover, Condenser Shroud
2	953028	Shroud, Condenser
3	994686	Clip, Shroud (2)
4	488480	Screw, SM #8 x 1/2A
	488861	Screw, SM #10 x 1/2
5	997222	Door, Air
6	952739	Capacitor, Running
7	948600	Seal, Condenser Fin
8	648791	Clamp, Wire
9	649070	Cable, Appliance
10	487871	Screw, 8-32 x 3/8
11	998177	Wire, Ground
12	1156536	Support, Unit
13	997220	Housing, Blower Wheel
14	1160859	Guard, Evaporator Impeller
15	852992	Bracket, Capacitor
16	1161423	Adapter, Evaporator Header Plate
17	948234	Insulation, Evaporator Cover
18	487910	Screw, #8 x 1/2
19	997266	Seal, Side Condenser
	997267	Rear
20	1159315	Pan, Condensate
22	950519	Switch, Rotary
23	1155799	Control, Temperature
24	997236	Insulation, Base
25	952208	Cover, Control Access
26	1161162	Clip, (2)
27	997269	Cover, Evaporator
28	852217	Panel, Control
29	1155422	Extension, Dividing Wall
30	1162510	Seal, Tube
31	488734	Screw, 6-32 x .175
32	488624	Screw, S.M.#8 x 3/8
33	997388	Ground Wire
34	953040	Wall, Dividing
35	997221	Door, Exhaust
36		Wire, Control
	1162615	Red
	647883	Blue
37		Spring, Door
	859369	Exhaust Door
	998178	Fresh Air
38	947072	Clamp, Cable (2)
40	997223	Actuator, Door
41	647882	Cam
42	647879	Bushing
43	647881	Washer
44	852669	Shaft
45	475841	Sleeve, Insulation
46	489092	Screw

# CABINET PARTS

For Model: X18004V0

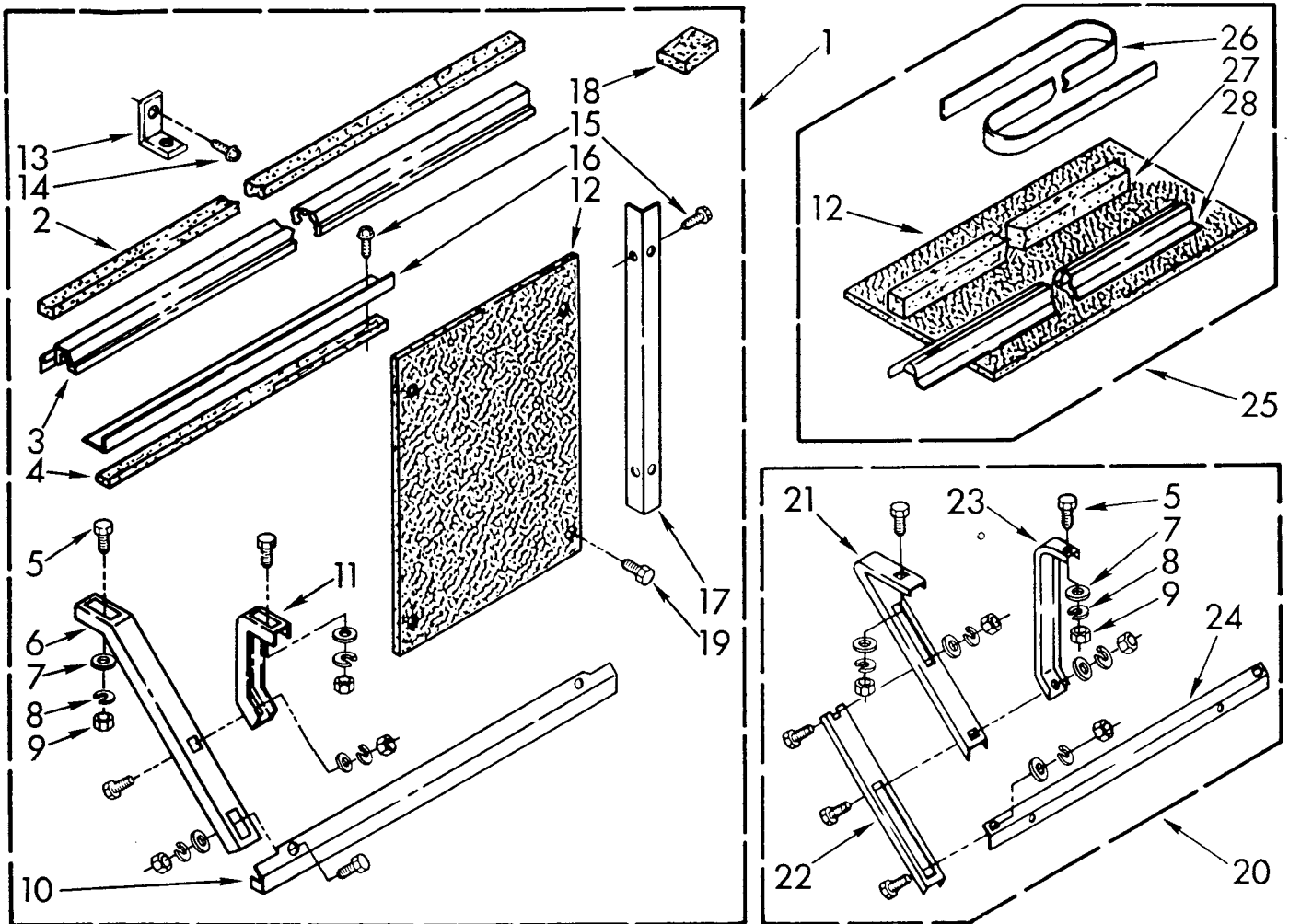


1	1157893	Cabinet Also Order:
	1157053	Insulation (3)
2	647849	Grommet, Cable
3	857022	Wire, Ground
4	488853	Screw, 8-32 x 3/8 (Machine)
5	486529	Nut, 8-32
6	488854	Screw, 8-32 x 3/8 (Standard)
7	1158185	Plate, Escutcheon
8	469175	Spacer, Plate (3)
9	953054	Knob, Control (3)
11	1158198	Front, Cabinet
12	649958	Filter, Air
13	476707	Retainer, Filter
14		Seal, Front
	649725	Top & Sides
	649726	Bottom
15	1157971	Louver, Vertical
16	1157973	Handle, Louver
17	1157972	Link, Louver
18	641484	Spring, Louver
19	1158199	Front, Assembly
20	649945	Support, Cabinet (2)
21	649946	Retainer, Support (2)
22	649947	Bracket, Support
23	644271	Angle, Top
24	644272	Angle, Side (2)
25	644288	Gasket, Sash
26	644303	Board, Filler
27	993848	Bag, Accessory
28	487371	Screw, #10 Wood x 3/4"
29	488750	Bolt, 1/4-20 x 3/4" (6)
30	488808	Washer (6)
31	486009	Washer, Lock (6)
32	486035	Nut, Hex 1/4-20 (6)
33	488017	Screw, #8 S.M. x 3/8"
34	488720	Screw, #10 S.M. x 1/2"
35	855265	Seal, Strip
36	852220	Seal, Cabinet Bottom
37	995274	Block, Spacer (4)
38	469877	Seal, Meeting
39	644228	Bracket, Window Lock
40	1157970	Louver, Horizontal (4)
41	1157969	Louver, Notched
42	1157968	Louver, Handle
43	855999	Clip, Louver (4)
44	649955	Rack, Louver (2)
45	855998	Retainer (4)
47	1157141	Screw Front (2)
48	1157140	Clip, Front (2)



# INSTALLATION PARTS

For Model: X18004V0



1	485854	Kit, Standard Installation
2	469877	Seal
3	644288	Gasket, Sash
4	855265	Strip, Seal
5	488750	Bolt, 1/4 x 3/4 (6)
6	649945	Support, Cabinet (2)
7	488808	Washer (6)
8	486009	Lockwasher (6)
9	486035	Nut, Hex (6)
10	649947	Bracket, Support
11	649946	Support, Retainer (2)
12	644303	Board, Filler
13	644228	Bracket
14	487371	Screw, 10 x 3/4
15	488720	Screw, 10 x 1/2
16	644271	Angle (Top)
17	644272	Angle (2)
18	995274	Spacer, Block (4)
19	488017	Screw, 8 x 3/8
20	485679	Kit, Outside Support
21	644283	Support, Cabinet (2)
22	644284	Extension, Support (2)
23	644285	Retainer, Cabinet (2)
24	644281	Bracket, Support
25	485856	Kit, Wide Window
26	856979	Strip, Seal
27	470800	Seal, Meeting Rail
28	485457	Gasket, Sash (54")

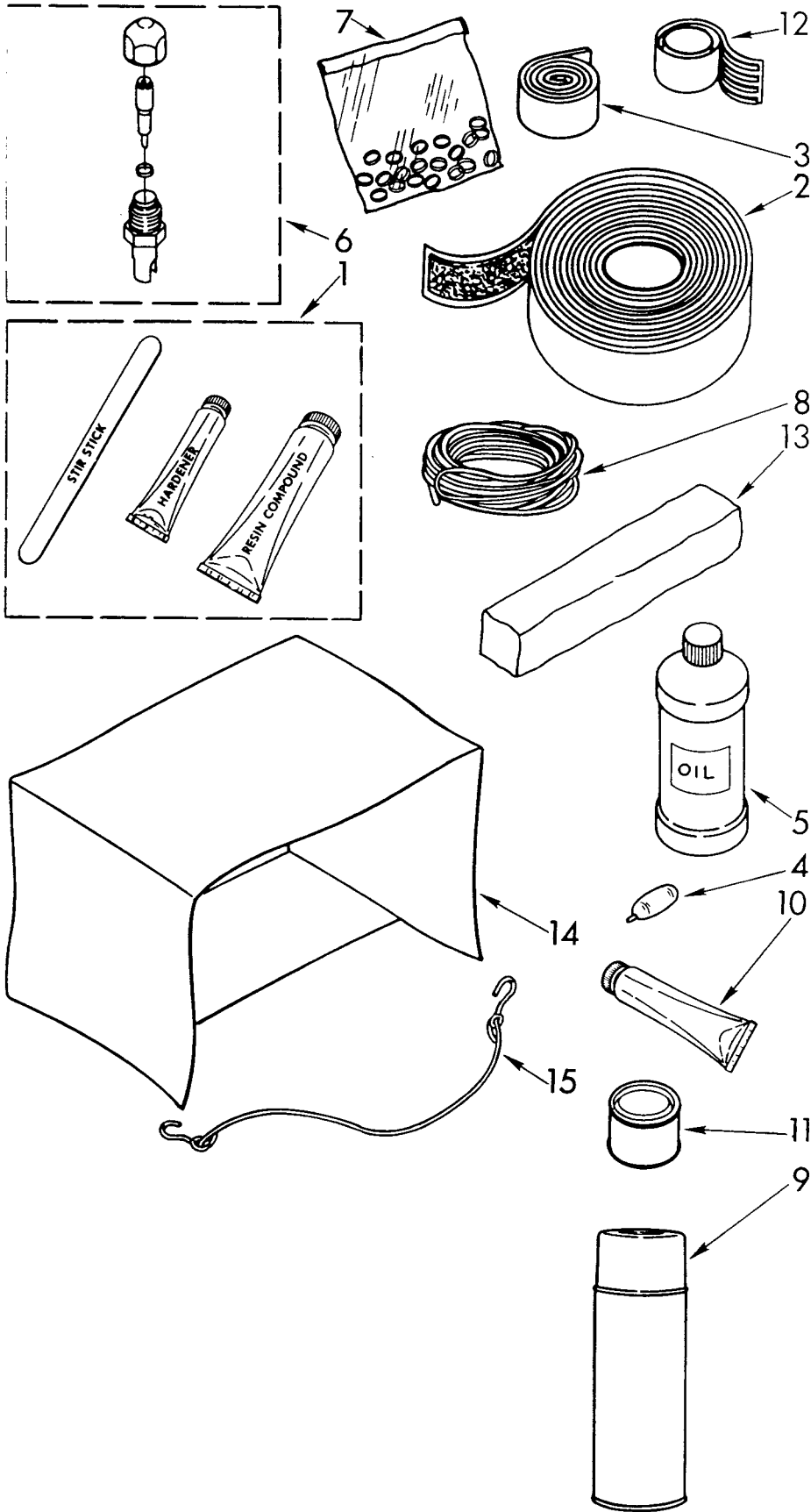
Following Parts Not Illustrated

LITERATURE PARTS

LIT998618	Instructions, Installation (Standard And Wide Window Kit)
LIT485707	Instructions, Installation (Outside Support Kit)

# OPTIONAL PARTS (NOT INCLUDED)

For Model: X18004V0



1	799833	Epoxy, Tube (Aluminum Repair)
2	505168	Tape, No Drip 30'
3	479502	Tape, Vinyl 36'
4	10943	Oil, Turbine 1 Fl. Oz.
5	99243	Oil, Turbine 8 Fl. Oz.
6		Valve, Access
	876620	3/16" Tube O.D.
	978025	1/4" Tube O.D.
	978026	5/16" Tube O.D.
	978027	3/8" Tube O.D.
	978028	1/2" Tube O.D.
	978029	5/8" Tube O.D.
	978030	3/4" Tube O.D.
7	978865	Seal, Ring Access Valve (20-Pack)
8		Wire, 25'Roll
	10875	Blue 16 Ga.
	242820	Black 14 Ga.
	242825	Red 14 Ga.
	242826	White 14 Ga.
	47261	Black 12 Ga.
	299885	Red 12 Ga.
	47263	White 12 Ga.
9	813684	Adhesive, Insulation (24 Oz. Spray)
10	279368	Adhesvive, Insulation (2 Oz. Tube)
11	485426	Paint, Touch-up Starlight Gray 1/2 Pint (lacquer)
12	212643	Sealer, Permagum 4-1" Strips
13	99344	Sealer, Permagum 1 Lb. Bar
14	484069	Cover, Winter
15	813610	Retainer, Cord Winter Cover