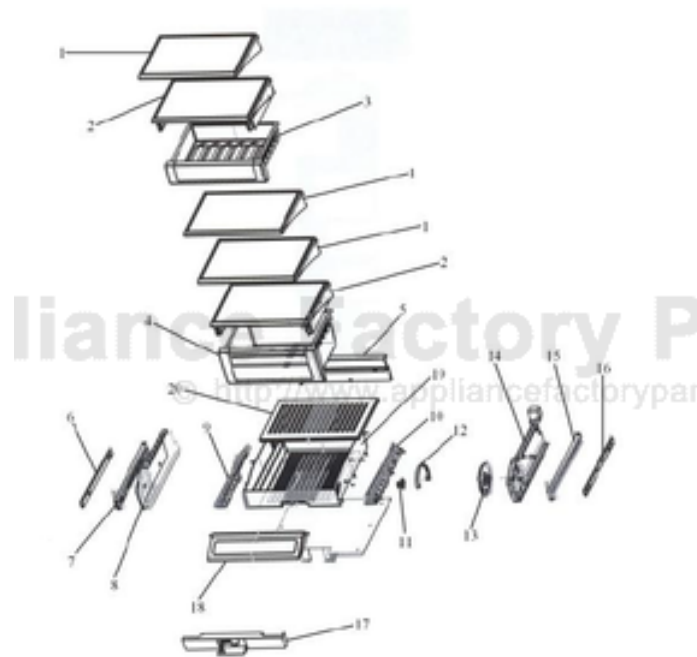


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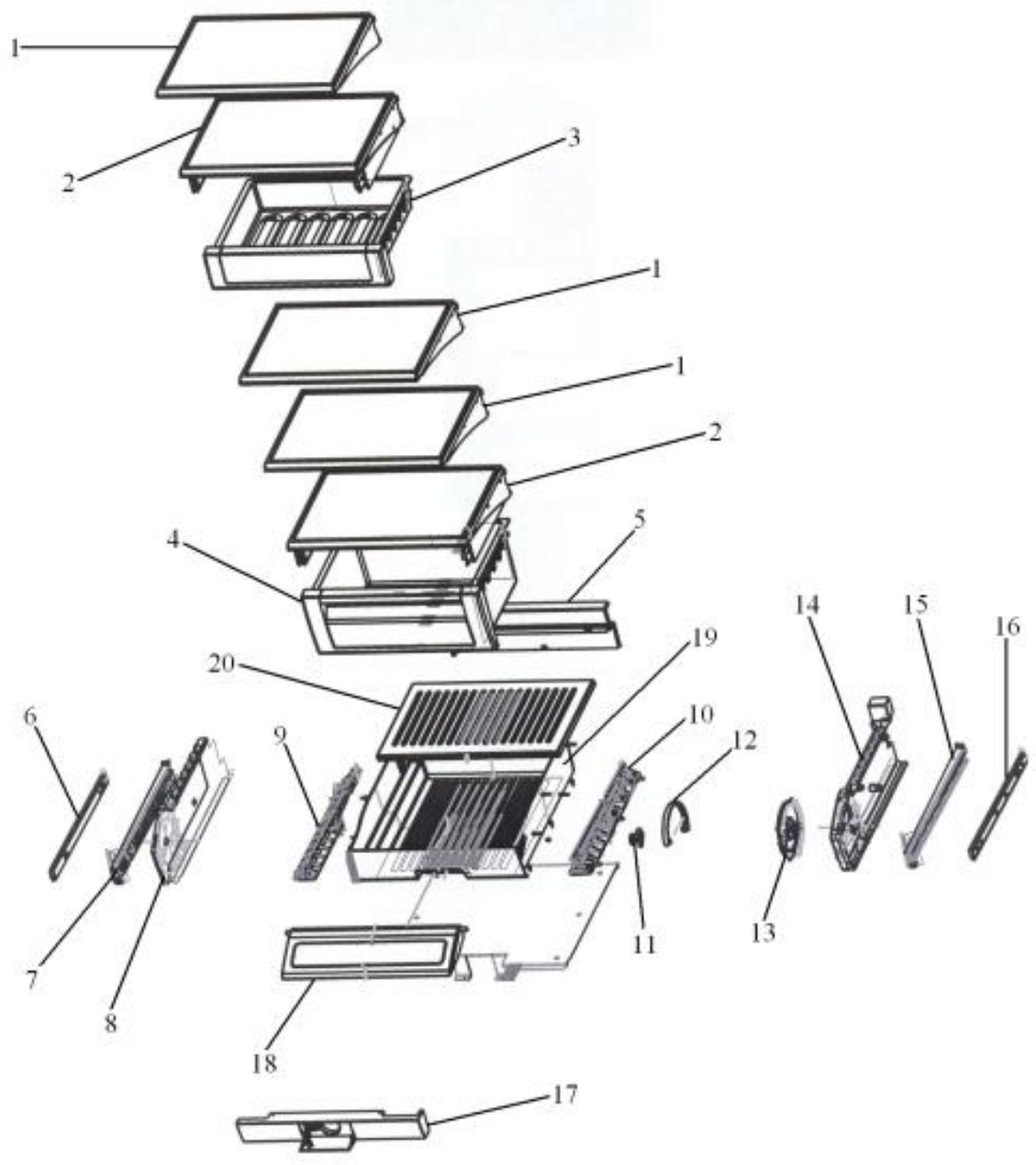
VIKING VCSB423D Owner's Manual

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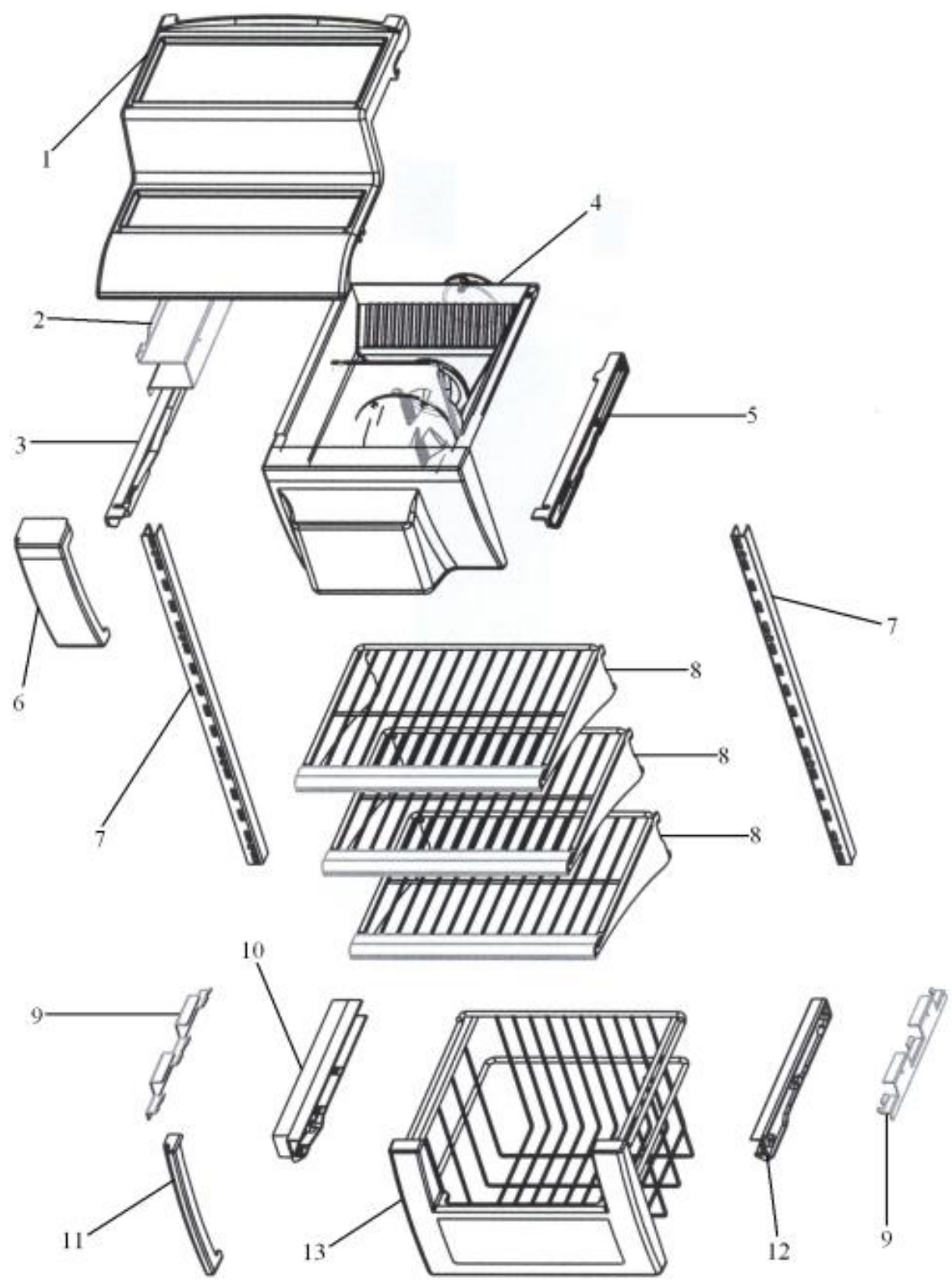


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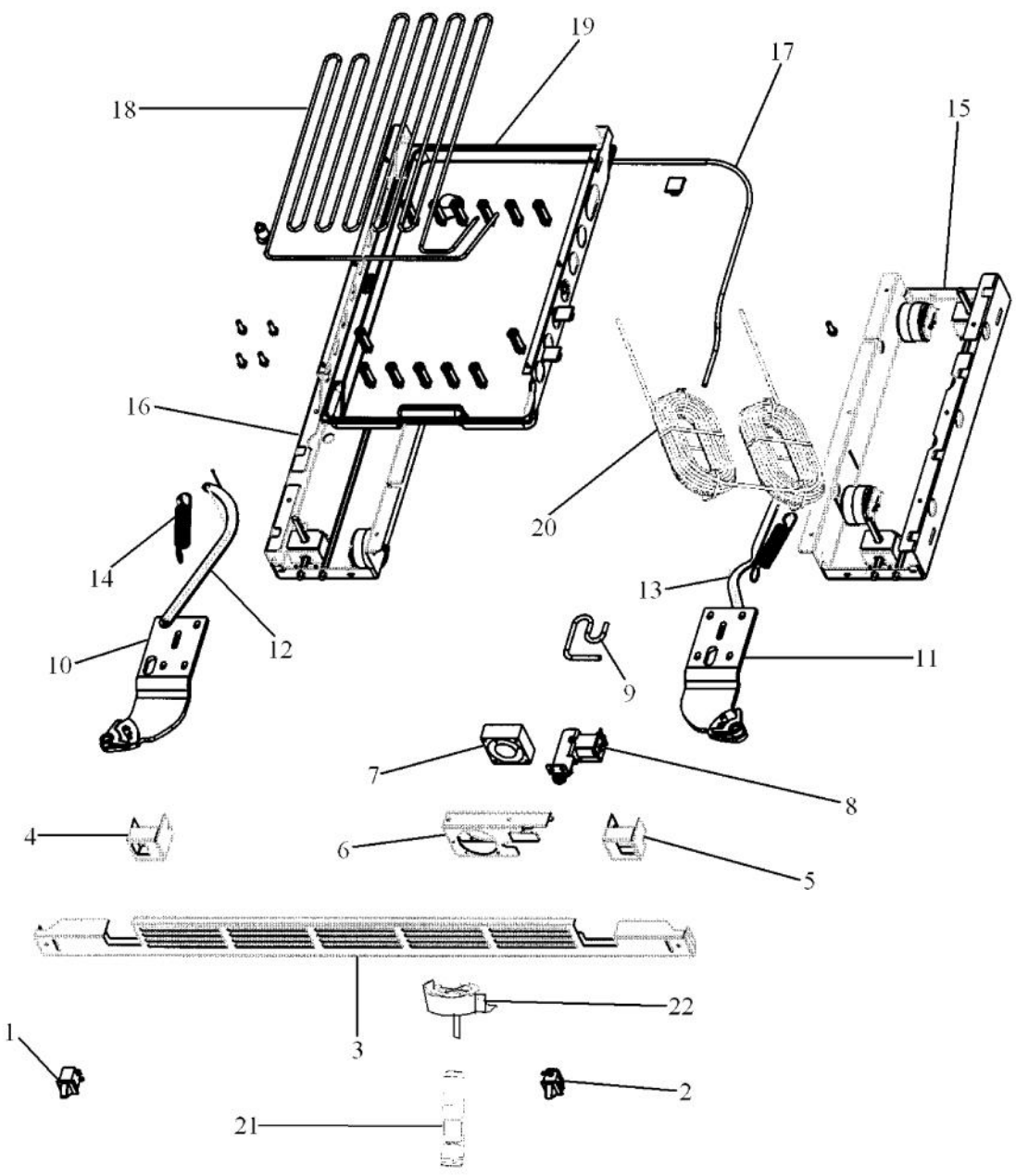
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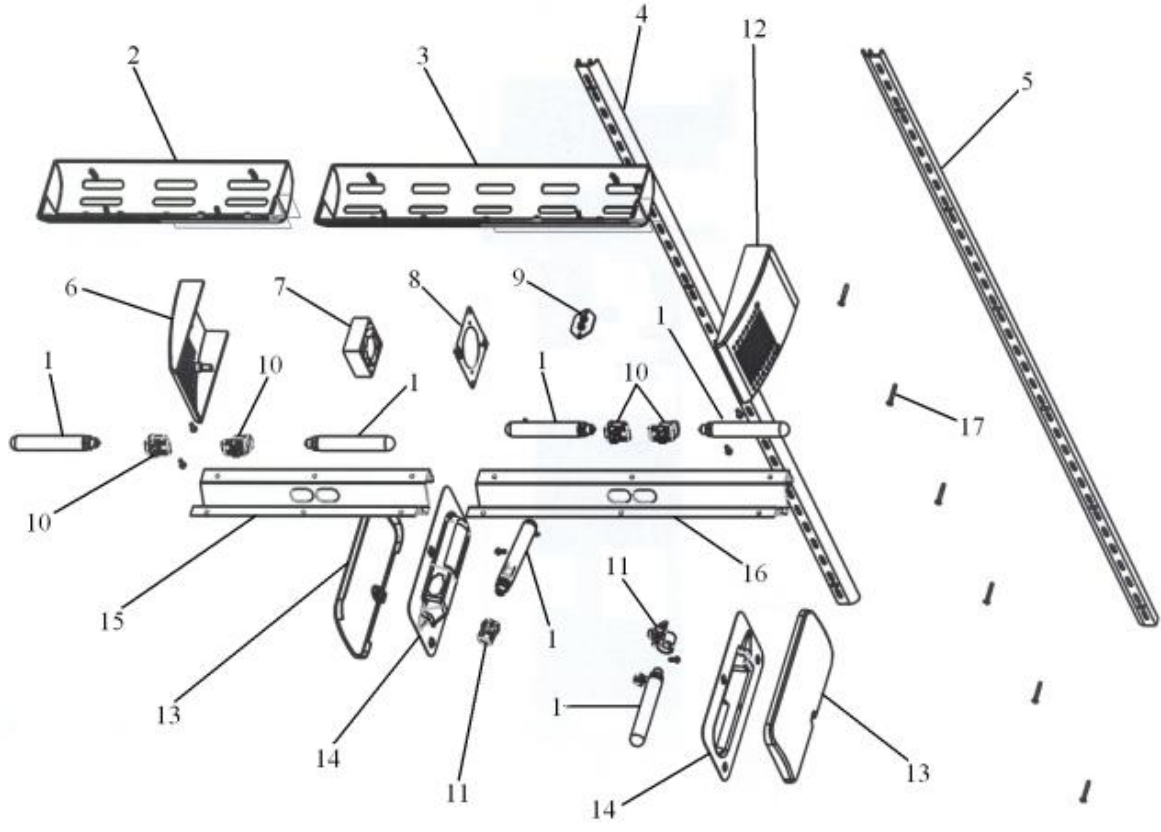
Ref #	Part Number	Qty.	Description
1	PM910236		GLASS SHELF
2	G5099426		SHELF & SLIDE ASM SXS 42
3	G32910068		DRAWER DELI & RAIL ASM SXS 42
4	G32910069		PRODUCE DRAWER & RAIL ASM SXS 42
5	PK930171		DUCT MEAT SAVOR SXS 42 REAR
6	PM910288		SLIDE MEAT SAVOR L
7	PK930176		SUPPORT DRAWER MEAT SAVOR 42/48 L
8	PK930170		DUCT MEAT SAVOR SXS 42 L
9	PK930174		SUPPORT SLIDE MEAT SAVOR SXS 42/48 L
10	PK930173		SUPPORT SLIDE MEAT SAVOR SXS 42/48 R
11	PM910334		ROLLER TENSION
12	PK930172		COVER CONTROL MEAT SAVOR
13	PK930168		DIAL CONTROL MEAT SAVOR
14	PK930169		DUCT MEAT SAVOR SXS 42/48 R
15	PK930175		SUPPORT DRAWER MEAT SAVOR SXS 42/48 R
16	PM910287		SLIDE MEAT SAVOR R
17	G50910716		FALSE FRONT ASM, SXS 42 DISP
18	PK930119		DELI LID
19	PK930114		DRAWER MEAT SAVOR SXS 42
20	PK930120		SHELF MEAT SAVOR SXS 42
NI	PM910332		ACCESORY ASSY



Ref #	Part Number	Qty.	Description
1	PK930264		SHELF COVER
2	C20910027		SUPPORT, LS ICE BUCKET
3	PK930266		GLIDE L FZ
4	PM910331		ICE BUCKET ASSY
NI	G50911858		ICE MAKER ASM, SXS ND, AF
5	PK930265		GLIDE R FZ
6	PK930096		CLOSEOUT - ICE DISPENSER
7	PM910375		LADDER R/L FZ
8	PM910189		SHELF WIRE FZ
9	C20910067		BRACKET SHELF FZ
10	PK930075		GLIDE SXS 48 FZ L
11	PK930107		FZ BASKET SIDE SPACER FRONT
12	PK930074		GLIDE SXS 48 FZ R
13	PM910190		BASKET ASM FZ



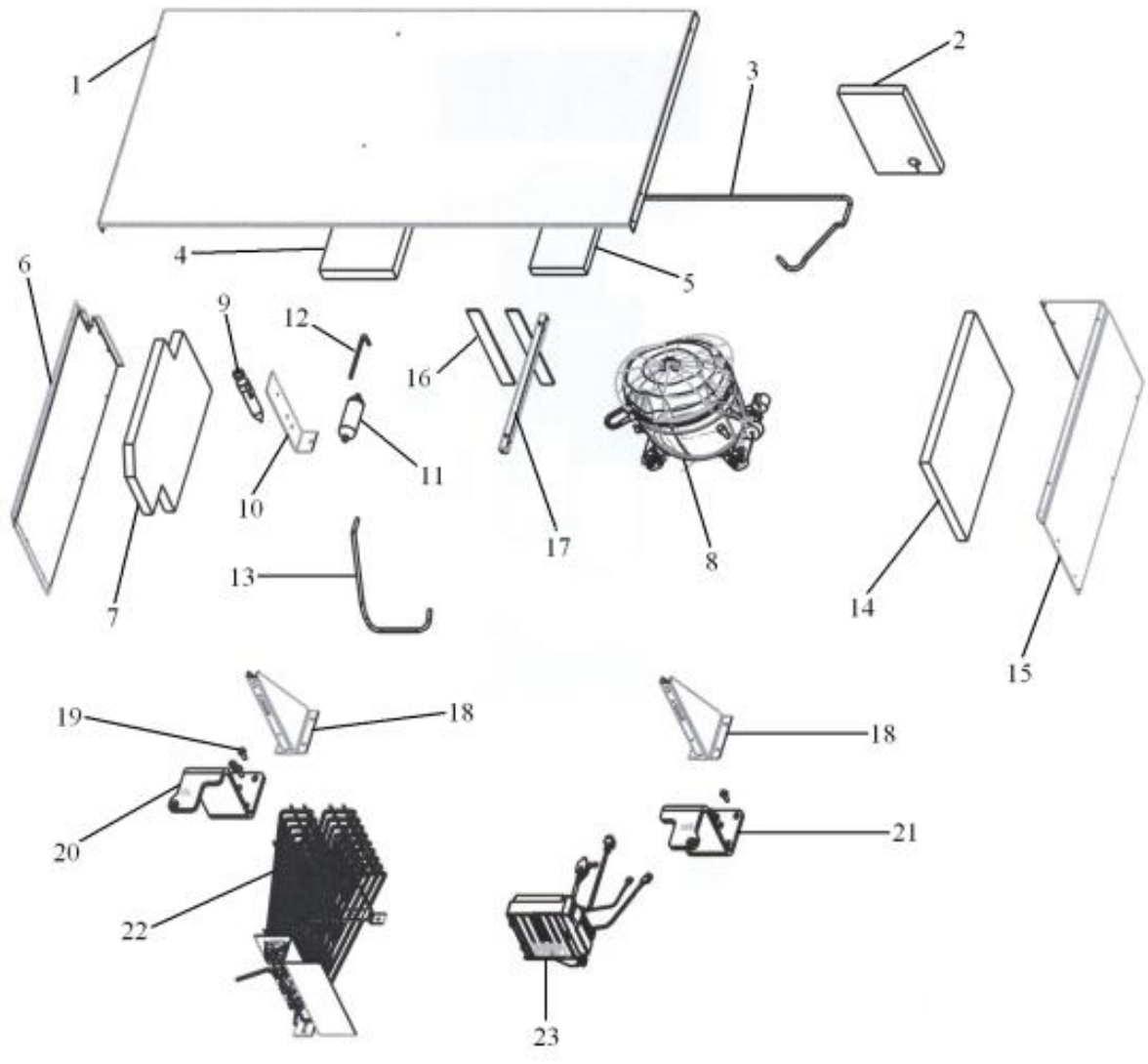
Ref #	Part Number	Qty.	Description
1	PE950146		SWITCH SPDT BLACK
2	PE950147		SWITCH SPST NC BLACK
3	G5097788		GRILLE TOE ASM COMPLETE 42
			FROM 3/4/03 TO 5/19/06
	G50915601		GRILLE TOE ASM SXS 42
			FROM 5/19/06 TO 10/6/09
4	C2098045		LIGHT SWITCH BRACKET - REF. DOOR
5	C2098046		BASE GRILLE - SWITCH MNT RH
6	K2099464		BRACKET FAN & VALVE
7	12075003		MOTOR-REF FAN
8	PA070014		VALVE WATER DOUBLE COMP. INLET
			(AFTER 5/25/05)
	G50911843		WATER VALVE/BRACKET SVC KIT
			(BEFORE 5/25/05)
9	PB920202		TUBE WATER VALVE
10	G3298649		HINGE ASM COMPLETE LL
11	G3298648		HINGE ASM COMPLETE LR
12	PC920149		BAR-WC BOT HINGE LH
13	PC920166		BAR-WC BOT HINGE RH
14	PC910015		SPRING EXTENSION
15	PM910398		LEVELER ASSEMBLY - R
16	PM910399		LEVELER MODULE L
17	B5705313		TUBE-PLASTIC NO.
18	F2099467		SXS SERPENTINE
19	12071301		PAN-DRAIN (NON-ANTIMICROBIAL)
			(BEFORE 02/07/05)
	PK930348		PAN DRAIN
			(AFTER 02/07/05)
20	PB920223		SUB TO PB020300 - TANK COILED WATER 42 SXS DISP
21	PM910465		FILTER CARTRIDGE
			MUST HAVE INSTALLED G50911814 BEFORE
			PM910465 FILTER CAN BE USED ON UNITS MADE BEFORE...
22	PM910248		MANIFOLD --- FILTER
NI	PK910123		SIDE TRIM - PRO
	C9398011BR		PRO SIDE TRIM BRASS



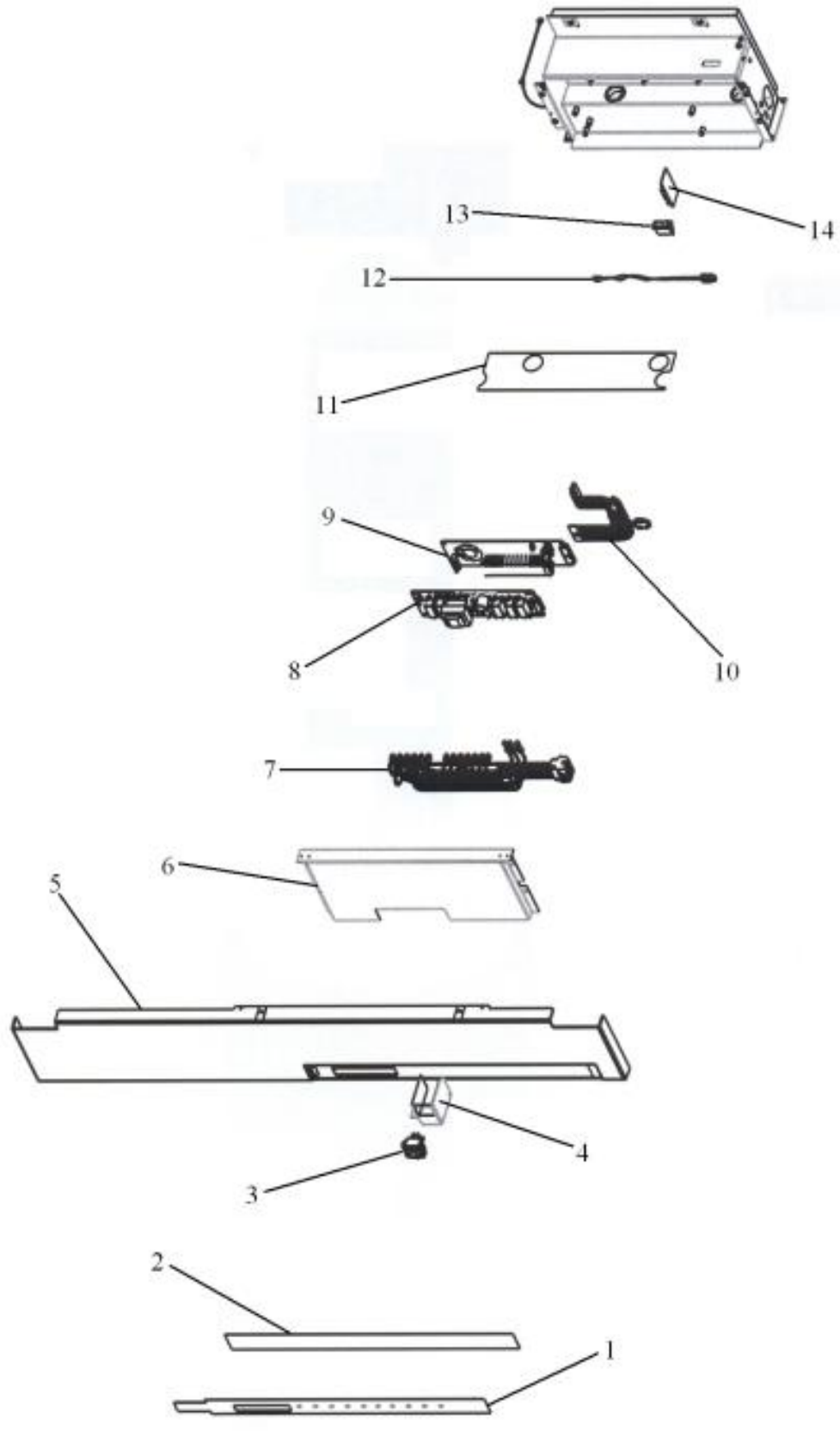
Ref #	Part Number	Qty.	Description
1	A3079001		LAMP - 40W
2	PK930116		COVER LIGHT ASM SXS 42 FZ
3	PK930115		COVER LIGHT ASM SXS 42 FF
4	PM910228		LADDER LS REF
5	PM910227		LADDER RS REF
6	PK930086		COVER FAN SXS 48 FZ
7	12075003		MOTOR-REF FAN
8	K2096475		PLATE-FAN MNT 12404701
9	C8983701		THERMISTOR
10	PE950125		LIGHT SOCKET
11	10281601		SOCKET-SGL LIGHT
12	PK930085		COVER FAN SXS 48 FF
13	10270101		COVER, LIGHT
14	10270203		HOUSING-LIGHT V10270203
15	L2099475		BRACKET LIGHT SXS FZ
16	L2099474		BRACKET LIGHT SXS 42 FF
17	M0238535		SCREW-SM
NI	013112-000		NOISE REDUCTION FAN KIT



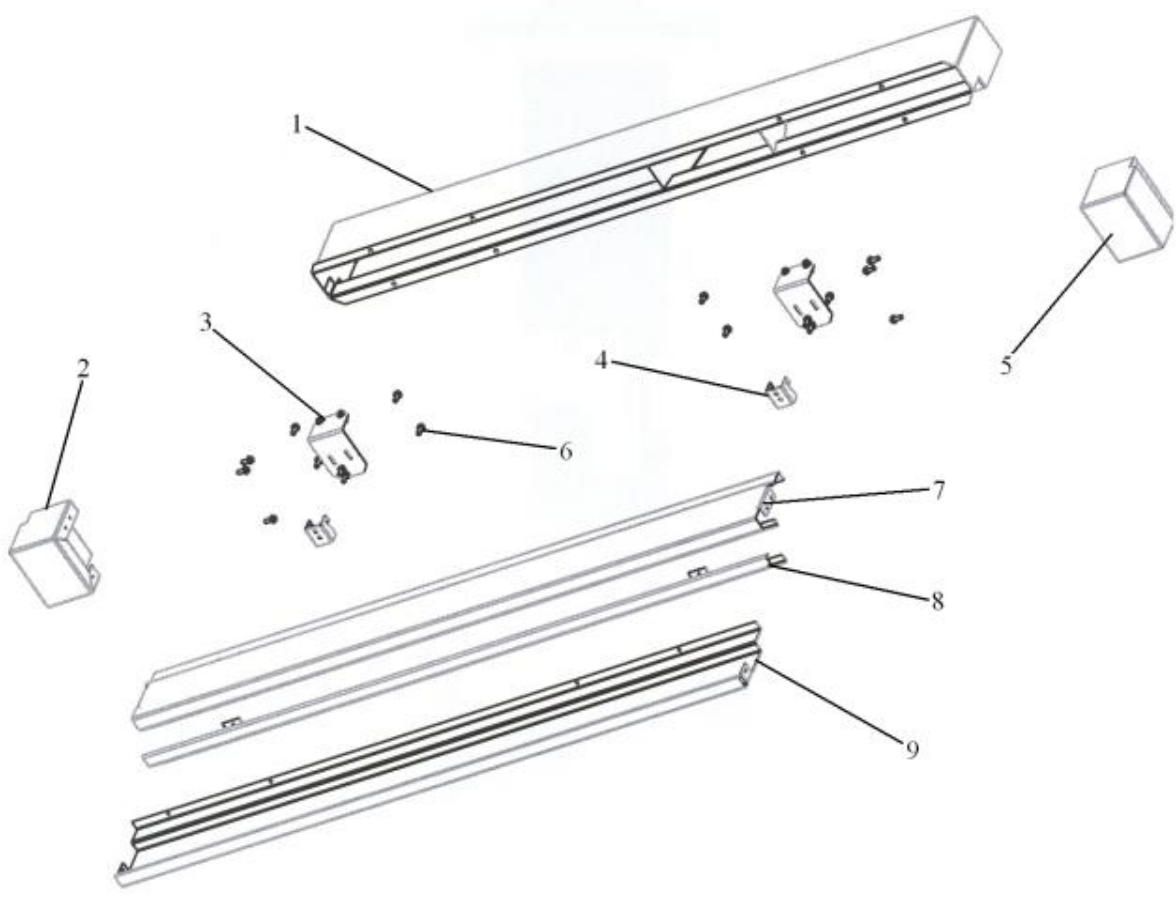
Ref #	Part Number	Qty.	Description
1	L20910054		COVER LOWER EVAP
2	L20910057		COVER CENTER EVAP
3	C8983701		THERMISTOR
4	C20910713		BRACKET, AUGER MOTOR
5	L20910075		COVER EVAP FAN
6	L20910074		TRAN EVAP FAN
7	G5099446		EVAP ASM SXS 42
8	L20910056		COVER EVAP MOTOR
9	K2096457		BRKT-R-EVAP FAN 12223101
10	K2096458		BRKT-L-EVAP-FAN 12223102
11	G5098660		FAN EVAP ASM
12	L2098027		DUCT - EVAP FAN
13	PE950158		MOTOR AUGER
14	C20910058		COVER UPPER EVAP
NI	PB910259	1	THERMOSTAT DEFROST TERMINATOR
NI	PJ910031	1	HEATER EVAP SXS



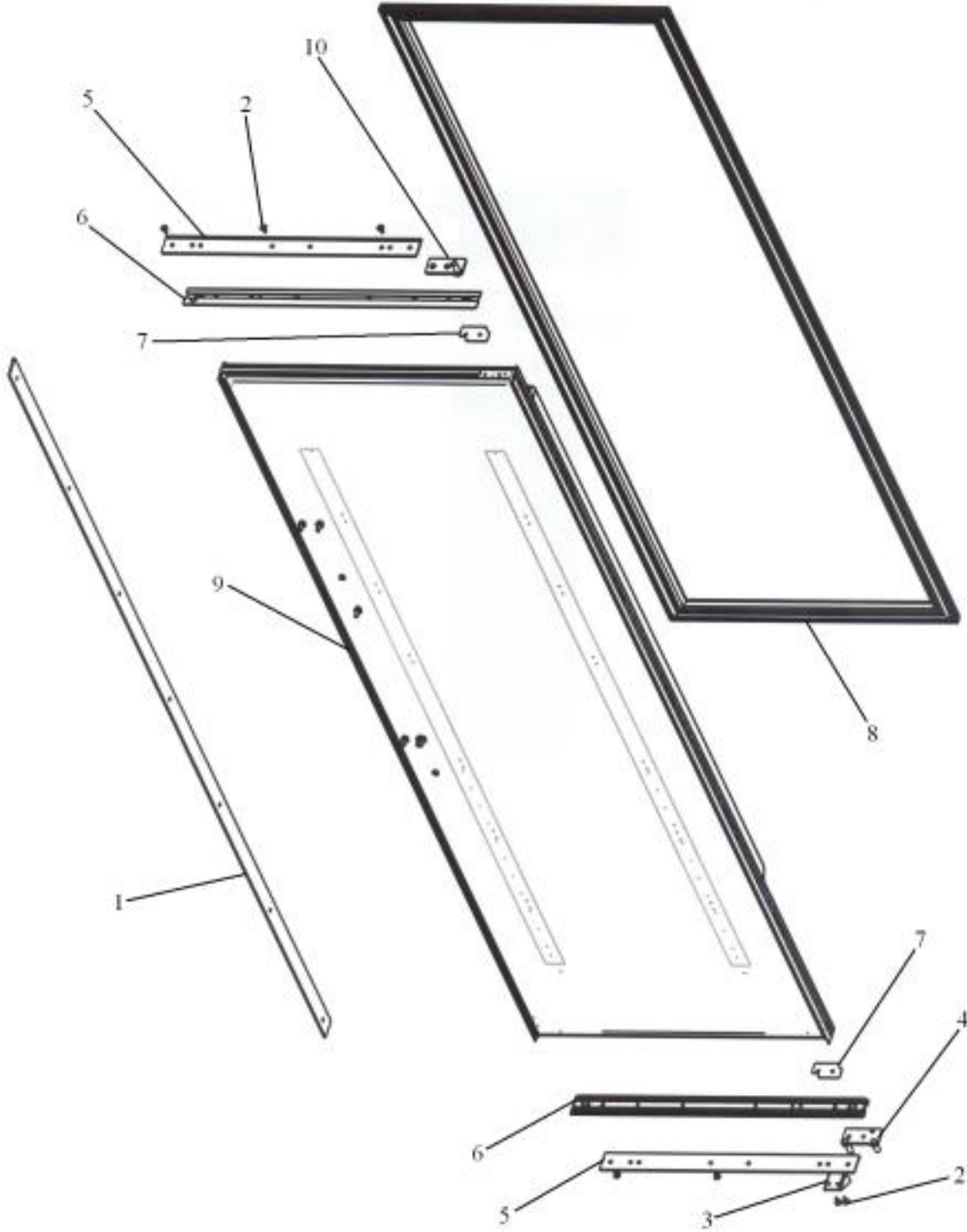
Ref #	Part Number	Qty.	Description
1	K2099458		MC TOP SXS 42
2	PB970171		MC INSULATION - BACK SIDE
3	F2099443		TUBE DISCHARGE FORMED PRE ACCUM
4	12074704		INSUL-MC CVR
5	12074701		INSUL-MC CVR V12074701
6	K2099460		MC SIDE L
7	12074601		INSUL-L MC CVR V12074601
8	G5097976		COMPRESSOR ASSEMBLY (363 AND 483)
9	10743201		DRIER, HI SIDE
10	K2099454		BRACKET DRIER
11	PB920201		ACCUMULATOR
12	F2096504		TUBE-DRIER EXT
13	F2099444		TUBE DISCHARGE FORMED POST ACCUM
14	12074702		INSUL-R MC CVR V12074702
15	K2099459		MC SIDE R
16	A3189370		GASKET-FOAM VA3189370
17	K2099455		SUPPORT MC Z
18	C2097595		LOUVER SUPPORT BRACKET
19	PD940088		SCREW, 1/4 X 20 HEX WASHER SERRATED
20	PC920204		HINGE ASM UL
21	PC920203		HINGE ASM UR
22	PB920171		CONDENSER ASM
23	G5098300		INVERTER ASSEMBLY



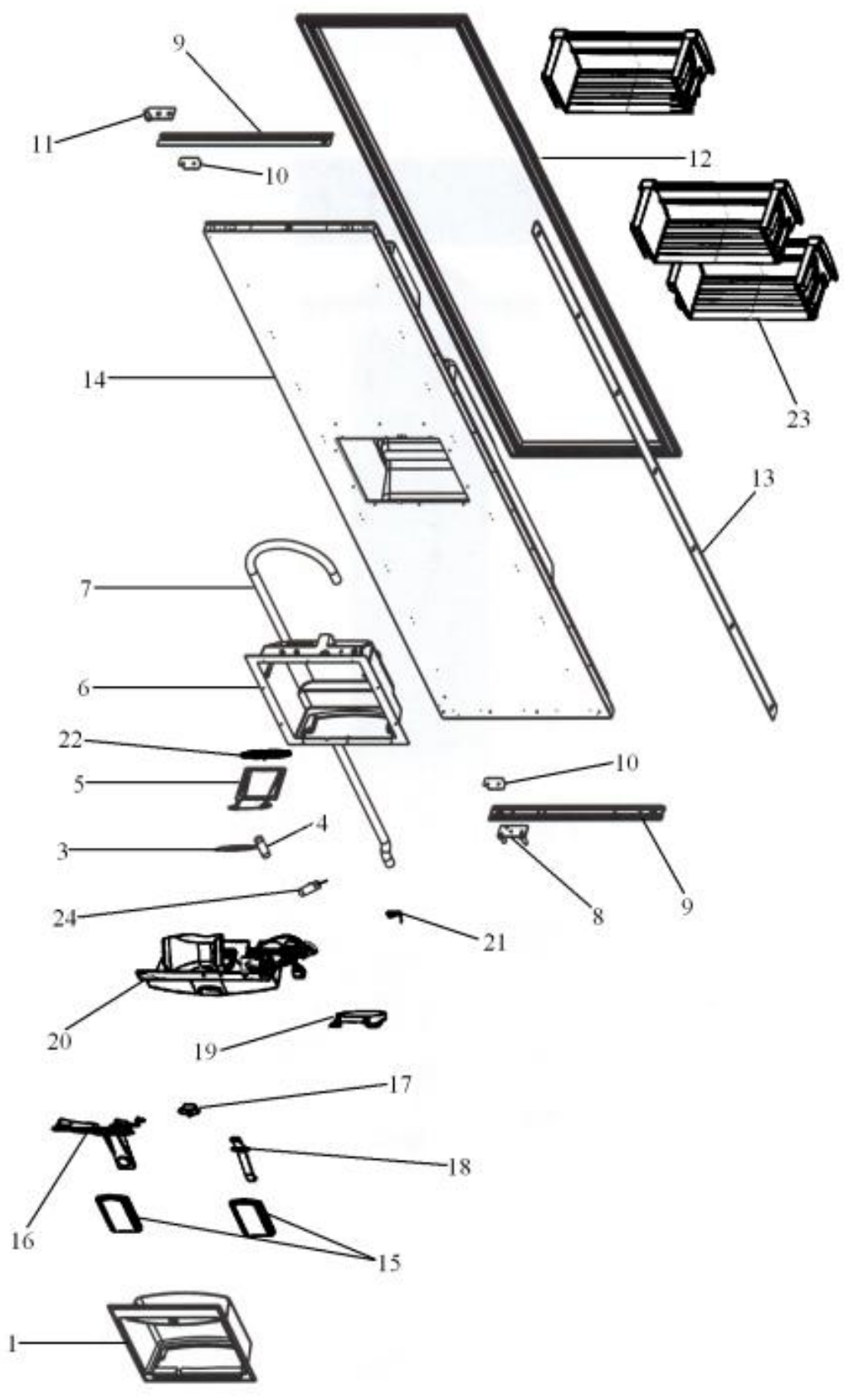
Ref #	Part Number	Qty.	Description
1	PE950135		SWITCH, KEYBOARD
2	PE980003		OVERLAY KEYBOARD SXS 42
3	PE950149		SWITCH POWER
4	K2098654		BRACKET SWITCH POWER
5	PK930230		CONTROL PANEL SXS 42
6	K20910061		CONTROL BOX FRONT
7	PE970465		HARNESS HIGH VOLT
8	PE970463		POWER CONTROL BOARD
9	G50911825		LOW VOLT BOARD KIT (G SERIES)
	G50911823		LOW VOLT BOARD KIT (BEFORE 1/22/05)
			(BEFORE 1/22/05)
	PE970603		LOW VOLTAGE BOARD
			(AFTER 1/22/05)
10	PE970464		HARNESS LOW VOLT
11	PM910325		FILM PROTECTIVE
12	Order No.9		HARNESS, ADAPTER BOARD
13	PE950150		SPDT ROCKER SW. W/LEGEND
14	Order No.9		HARNESS, ADAPTER BOARD
NI	PE970609		HARNESS CONTROL BOARD
			(AFTER 1/22/05)



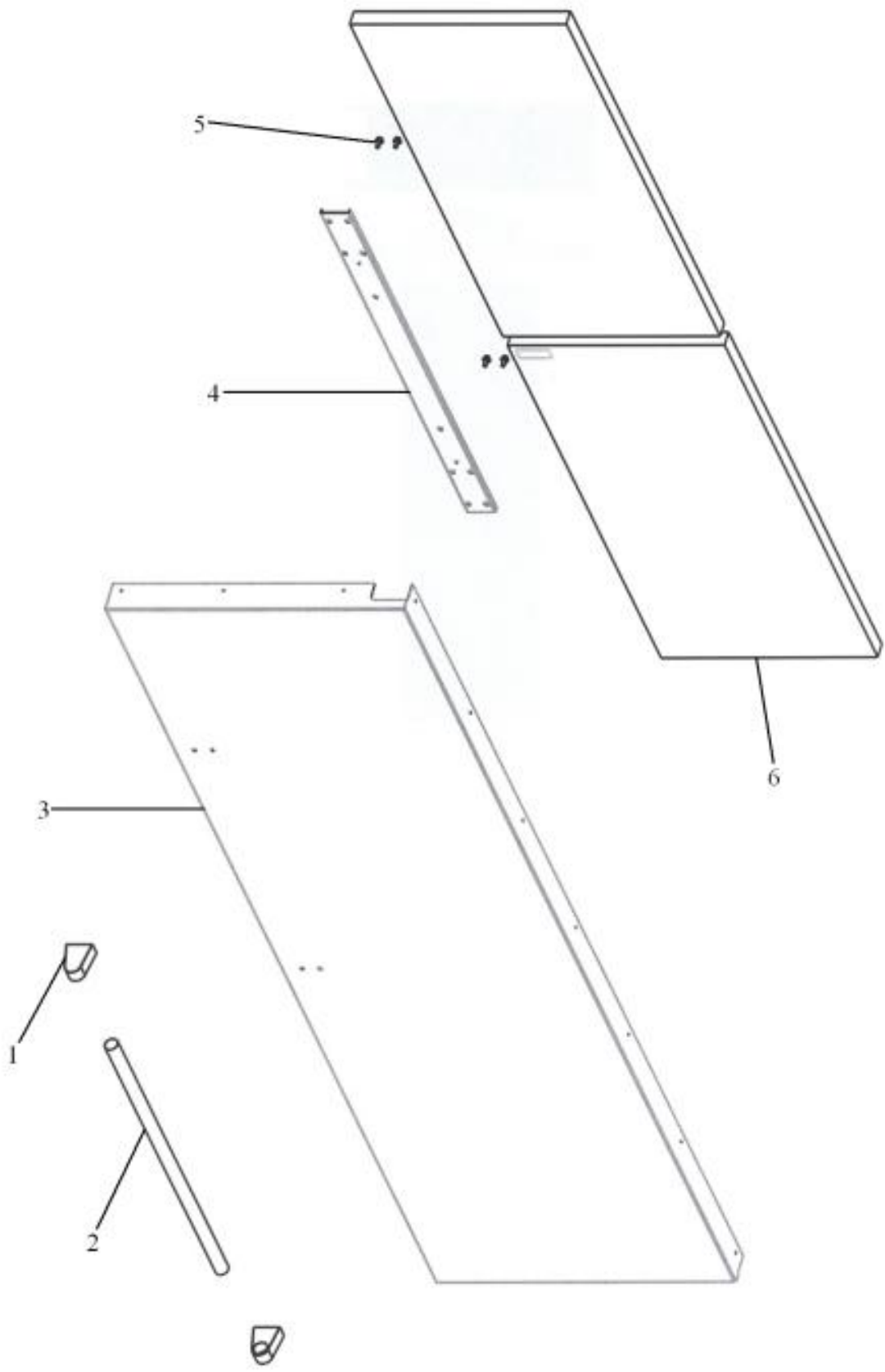
Ref #	Part Number	Qty.	Description
1	G3097768		AIR DUCT WELD ASM 42
2	B20911801		GRILL ENDCAP PRO L
3	B2096962		BRACKET-LOUVER SUP
4	B2096961		BRACKET-LOUVER
5	B20911802		GRILL ENDCAP PRO R
6	M0220417		SCREW-TC
7	B2097765		GRILLE LOUVER TOP 42 PRO
8	B2097766		GRILLE LOUVER MID 42 PRO
9	B2098698		GRILLE LOUVER BOT 42 PRO



Ref #	Part Number	Qty.	Description
1	PE940176		TRIM - DOOR SXS PRO SIDES
2	M0210458		SCREW-SM
3	PD950007		STRIKER SWITCH
4	PC920146		PIVOT PLATE ASSY - WC RH BOT
5	PK930240		TRIM DOOR BULLNOSE SXS 42 FF TOP/BOT
6	PM910310		FRAME - TOP / BOTTOM
7	PD940092		SPACER - DOOR HINGE
8	PB970183		DOOR GASKET
9	G5098625		DOOR ASM SXS 42 FF
10	PC920133		PIVOT PLATE ASSY - RH
NI	G5098675		DOORBIN ASM SXS 42 FF

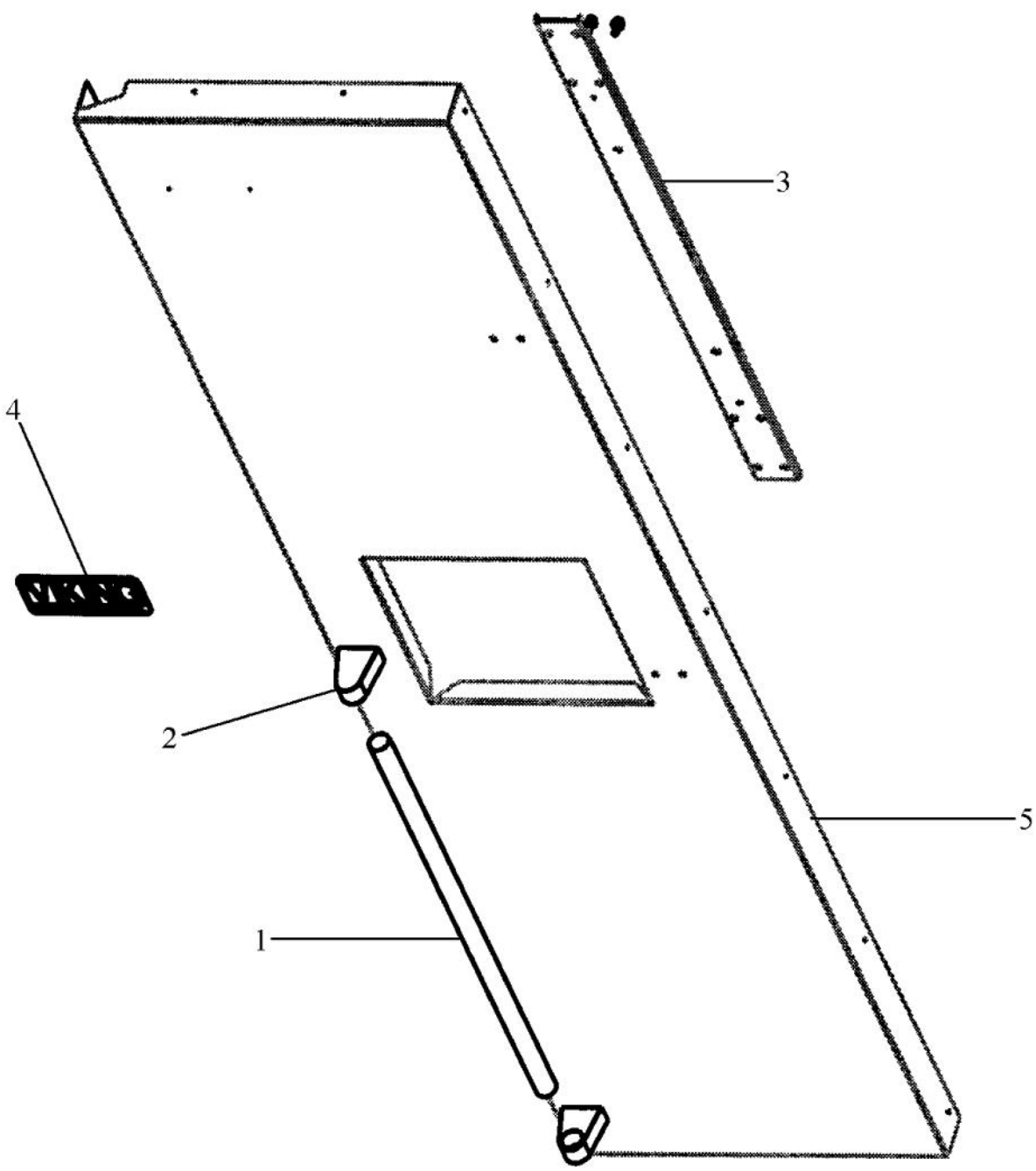


Ref #	Part Number	Qty.	Description
1	PB910271		BEZEL, ICE / WATER DISPENSER
2	PB980033		SPILL TRAY
3	12302201		ICE DEFLECTOR
4	PK930274		TUBE CONNECTOR
5	12348201		CHUTE-ICE NO.
6	PK930403		CAVITY DISPENSER
7	PK930292		CHASE CABLE/WATERLINE 42 SXS DISP
8	PC920147		PIVOT PLATE ASSY - WC LH BOT
9	PM910311		FRAME - TOP / BOTTOM
10	PD940092		SPACER - DOOR HINGE
11	PC920132		PIVOT PLATE ASSY - LH
12	PB970175		GASKET
13	PE940176		TRIM - DOOR SXS PRO SIDES
14	G50910709		DOOR FOAM ASM SXS 42 FZ DISP
15	12221005		PAD ACTUATOR
16	PK930259		ARM, ICE ACTUATOR
17	PE950152		SWITCH SLIDE
18	12220301		ARM-WATER DISP NO.
19	12220502		DISPENSER DOOR
20	PM910478		CAVITY COVER ASSEMBLY - BK (BEFORE 4/15/05) (BEFORE 4/15/05) - INCLUDES SWITCHES
20	PM910481		CAVITY COVER ASM FOR WHITE BEZEL (BEFORE 4/15/05) - INCLUDES SWITCHES
20	PM910516		CAVITY COVER ASSEMBLY (AFTER 4/15/05) - INCLUDES SWITCHES
20	PM910517		COVER CAVITY ASM WHITE BEZEL (AFTER 4/15/05) INCLUDES SWITCHES
21	12194803		SPRING, DISPENSER DOOR
22	12193801		GASKET - ICE DR
23	G5098676		DOORBIN ASM SXS 42 & 48 FZ
24	C8973603		DELAY-DOOR NO.
NI	040085-000		HARNESS, MAIN
NI	G50911859		DISPENSER WATER LINE SLEEVE SERVICE KIT
NI	PB910274		INSERT FACADE (BEFORE 4/15/05)
NI	PB910281		INSERT FACADE SXS DISPENSER (AFTER 4/15/05)
NI	040066-000		HARNESS JUMPER LOWER
NI	040078-000		HARNESS, JUMPER DISP CAVITY



Ref #	Part Number	Qty.	Description
1	PE030001		BRACKET, DOOR, HANDLE
	PE030001PVD		END CAP DOOR HANDLE XBR
2	PE930101		VCSB482 HANDLE -(12466403)
	PE030044PVD		CNPY HDLE 41/53 PVD F0005408
3	B2099427		SKIN SXS 42 FF PRO (OLD HANDLE LOCATION)
	L2099427WH		DOOR SKIN SXS 42 FF PRO WH (OLD HANDLE LOCATION)
	C9099427AL		DOOR SKIN SXS 42 FF PRO AL (OLD HANDLE LOCATION)
	C9099427BK		DOOR SKIN SXS 42 FF PRO BK (OLD HANDLE LOCATION)
	C9099427BT		DOOR SKIN SXS 42 FF PRO BT (OLD HANDLE LOCATION)
	C9099427BU		DOOR SKIN SXS 42 FF PRO BU (OLD HANDLE LOCATION)
	C9099427CB		DOOR SKIN SXS 42 FF PRO CB (OLD HANDLE LOCATION)
	C9099427EP		DOOR SKIN SXS 42 FF PRO EP (OLD HANDLE LOCATION)
	C9099427FG		DOOR SKIN SXS 42 FF PRO FG (OLD HANDLE LOCATION)
	C9099427GG		DOOR SKIN SXS 42 FF PRO GG (OLD HANDLE LOCATION)
	C9099427LE		DOOR SKIN SXS 42 FF PRO LE (OLD HANDLE LOCATION)
	C9099427MJ		DOOR SKIN SXS 42 FF PRO MJ (OLD HANDLE LOCATION)
	C9099427SG		DOOR SKIN SXS 42 FF PRO SG (OLD HANDLE LOCATION)
	C9099427VB		DOOR SKIN SXS 42 FF PRO VB (OLD HANDLE LOCATION)
	B2099993		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	L2099993WH		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993AL		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993BK		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993BT		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993BU		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993CB		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993EP		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993FG		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993GG		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993LE		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993MJ		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993SG		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)
	C9099993VB		DOOR SKIN SXS 42 PRO FF (NEW HANDLE LOCATION)

Ref #	Part Number	Qty.	Description
4	K2097526		(NEW HANDLE LOCATION)
5	M0204303		BRACKET - HANDLE SUPPORT
6	PM910333		SCREW-MACH
			BLOCK EPS DOOR SKIN SXS 42 FF



Ref #	Part Number	Qty.	Description
1	PE930101		VCSB482 HANDLE -(12466403)
	PE030044PVD		CNPY HDLE 41/53 PVD F0005408
2	PE030001		BRACKET, DOOR, HANDLE
	PE030001PVD		END CAP DOOR HANDLE XBR
3	K2097526		BRACKET - HANDLE SUPPORT
4	PE010030		LOGO, 6, PRO, BK
	PE010068		LOGO, 6, PRO, BK/BR
	PE010031		LOGO 6 (VGRC) XBK/WHX
	PE010076		LOGO 6 (VGRC) XBR/WHX
5	B20911393		SKIN DOOR SXS 42 FZ PRO FZ W/ DISPENSER (NEW HANDLE LOCATION)
	L20911393WH		SKIN DOOR SXS 42 FZ PRO WH (NEW HANDLE LOCATION)
	C90911393AL		SKIN DOOR SXS 42 FZ PRO AL (NEW HANDLE LOCATION)
	C90911393BK		SKIN DOOR SXS 42 FZ PRO BK (NEW HANDLE LOCATION)
	C90911393BT		SKIN DOOR SXS 42 FZ PRO BT (NEW HANDLE LOCATION)
	C90911393BU		SKIN DOOR SXS 42 FZ PRO BU (NEW HANDLE LOCATION)
	C90911393CB		SKIN DOOR SXS 42 FZ PRO CB (NEW HANDLE LOCATION)
	C90911393EP		SKIN DOOR SXS 42 FZ PRO EP (NEW HANDLE LOCATION)
	C90911393FG		SKIN DOOR SXS 42 FZ PRO FG (NEW HANDLE LOCATION)
	C90911393GG		SKIN DOOR SXS 42 FZ PRO GG (NEW HANDLE LOCATION)
	C90911393LE		SKIN DOOR SXS 42 FZ PRO LE (NEW HANDLE LOCATION)
	C90911393MJ		SKIN DOOR SXS 42 FZ PRO MJ (NEW HANDLE LOCATION)
	C90911393SG		SKIN DOOR SXS 42 FZ PRO SG (NEW HANDLE LOCATION)
	C90911393VB		SKIN DOOR SXS 42 FZ PRO VB (NEW HANDLE LOCATION)
	B2099009		SKIN DOOR SXS 42 FZ PRO (OLD HANDLE LOCATION)
	L2099009WH		DOOR SKIN PROFESSIONAL FZ 42 SXS DISP (OLD HANDLE LOCATION)
	C9099009AL		DOOR SKIN - AL (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009BK		DOOR SKIN PRO FZ 42 SXS DISP XBKX (OLD HANDLE LOCATION)
	C9099009BT		DOOR SKIN - BT (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009BU		DOOR SKIN - BU (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009CB		DOOR SKIN - CB (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009EP		DOOR SKIN - EP (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009FG		DOOR SKIN - FG (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009GG		DOOR SKIN - GG (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009LE		DOOR SKIN - LE (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009MJ		DOOR SKIN - MJ (OLD HANDLE LOCATION)

Ref #	Part Number	Qty.	Description
	C9099009MJ		DOOR SKIN - MJ (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009SG		DOOR SKIN - SG (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)
	C9099009VB		DOOR SKIN - VB (OLD HANDLE LOCATION) (OLD HANDLE LOCATION)